

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representation of
The original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau(43) International Publication Date
3 May 2001 (03.05.2001)

PCT

(10) International Publication Number
WO 01/30781 A2

(51) International Patent Classification: C07D 487/04, A61K 31/4188, 31/437, 31/519, 31/4985, 31/5025, A61L 31/554, A61P 29/00, C07D 471/04, 513/04 // (C07D 487/04, 235:00, 209:00) (C07D 471/04, 235:00, 221:00) (C07D 487/04, 239:00, 235:00) (C07D 487/04, 235:00, 231:00) (C07D 487/04, 237:00, 235:00) (C07D 487/04, 241:00, 235:00) (C07D 513/04, 279:00, 235:00)

Mercy Road, #3, San Diego, CA 92129 (US). SMITH, Nicholas [US/US]; 1053 Sapphire Street, #1, San Diego, CA 92109 (US). GRIFFITH, Ronald, C. [US/US]; 2508 Russett Glen, Escondido, CA 92029 (US).

(74) Agent: MURPHY, Gerald, M., Jr.; Birch, Stewart, Kolasch & Birch, LLP, P.O. Box 747, Falls Church, VA 22040-0747 (US).

(21) International Application Number: PCT/US00/29273

(22) International Filing Date: 19 October 2000 (19.10.2000)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/160,629 20 October 1999 (20.10.1999) US
60/209,847 7 June 2000 (07.06.2000) US

(71) Applicant (for all designated States except US): TAN-ABE SEIYAKU CO., LTD. [JP/JP]; 2-10 Dosho-machi 3-chome, Chuo-ku, Osaka 541-8505 (JP).

(72) Inventors; and

(75) Inventors/Applicants (for US only): SIRCAR, Ila [US/US]; 4832 Riding Ridge Road, San Diego, CA 92130 (US). FURTH, Paul [US/US]; P.O. Box 22484, San Diego, CA 92192 (US). TEEGARDEN, Bradley, R. [US/US]; 11933 Windom Peak Way, San Diego, CA 92123 (US). MORNINGSTAR, Marshall [US/US]; 9896

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

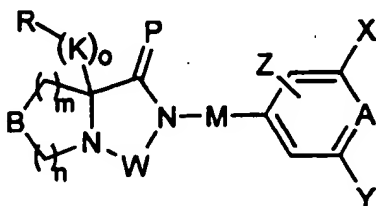
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— Without international search report and to be republished upon receipt of that report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

WO 01/30781 A2

(54) Title: INHIBITORS OF $\alpha_v\beta_3$ MEDIATED CELL ADHESION

(I)

(57) Abstract: The present invention relates to a compound of formula: (I), or a pharmaceutically acceptable salt thereof.

INHIBITORS OF $\alpha_L\beta_2$ MEDIATED CELL ADHESION

BACKGROUND OF THE INVENTION

Field of the Invention

5 The present invention relates to small molecules that are potent inhibitors of $\alpha_L\beta_2$ mediated cell adhesion which could be useful for the treatment of inflammatory diseases.

Description of Related Art

10 The integrin family of proteins are heterodimeric receptors which are expressed on all cell types to mediate cell to cell binding and adhesion to extracellular matrix. The β_2 (CD18) integrin subfamily is comprised of 3 members, $\alpha_L\beta_2$ integrin (LFA-1, CD11a/CD18), $\alpha_M\beta_2$ integrin (Mac-1, CD11b/CD18), and gp 150 β_2 integrin ($\alpha_X\beta_2$ integrin, CD11c/CD18)
15 that are primarily expressed on leukocytes (Sanchez-Madrid et al., J. Exp. Med., 158, 1785-1803 (1983)). $\alpha_L\beta_2$ integrin is found mostly on T and B lymphocytes, while $\alpha_M\beta_2$ integrin is present on activated neutrophils, NK cells and some myeloid cells. The $\alpha_L\beta_2$ integrin binds intracellular adhesion
20 molecules ICAM-1, 2 and 3 found on multiple cell types such as vascular endothelial cells, dendritic cells, epithelial cells, macrophage and T lymphoblasts (Dustin et al., J. Immunology, 137, 245-254 (1986)). Recently there has been evidence presented that $\alpha_L\beta_2$ integrin binds to ICAM-4 and a novel
25 ligand expressed in brain telencephalin. It has been shown that the I domain of the alpha chain is the major recognition site for its ligands.

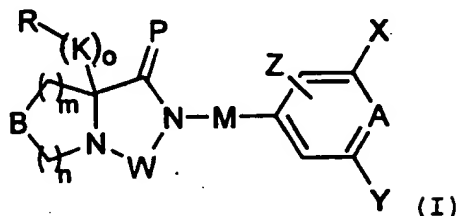
$\alpha_L\beta_2$ integrin adhesion to ICAM-1 is necessary for immune responsiveness of T-lymphocytes to antigens, lymphocyte homing and circulation, and cell emigration to sites of inflammation (Springer, Ann. Rev. Physiol., 57, 827 (1995)). A dominant
5 role of $\alpha_L\beta_2$ integrin in mediating inflammatory events is shown in several different animal models of inflammatory diseases in which antibodies to $\alpha_L\beta_2$ integrin or ICAM-1 significantly inhibit development of therapeutic end points (Rothlein et al., Kidney International, 41, 617 (1992); Iigo
10 et al., J. Immunology, 147, 4167 (1991); Bennet et al., J. Pharmacol. and Exp. Therapeutics, 280, 988 (1997)).

Also, β_2 integrin subfamily are thought to play a critical role in several types of inflammatory disease processes by interacting with ICAMs. Support for the
15 importance of β_2 integrin in mediating inflammatory responses has been demonstrated by the evidence that transendothelial migration *in vitro* is markedly inhibited by monoclonal antibodies against β_2 integrin or ICAM-1 (Smith, Can. J. Physiol. Pharmacol., 71, 76 (1993)). Furthermore, blockade of
20 $\alpha_L\beta_2$ integrin has been shown to inhibit neutrophil influx in almost every system, including skin, peritoneum, synovium, lung, kidney, and heart. As one of the primary ligands for the β_2 integrin, it would also be expected that blockade of ICAM-1 would inhibit the inflammatory response (Albelda et al., The
25 FASEB Journal, 8, 504 (1994)).

Moreover, it has been shown that antibodies against $\alpha_L\beta_2$ integrin suppress rejection after transplantation. WO 94/04188 discloses the use of monoclonal antibodies directed against $\alpha_L\beta_2$ integrin for all transplantation's, including graft vs.
30 host or host vs. graft diseases.

SUMMARY OF THE INVENTION

The present invention relates to a compound of the formula (I):



5 wherein

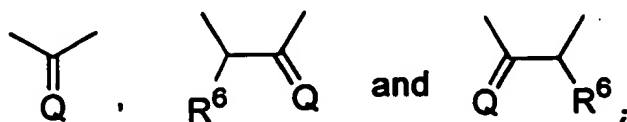
A is $=C(Z^1)-$, or $=N-$;

B is $-C(R^1)(R^2)-$, $-CH=CH-$, $-S-$, $-SO-$, $-SO_2-$, $-O-$, $-N(R^3)-$, $-N(COR^{41})-$, $-N(CSR^{41})-$, $-N(SO_2R^5)-$, $-N(R^3)CO-$, $-N(COR^{41})CO-$, $-N(CSR^{41})CO-$, or $-N(SO_2R^5)CO-$;

10 K is $-CH_2-$, $-CH(OH)-$, $-C(=O)-$, or $-CF_2-$;

M is a single bond, $-(CH_2)_p-$, $-C(=O)-$ or $-NH-$;

W is one of the following groups:



15 X and Y are independently H, halogen, NO_2 , CN, C_{1-6} alkylthio, NR^3R^6 , C_{1-6} alkyl optionally substituted with halogen, C_{1-6} alkoxy, COR^{42} , aryl which may be substituted, or heteroaryl which may be substituted;

20 Z and Z^1 are independently H, OH, halogen, NO_2 , CF_3 , NR^3R^6 , $NHCOR^{41}$, C_{1-6} alkoxy optionally substituted with carboxyl, C_{1-6} alkoxy carbonyl, or phenyl, or COR^{42} ;

P and Q are independently O or S;

R is aryl or heteroaryl, and each may be substituted with a group selected from:

1) halogen,

2) OH,

3) CN,

4) C₁₋₆ alkyl optionally substituted with a group selected from a) halogen b) OR⁶, c) COR⁴¹, d) aryl which may be substituted, or e) NR³R⁶,

5) C₁₋₆ alkoxy optionally substituted with a group selected from a) halogen b) NR³R⁶, c) aryl which may be substituted, d) heteroaryl which may be substituted, and e) non-aromatic heterocyclic group,

10 6) NO₂,

7) NR³R⁶,

8) NHCOR⁴¹,

9) NHSO₂R⁵,

10) COR⁴²,

15 11) C(=NH)NH₂,

12) CONHOH,

13) C₁₋₆ alkylthio which may be substituted with halogen,

14) C₁₋₆ alkylsulfinyl which may be substituted with

halogen,

20 15) C₁₋₆ alkylsulfonyl which may be substituted with halogen,

16) C₁₋₃ alkylenedioxy optionally substituted with a) C₁₋₆ alkyl, b) halogen, c) aryl which may be substituted, or d) heteroaryl which may be substituted,

25 17) -C(=O)-(natural α-amino acid residue), wherein said natural α-amino acid residue may be esterified with C₁₋₆ alkyl group,

18) aryl which may be substituted, and

19) heteroaryl which may be substituted;

30 R¹ and R² are independently H, halogen, OR³, OCOR⁵, SO₂R⁵, NR³R⁶, NR⁶COR⁴¹, NR⁶CSR⁴¹, NR⁶SO₂R⁵, OCONR³R³, N₃, C₁₋₆ alkyl which

may be substituted, CN, COR⁴², aryl which may be substituted, or heteroaryl which may be substituted; or R¹ and R² combine with each other at the terminal thereof to form oxo, C₂₋₃ alkylenedioxy, or methylene substituted with
5 carboxyl, C₁₋₆ alkoxycarbonyl, or CONR^aR^b; R^a and R^b combine with each other at the terminals thereof to form a 3-7 membered ring together with the nitrogen atom to which they are attached, where said 3-7 membered ring may include additional heteroatoms, such as oxygen, nitrogen and
10 sulfur and may be substituted with C₁₋₆ alkyl, oxo, hydroxy, C₁₋₆ alkoxy or NR⁶R⁶; R³ is H, C₁₋₆ alkyl which may be substituted, C₃₋₆ cycloalkyl, aryl which may be substituted, heteroaryl which may be substituted, or non-aromatic heterocyclic group;
15 R⁴¹ is C₁₋₆ alkyl which may be substituted, C₁₋₆ alkoxy which may be substituted, aryl which may be substituted, heteroaryl which may be substituted, non-aromatic heterocyclic group which may be substituted, C₃₋₆ cycloalkyl, or NR³R⁶; R⁴² is H, OH, C₁₋₆ alkyl which may be substituted, C₁₋₆ alkoxy
20 which may be substituted, aryl which may be substituted, NR³R⁶, or non-aromatic heterocyclic group which may be substituted; R⁵ is C₁₋₆ alkyl which may be substituted, or aryl which may be substituted;
25 R⁶ is H or C₁₋₆ alkyl which may be substituted; m is 0, 1, 2 or 3; n is 0, 1 or 2; o is 1 or 2; p is 1 or 2; or a pharmaceutically acceptable salt thereof.

Detail d Description of the Invention

The desired compound of the present invention may exist
30 in the form of optical isomers based on asymmetric atoms

thereof, and the present invention also includes these optical isomers and mixtures thereof.

In an embodiment of the present invention, the steric configuration of a bond need not be fixed. The compound of
5 the present invention may be a compound with a sole configuration or a mixture with several different configurations.

In the above formula (I), "aryl" might be a mono-, bi- or tri-cyclic aryl group such as a phenyl group, a naphthyl
10 group, an anthryl group, a fluorenyl group.

In the above formula (I), "heteroaryl" may be a heteroatom-containing mono-, bi- or tri-cyclic aryl group. Examples of heteroaryl group may be a pyridyl group, a pyrimidinyl group, a pyridazinyl group, a pyrazinyl group, a
15 quinolyl group, an isoquinolyl group, a quinazolinyl group, a phthalazinyl group, an imidazolyl group, an isoxazolyl group, a pyrazolyl group, an oxazolyl group, a thiazolyl group, an indolinyl group, a benzoxazolyl group, a benzothiazolyl group, a benzimidazolyl group, a benzofuryl group, a furyl group, a
20 thienyl group, a pyrrolyl group, an oxadiazolyl group, a thiadiazolyl group, a triazolyl group, a tetrazolyl group, an oxazolyl group, an indazolyl group, an isoindolyl group, a purinyl group, a quinoxalyl group, a benzothienyl group, a benzofurazanyl group, a benzothiadiazolyl group, an
25 imidazothiazolyl group, a dibenzofuranyl group, and an isothiazolyl group.

In the above formula (I), "non-aromatic heterocyclic group" may be a heteroatom-containing mono-, bi- or tri-cyclic non-aromatic group. Examples of non-aromatic heterocyclic
30 group may be a pyrrolidinyl group, a piperidyl group, an imidazolidinyl group, a pyrazolidinyl group, a piperazinyl

group, a quinuclidinyl group, a morpholinyl group, a homopiperidyl group, and a thiomorpholinyl group which may be oxidized.

In a preferred embodiment of the compound (I), aryl in
5 the definition of X, Y, R¹, R², R³, R⁴¹, R⁴² and R⁵ is a group independently selected from phenyl and naphthyl, and heteroaryl in the definition of X, Y, R¹, R² and R⁴¹ is a group independently selected from furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, pyridyl, thiazolyl and tetrazolyl,
10 wherein said phenyl, naphthyl, furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, pyridyl, thiazolyl and tetrazolyl group may be substituted with 1-4 groups selected from halogen, carboxyl, C₁-7 alkanoyl, C₁-6 alkyl, C₁-6 alkoxy-carbonyl, and NR⁶R⁶. Non-aromatic heterocyclic group in the definition of
15 R³, R⁴¹ and R⁴² is independently a group of the formula -NR^aR^b, wherein R^a and R^b are the same as defined above. Examples of said -NR^aR^b group may be morpholinyl, pyrrolidinyl, piperazinyl, and piperidyl.

In another preferred embodiment of the compound (I), aryl
20 in the definition of R is independently selected from phenyl and naphthyl. Heteroaryl in the definition of R is independently selected from pyridyl, benzofuryl, thiazolyl, furyl, thienyl, pyrrolyl, dihydroxazolyl, isoxazolyl, benzothienyl and tetrazolyl. Non-aromatic heterocyclic group
25 in the definition of R is independently selected from morpholinyl, piperidinyl and pyrrolidinyl.

In a more preferred embodiment of the present invention, X and Y are independently selected from:

- 1) halogen,
- 30 2) NO₂,
- 3) C₁-6 alkyl optionally substituted with halogen,

- 4) C₁₋₆ alkoxy group,
- 5) C₁₋₇ alkanoyl group,
- 6) CN,
- 7) carboxyl,
- 5 8) C₁₋₆ alkylthio,
- 9) NR³R⁶,
- 10) phenyl optionally substituted with a) C₁₋₆ alkyl optionally substituted with halogen, b) C₁₋₆ alkoxy optionally substituted with halogen, or c) CN,
- 10 11) isoxazolyl optionally substituted with C₁₋₆ alkyl,
- 12) pyrrolyl optionally substituted with C₁₋₆ alkoxycarbonyl or formyl,
- 13) pyridyl;

R is phenyl, naphthyl, pyridyl, benzofuryl or thiazolyl, and
15 said phenyl, naphthyl, pyridyl, benzofuryl and thiazolyl may be substituted with a group selected from:

- 1) halogen,
- 2) OH,
- 3) CN,
- 20 4) C₁₋₆ alkyl optionally substituted with a group selected from a) halogen, b) OR⁶, or c) COR⁴¹,
- 5) C₁₋₆ alkoxy optionally substituted with a group selected from a) halogen, b) NR³R⁶, c) pyridyl, or d) piperidinyl,
- 25 6) NO₂,
- 7) NR³R⁶,
- 8) NHCOR⁴¹,
- 9) NHSO₂R⁵,
- 10) COR⁴²,
- 30 11) C(=NH)NH₂,
- 12) CONHOH,

- 13) C₁₋₆ alkylthio which may be substituted with halogen,
14) C₁₋₆ alkylsulfinyl which may be substituted with
halogen,
15) C₁₋₆ alkylsulfonyl which may be substituted with
halogen,
16) C₁₋₃ alkylenedioxy optionally substituted with a) C₁₋₆
alkyl, or b) halogen,
17) -C(=O)-(natural α -amino acid residue), wherein said
natural α -amino acid is selected from aspartic acid,
alanine, phenylalanine, and asparagine, and said natural
 α -amino acid residue may be esterified with C₁₋₆ alkyl
group,
18) phenyl optionally substituted with a) C₁₋₆ alkoxy, b)
C₁₋₆ alkyl optionally substituted with OR⁶, N(C₁₋₆ alkyl)₂,
or COR⁴², c) CN, d) COR⁴², e) C₂₋₇ alkenyl optionally
substituted with COOR⁵, f) NR⁶R⁶, g) NO₂, h) NHCOR⁴¹, i)
NHCO₂R⁵, j) N(SO₂R⁵)₂, k) NHCONHR⁵, l) N(CONHR⁵)₂, m)
NHCSNHR⁵, or n) pyrrolidinyl which may be substituted
with C₁₋₆ alkyl,
19) furyl optionally substituted with CHO,
20) thienyl optionally substituted with CHO,
21) pyrrolyl optionally substituted with CHO and C₁₋₆
alkoxycarbonyl,
22) dihydroazolyl optionally substituted with C₁₋₆ alkyl,
23) isoxazolyl optionally substituted with C₁₋₆ alkyl,
24) benzothienyl,
25) pyridyl,
26) tetrazolyl, and
27) thiazolyl which may be substituted with C₁₋₆ alkyl;
R¹ and R² are independently selected from H, halogen, OR³,
OCOR⁵, NR³R⁶, NR⁶COR⁴¹, NHCSR⁴¹, NHSO₂R⁵, N₃, COR⁴², or phenyl;

or R¹ and R² combine with each other at the terminal thereof to form oxo;

R³ is 1) hydrogen,

2) C₁₋₆ alkyl optionally substituted with a) OH, b) phenyl
5 optionally substituted with halogen or C₁₋₆ alkoxy, c) carboxyl,
d) carbamoyl, e) NR⁶R⁶, f) C₁₋₆ alkoxycarbonyl, g) morpholinyl,
h) pyridyl, i) thienyl, or j) pyrrolidinyl optionally
substituted with oxo;

3) C₃₋₆ cycloalkyl,

10 4) phenyl optionally substituted with halogen,

5) pyridyl optionally substituted with C₁₋₆ alkyl, or

6) morpholinyl;

R⁴¹ is

1) C₁₋₆ alkyl optionally substituted with a group selected
15 from a) NR⁶R⁶, b) carboxyl, c) -CONR^cR^d where R^c and R^d are
independently selected from hydrogen and C₁₋₆ alkyl, or R^c
and R^d combine with each other at the terminals thereof to
form a 3-7 membered ring together with the nitrogen to
which they are attached, and said 3-7 membered ring may
20 include additional 1-3 heteroatoms, such as oxygen,
nitrogen and sulfur and may be substituted with C₁₋₆ alkyl,
oxo, hydroxy, C₁₋₆ alkoxy or NR⁶R⁶, d) C₁₋₆
alkoxycarbonylamino, e) C₁₋₆ alkylsulfonylamino, f) C₂₋₇
alkanoylamino, and g) pyridyl;

25 2) C₁₋₆ alkoxy optionally substituted with NR⁶R⁶ or phenyl;

3) NR³R⁶;

4) phenyl optionally substituted with a) carboxyl, b) C₁₋₆
alkoxycarbonyl, or c) NR⁶R⁶,

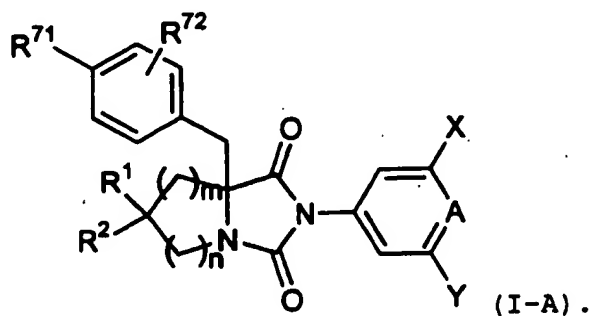
5) C₃₋₆ cycloalkyl,

30 6) isoxazolyl optionally substituted with C₁₋₆ alkyl,

7) pyridyl,

- 8) thienyl,
 9) furyl,
 10) phenoxy,
 11) NR^aR^b (for example, pyrrolidinyl which may be
 5 substituted with a hydroxyl, and morpholinyl);
 R^{42} is 1) H,
 2) OH;
 3) C_{1-6} alkyl optionally substituted with NR^6R^6 or phenyl,
 4) C_{1-6} alkoxy optionally substituted with NR^6R^6 ,
 10 5) NR^3R^6 ,
 6) NR^aR^b (for example, pyrrolidinyl which may be
 substituted with a hydroxyl, and morpholinyl), or
 7) pyridyl which may be substituted with C_{1-6} alkyl;
 R^5 is C_{1-6} alkyl optionally substituted with COR^{42} , or aryl;
 15 R^6 is hydrogen or C_{1-6} alkyl optionally substituted with $-\text{N}(\text{C}_{1-6}$
 alkyl)₂.

Among the desired compounds of the present invention, a more preferred compound is represented by the following formula (I-A):



20

In the above formula (I-A), A is $=\text{C}(\text{Z}^1)-$, or $=\text{N}-$, and X and Y are independently H, halogen, NO_2 , CN, C_{1-6} alkylthio, NR^3R^6 , or C_{1-6} alkyl optionally substituted with halogen. Z^1 is selected from 1) H, 2) OH, 3) halogen, 4) NR^3R^6 , 5) NHCOR^{41} , 6)
 25 C_{1-6} alkoxy optionally substituted with a) carboxyl, b) C_{1-6}

alkoxycarbonyl, or c) phenyl, and 7) COR⁴². R¹ and R² are independently H, halogen, OR³, NR³R⁶, NHCOR⁴¹, NHCSR⁴¹, NHSO₂R⁵, N₃, COR⁴², or phenyl, or R¹ and R² combine with each other at the terminal thereof to form oxo. R⁷¹ is a group selected
5 from: 1) H, 2) OH, 3) halogen, 4) CN, 5) C₁₋₆ alkyl optionally substituted with halogen, OR⁶ or COR⁴², 6) C₁₋₆ alkoxy optionally substituted with halogen, NR³R⁶, pyridyl, or piperidinyl, 7) NO₂, 8) NR³R⁶, 9) NHCOR⁴¹, 10) NHSO₂R⁵, 11) COR⁴², 12) C(=NH)NH₂, 13) CONHOH, 14) C₁₋₆ alkylthio, 15) C₁₋₆
10 alkylsulfinyl, 16) C₁₋₆ alkylsulfonyl, 17) phenyl which may be substituted with a group selected from a) C₂₋₇ alkenyl substituted with COOR⁵, b) COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d) C₁₋₆ alkoxy and e) CN, 18) thienyl which may be substituted with CHO, 19) furyl which may be
15 substituted with CHO, 20) tetrazolyl, 21) dihydroxazolyl, 22) pyrrolyl which may be substituted with CHO, 23) isoxazolyl substituted C₁₋₆ alkyl, or 24) benzothienyl. R⁷² is a group selected from 1) hydrogen, 2) halogen, 3) CN, 4) C₁₋₆ alkyl optionally substituted with OR⁶ or COR⁴², or 5) NO₂, or, R⁷¹ and
20 R⁷² combine with each other at the terminal thereof to form C₁₋₃ alkylenedioxy optionally substituted with halogen. m is 0, 1, or 2, and n is 0 or 1.

In a preferred compound among the compound (I-A), A is =CH- or =N-, X and Y are independently halogen, NO₂, NR³R⁶, or
25 C₁₋₆ alkyl optionally substituted with halogen. One of R¹ and R² is H, and the other is H, OH, halogen, NR³R⁶, NHCOR⁴¹, NHCSR⁴¹, NHSO₂R⁵, N₃, COR⁴², or phenyl, or R¹ and R² combine with each other at the terminal thereof to form oxo. R⁷¹ is a group selected from H, halogen, CN, C₁₋₆ alkyl optionally substituted
30 with halogen, C₁₋₆ alkoxy optionally substituted with halogen, COR⁴², C₁₋₆ alkylthio, phenyl which may be substituted with a

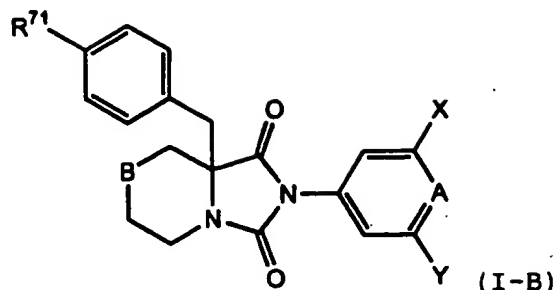
group selected from a) C₂₋₇ alkenyl substituted with COOR⁵, b) COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d) C₁₋₆ alkoxy, and e) CN, thienyl which may be substituted with CHO, furyl which may be substituted with CHO, pyrrolyl which may be substituted with CHO, isoxazolyl substituted with C₁₋₆ alkyl. R⁷² is hydrogen, or, R⁷¹ and R⁷² combine with each other at the terminal thereof to form C₁₋₃ alkylenedioxy substituted with halogen. m is 1, and n is 1.

In a more preferred compound among the compound (I-A), X and Y are independently halogen, and one of R¹ and R² is H, and the other is H, OH, NR³R⁶, NHCOR⁴¹, NHCSR⁴¹, or COR⁴². R⁴¹ is 1) C₁₋₆ alkyl optionally substituted with a group selected from: a) NR⁶R⁶, b) carboxyl, c) carbamoyl, d) piperazinylcarbonyl optionally substituted with C₁₋₆ alkyl, e) C₂₋₇ alkanoylamino, and f) pyridyl; 2) C₁₋₆ alkoxy; 3) NR³R⁶; 4) C₃₋₆ cycloalkyl; 5) pyridyl; 6) thienyl; 7) furyl or 8) pyrrolidinyl. R⁴² is NR³R⁶ or morpholinyl. R⁷¹ is 1) halogen, 2) CN, or 3) C₁₋₆ alkoxy optionally substituted with halogen, and R⁷² is hydrogen.

In a further more preferred compound among the compound (I-A), X and Y are independently halogen, particularly choline atom, and one of R¹ and R² is H, and the other is OH, NHCOR⁴¹ or COR⁴². R⁴¹ is C₁₋₆ alkyl optionally substituted with a group selected from carboxyl, carbamoyl, and piperazinylcarbonyl substituted with C₁₋₆ alkyl; NH₂; NH(C₁₋₆ alkyl); pyridyl; or pyrrolidinyl. R⁴² is NH₂, NH(C₁₋₆ alkyl) or morpholinyl. R⁷¹ is C₁₋₆ alkoxy substituted with halogen, and R⁷² is hydrogen.

Among the desired compounds of the present invention, another more preferred compound is represented by the following formula (I-B):

14

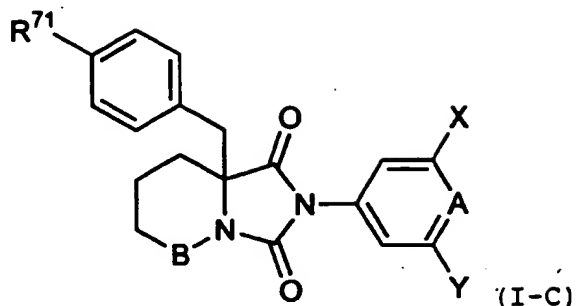


In the above formula (I-B), A is =CH- or =N-, B is -S-,
 -SO-, -SO₂-, -N(R³)-, -N(COR⁴¹)-, -N(CSR⁴¹)-, or -N(SO₂R⁵)-. X
 5 and Y are independently H, halogen, NO₂, or C₁₋₆ alkyl. R⁷¹ is a
 group selected from 1) H, 2) halogen, 3) CN, 4) C₁₋₆ alkyl
 optionally substituted with halogen, 5) C₁₋₆ alkoxy optionally
 substituted with halogen, 6) COR⁴², 7) C₁₋₆ alkylthio, 8)
 phenyl, 9) thienyl, 10) furyl, 11) pyrrolyl, 12) isoxazolyl
 10 substituted with C₁₋₆ alkyl, wherein said phenyl may be
 substituted with a group selected from a) C₂₋₇ alkenyl
 substituted with COOR⁵, b) COR⁴², c) C₁₋₆ alkyl optionally
 substituted with OR⁶, d) C₁₋₆ alkoxy, and e) CN, and said
 thienyl, furyl and pyrrolyl may be substituted with CHO.

15 In a more preferred compound among the compound (I-B), B
 is -N(COR⁴¹)-, and X and Y are independently halogen. R⁴¹ is 1)
 C₁₋₆ alkyl optionally substituted with a group selected from: a)
 NR⁶R⁶, b) carbamoyl, and d) piperazinylcarbonyl optionally
 substituted with C₁₋₆ alkyl; 2) C₁₋₆ alkoxy; or 3) NR³R⁶; and R⁷¹
 20 is 1) halogen, or 2) C₁₋₆ alkoxy optionally substituted with
 halogen.

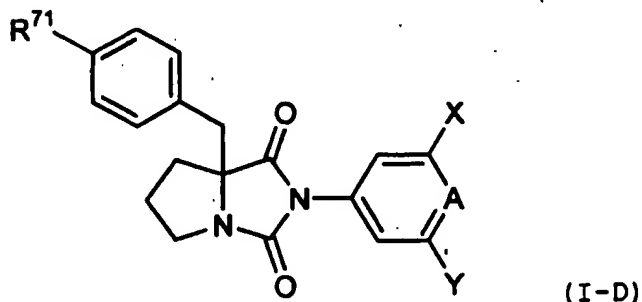
Among the desired compounds of the present invention,
 another more preferred compound is represented by the
 following formula (I-C):

15



In the above formula (I-C), A is =CH- or =N-, B is -N(R³)-, -N(COR⁴¹)-, -N(CSR⁴¹)-, or -N(SO₂R⁵)-. X and Y are independently H, halogen, NO₂, or C₁₋₆ alkyl. R⁷¹ is a group
 5 selected from 1) H, 2) halogen, 3) CN, 4) C₁₋₆ alkyl optionally substituted with halogen, 5) C₁₋₆ alkoxy optionally substituted with halogen, 6) COR⁴², 7) C₁₋₆ alkylthio, 8) phenyl, 9) thienyl, 10) furyl, 11) pyrrolyl, 12) isoxazolyl substituted with C₁₋₆ alkyl, wherein said phenyl may be substituted with a
 10 group selected from a) C₂₋₇ alkenyl substituted with COOR⁵, b) COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d) C₁₋₆ alkoxy, and e) CN, and said thienyl, furyl and pyrrolyl may be substituted with CHO.

Among the desired compounds of the present invention,
 15 another more preferred compound is represented by the following formula (I-D):



In the above formula (I-D), A is =CH-, or =N-. X is H or halogen, Y is 1) pyrrolyl optionally substituted with formyl,
 20 2) phenyl optionally substituted with a) CN, b) C₁₋₆ alkyl

optionally substituted with halogen, c) C₁₋₆ alkoxy optionally substituted with halogen, or 3) isoxazolyl optionally substituted with C₁₋₆ alkyl. R⁷¹ is a group selected from 1) H, 2) halogen, 3) CN, 4) C₁₋₆ alkyl optionally substituted with halogen, 5) C₁₋₆ alkoxy optionally substituted with halogen, 6) COR⁴², 7) C₁₋₆ alkylthio, 8) phenyl, 9) thienyl, 10) furyl, 11) pyrrolyl, 12) isoxazolyl substituted with C₁₋₆ alkyl, wherein said phenyl may be substituted with a group selected from a) C₂₋₇ alkenyl substituted with COOR⁵, b) COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d) C₁₋₆ alkoxy, and e) CN, and said thienyl, furyl and pyrrolyl may be substituted with CHO.

Preferred compounds of the present invention may be selected from the group consisting of:

- (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-acetylamino-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-(3-carbamoylpropionylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-[3-(4-methyl-1-piperazinylcarbonyl)propionylamino]-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-nicotinoylamino-1,3-diazabicyclo[3.3.0]octane-2,4-dione;

(5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-(1-pyrrolidinylcarbonylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
(5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-
5 7-carbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
(5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-
7-morpholinocarbonyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
(5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-
7-dimethylcarbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
10 (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-
7-methylcarbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione; and
(5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-morpholinocarbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

15

The desired compound of the present invention may be clinically used either in a free form or, in the form of pharmaceutically acceptable salts thereof. Pharmaceutically acceptable salts include an acid-addition salt with an
20 inorganic acid or an organic acid (e.g., hydrochloride, sulfate, nitrate, hydrobromide, methanesulfonate, p-toluenesulfonate, acetate), and a salt with an inorganic base, an organic base or an amino acid (e.g., triethylamine salt, a salt with lysine, an alkali metal salt, an alkali earth metal
25 salt and the like). Pharmaceutically acceptable salts also include an intramolecular salt thereof, or a solvate or hydrate thereof.

The compound of the present invention may be formulated into a pharmaceutical composition comprising a therapeutically
30 effective amount of the compound as defined above and a pharmaceutically acceptable carrier or diluent. Th

pharmaceutically acceptable carrier or diluent may be, for example, binders (e.g., syrup, gum arabic, gelatin, sorbitol, tragacanth, polyvinylpyrrolidone), excipients (e.g., lactose, sucrose, corn starch, potassium phosphate, sorbitol, glycine),
5 lubricants (e.g., magnesium stearate, talc, polyethylene glycol, silica) disintegrators (e.g., potato starch), wetting agents (e.g., sodium laurylsulfate), and the like.

The desired compound of the present invention or pharmaceutically acceptable salts thereof may be administered
10 either orally or parenterally, and it may be used as a suitable pharmaceutical preparation. These pharmaceutical preparations may be in the form of a solid preparation such as a tablet, a granule, a capsule, and a powder, or in the form of a liquid preparation such as solution, suspension, and
15 emulsion, when administered orally. When administered parenterally, the pharmaceutical preparation may be in the form of suppository, an injection preparation or an intravenous drip preparation using distilled water for injection, a physiological salt solution, an aqueous glucose
20 solution, and so on, and an inhalation by a conventional process.

The dose of the desired compound of the present invention or a pharmaceutically acceptable salt thereof varies depending on an administration method, age, sex, body weight, and
25 condition of a patient, but, in general, the daily dose is preferably about 0.1 to 100 mg/kg/day, particularly preferably 1 to 100 mg/kg/day.

The compound of the present invention has an excellent activity in inhibiting $\alpha_L\beta_2$ mediated cell adhesion, and can be
30 used for treating or preventing $\alpha_L\beta_2$ adhesion mediated conditions in a mammal such as a human.

The compound of the present invention may be used for treatment or prevention of numerous inflammatory diseases such as rheumatoid arthritis, asthma, allergy conditions, adult respiratory distress syndrome, AIDS, cardiovascular diseases, thrombosis or harmful platelet aggregation, reocclusion following thrombolysis, allograft rejection, reperfusion injury, stroke, psoriasis, eczema, skin inflammatory diseases such as contact dermatitis and atopic dermatitis, osteoporosis, osteoarthritis, atherosclerosis (including graft arteriosclerosis after transplantation), neoplastic diseases including metastasis of neoplastic or cancerous growth, wound healing enhancement, eye diseases such as detaching retina, Type I diabetes, multiple sclerosis, systemic lupus erythematosus (SLE), inflammatory and immunoinflammatory conditions including ophthalmic inflammatory conditions and inflammatory bowel diseases (Crohn's disease, ulcerative colitis), regional enteritis, Sjogren's Syndrome, and other autoimmune diseases, pancreatitis, delayed graft function, intimal hyperplasia; myocardial reinfarction or restenosis after surgery such as percutaneous transluminal coronary angioplasty (PTCA).

The compound of the present invention may also be used for cancer, such as radiation induced pneumonitis.

The compound of the present invention may also be used for transplantation, including the rejection (i.e., chronic rejection and acute rejection) after transplantation, and host vs. graft or graft vs. host diseases.

The compound of the present invention may be preferably used for treatment or prevention of psoriasis, rheumatoid arthritis, inflammatory bowel diseases (Crohn's disease, ulcerative colitis), systemic lupus erythematosus, atopic

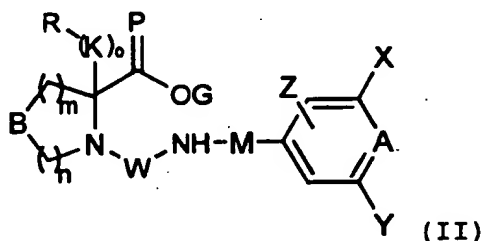
dermatitis, Sjogren's Syndrome, rejection after transplantation, and graft vs. host disease.

According to the present invention, the desired compound (I) can be prepared by the following methods:

5 Method A:

The desired compound (I) or a pharmaceutically acceptable salt thereof may be prepared by:

(1) cyclizing the compound of the formula (II):



10 wherein OG is a hydroxyl group, a protected hydroxyl group, or a resin-bound hydroxyl group, and the other symbols are the same as defined above, and

(2) converting the resulting cyclized compound into a pharmaceutically acceptable salt thereof by a conventional
15 method, if desired.

When OG is a protected hydroxyl group, the protecting group can be selected from the conventional protecting groups for a carboxyl group (i.e., C₁₋₆ alkyl group, benzyl group).

When OG is a resin-combined hydroxyl group, the resin may
20 be selected from resin polymers which are conventionally used for a solid phase peptide synthesis. Merrifield resin may be given as an example of such resin polymers.

The cyclization can be carried out in the presence of an acid or a base in a suitable solvent.

25 The acid can be selected from organic acids (i.e., p-toluenesulfonic acid, and trifluoroacetic acid) and inorganic

acids (i.e., hydrochloric acid, sulfuric acid, and nitric acid).

The base can be selected from conventional bases such as alkali metal alkoxide (e.g., NaOEt, NaOMe).

5 The solvent can be selected from any one which does not disturb the cyclization reaction, for example, CH₂Cl₂, THF, CH₃CN, DMF, alcohols (methanol, ethanol, etc.) or a mixture thereof. The reaction is carried out at a temperature of 0 °C to boiling point of the solvent, preferably at 50 °C to 100 °C.

10 The cyclization of the compound (II) can be also carried out in the presence of a condensing reagent with or without a base in a suitable solvent or without a solvent. The condensing reagent can be selected from SOCl₂ and conventional
15 condensing reagents which can be used for a peptide synthesis, for example, BOP-Cl, BOP reagent, DCC, EDC or CDI.

20 The base can be selected from an organic base (e.g., DIEA, DMAP, DBU, Et₃N), an alkali metal hydride (e.g., NaH, LiH), an alkali metal carbonate (e.g., Na₂CO₃, K₂CO₃), an alkali metal hydrogen carbonate (e.g., NaHCO₃, KHCO₃), an alkali metal amide (e.g., NaNH₂), an alkali metal alkoxide (e.g., NaOMe, KOMe), a C₁₋₆ alkyl alkali metal salt (e.g., n-BuLi, t-BuLi), an alkali metal hydroxide (e.g., NaOH, KOH), an alkaline earth metal hydroxide (e.g., Ba(OH)₂), and the like.

25 The solvent can be selected from any one which does not disturb the cyclization reaction, for example, CH₂Cl₂, THF, DMF or a mixture thereof. The reaction is carried out at a temperature of 0 °C to the boiling point of the solvent, preferably at room temperature.

30 In this method, any functional group in the compound (II) can be protected with a conventional protecting group before

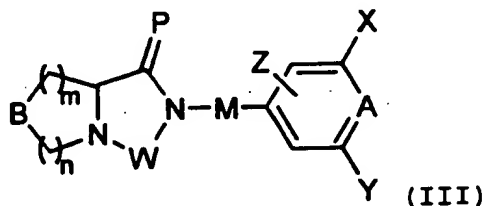
the cyclization reaction. The protecting group can be removed after the cyclization by a conventional method according to the protecting group to be removed, for example, hydrolysis with a base or an acid, acid treatment, and catalytic

5 reduction.

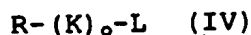
Method B:

The desired compound (I) or a pharmaceutically acceptable salt thereof, may be prepared by:

(1) reacting the compound of the formula (III):



10 wherein the symbols are the same as defined above, with the compound of the formula (IV):



wherein L is a leaving group and the other symbols are the same as defined above, and

15 (2) converting the resulting compound into a pharmaceutically acceptable salt thereof by a conventional method, if desired.

The leaving group L can be selected from conventional leaving groups, such as a halogen atom (e.g., chlorine, bromine, iodine), an alkylsulfonyloxy group (e.g., methylsulfonyloxy group) and an arylsulfonyloxy group (e.g., p-tolylsulfonyloxy group).

20 The condensation reaction can be carried out in the presence of a base in a suitable solvent.

The base can be selected from conventional bases such as alkali metal hydride (i.e., NaH, KH), alkali metal alkoxide

(i.e., NaOMe, NaOEt) and alkali metal amide (i.e., NaNH₂, LDA, KHMDS).

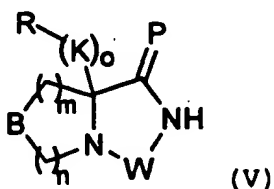
The solvent can be selected from any one which does not disturb the condensation reaction, for example, DME, THF, DMF, 5 HMPA or a mixture thereof. The reaction can be carried out at a temperature of -78°C to room temperature.

In this method, any functional group in the compound (III) and compound (IV) can be protected with a conventional protecting group before the condensation reaction, if necessary. The protecting group can be removed after the condensation by a conventional method according to the protecting group to be removed, for example, hydrolysis with a base or an acid, acid treatment, and catalytic reduction.

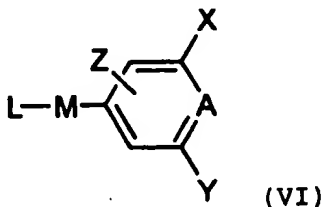
Method C:

15 The desired compound (I) or a pharmaceutically acceptable salt thereof, may be prepared by:

(1) reacting the compound of the formula (V):



wherein the symbols are the same as defined above, with the
20 compound of the formula (VI):



wherein the symbols are the same as defined above, and

(2) converting the resulting compound into a pharmaceutically acceptable salt thereof by a conventional method, if desired.

The leaving group L can be selected from conventional leaving groups such as those mentioned in Method B.

The condensation reaction can be carried out in the presence of a base in a suitable solvent.

The base can be selected from conventional bases such as alkali metal hydride (i.e., NaH, KH), alkali metal alkoxide (i.e., NaOMe, NaOEt) and alkali metal amide (i.e., NaNH₂, LDA, KHMDS).

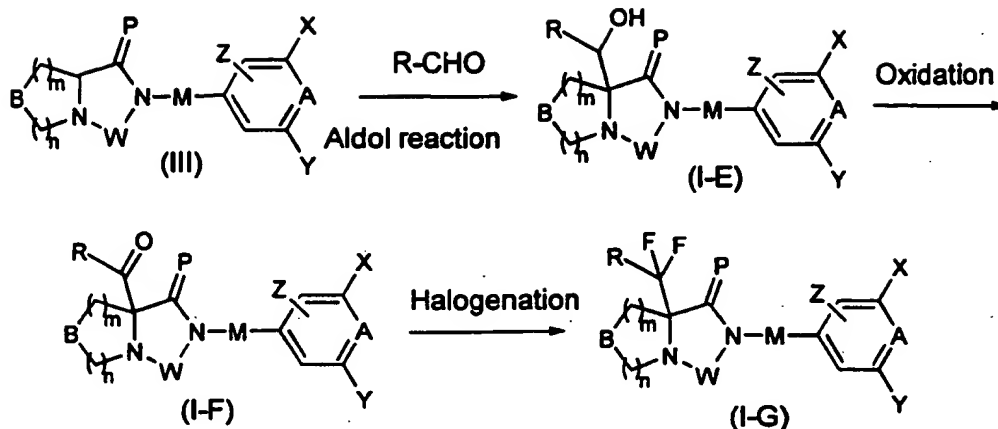
The solvent can be selected from any one which does not disturb the condensation reaction, for example, DME, THF, DMF, HMPA or a mixture thereof. The reaction is carried out at a temperature of -78 °C to room temperature.

In this method, any functional group in the compound (V) and compound (VI) can be protected with a conventional protecting group before the condensation reaction, if necessary. The protecting group can be removed after the condensation by a conventional method according to the protecting group to be removed, for example, hydrolysis with a base or an acid, acid treatment, and catalytic reduction.

Method D:

Among the desired compound (I), the compound (I) wherein K is -CH(OH)-, -C(=O)- or -CF₂- may be prepared according to the following method.

25



(The symbols are the same as defined above.)

Step 1: Among the desired compound (I), the compound (I-E) can be prepared by reacting the compound (III) with the compound
 5 of the formula (VII):



wherein R is the same as defined above.

The reaction can be carried out by a conventional aldol reaction. For example, the reaction can be carried out in the
 10 presence of a base (e.g., LDA, KHMDS, n-BuLi, NaH, KH, MeONa) in a suitable solvent (THF, DMF, MeOH) at a temperature of -78 °C to room temperature.

Step 2: Among the desired compound (I), the compound (I-F) can be prepared by oxidating the compound (I-E).

15 The oxidation reaction can be carried out by a conventional method. For example, the oxidation reaction can be carried out by reacting the compound (I-E) with an oxidating reagent (e.g., PCC, PDC, "Dess-Martin Periodinane" reagent) in a suitable solvent (e.g., CH₂Cl₂, toluene) at a
 20 temperature of 0 °C to 50 °C.

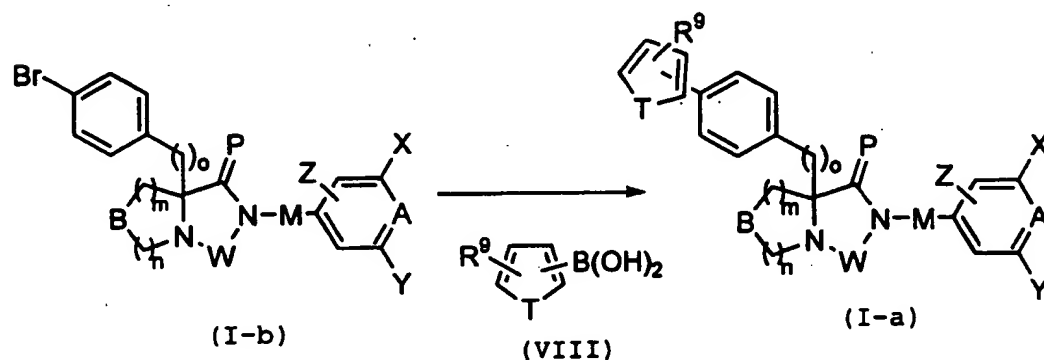
Step 3: Among the desired compound (I), the compound (I-G) can be prepared by halogenating the compound (I-F).

The halogenation reaction can be carried out by reacting the compound from step 2 with a halogenating reagent (e.g., (diethylamino)sulfur trifluoride) in a suitable solvent (e.g., CCl_4) at a temperature of 0 °C to 50 °C.

5

The compound (I) of the present invention can be converted into each other in accordance with the following Schemes 1 to 6:

Scheme 1.



10

(In Scheme 1, T is -O-, -S-, -NBoc-, -CH=CH- or -CH=N-, R⁹ is H, CN, COCH₃ or CHO, and the other symbols are the same as defined above.)

15

The compound (I-a) can be prepared by coupling the compound (I-b) with the compound (VIII).

The coupling reaction can be carried out by a conventional aryl coupling method such as Suzuki coupling method. References of Suzuki coupling method are: (a) Suzuki et al., *Synth. Commun.* **1981**, *11*, 513, (b) Suzuki *Pure and Appl. Chem.* **1985**, *57*, 1749-1758, (c) Suzuki et al., *Chem. Rev.* **1995**, *95*, 2457-2483, (d) Shieh et al., *J. Org. Chem.* **1992**, *57*, 379-381, (e) Martin et al., *Acta Chemica Scandinavica*, **1993**, *47*, 221-230.

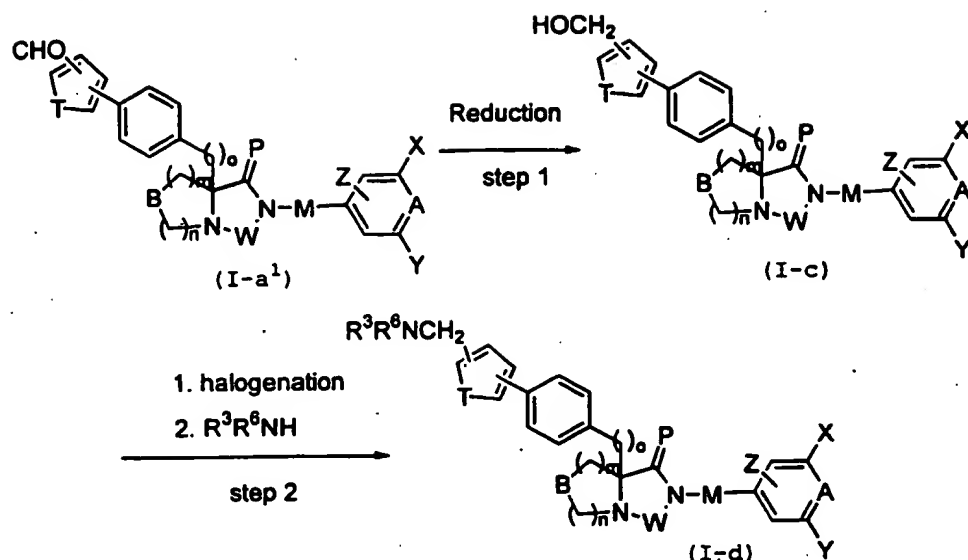
20

For example, the coupling reaction can be carried out in a suitable solvent in the presence of a Pd catalyst and a base.

As a Pd catalyst, $\text{Pd}(\text{PPh}_3)_4$ may be preferably used. The
5 base can be selected from conventional inorganic bases such as K_2CO_3 and Na_2CO_3 . The solvent can be selected from any one which does not disturb the coupling reaction, for example, toluene, DME, DMF, H_2O or a mixture thereof. The coupling reaction can be carried out, for example, at a temperature of
10 room temperature to 100 °C, preferably at a temperature of 80 °C to 100 °C.

Compounds of (I-a) where T is NBOC can be converted to compounds where T = NH, which can be further transformed to NR'' (wherein R'' is C_{1-6} alkyl, C_{1-6} alkylsulfonyl, arylsulfonyl, heteroarylsulfonyl, C_{2-7} alkanoyl (wherein said C_{1-6} alkyl, C_{1-6} alkylsulfonyl, arylsulfonyl, heteroarylsulfonyl, C_{2-7} alkanoyl is optionally substituted with, for example, amino or carboxy), or CONHR''' (wherein R''' may be C_{1-6} alkyl, aryl and said C_{1-6} alkyl and aryl may be
20 substituted). Removal of BOC group can be carried out by a conventional method (e.g., acid (TFA) treatment) in a suitable solvent. Transformation from NH to NR'' may be carried out by the condensation reaction of compound (I-a) and appropriate halides such as C_{1-6} alkyl halide, C_{1-6} alkylsulfonyl halide, arylsulfonyl halide, heteroarylsulfonyl halide, C_{2-7} alkanoyl
25 halide in a suitable solvent (e.g., CH_2Cl_2 , THF, DMF, toluene) in the presence of a base (e.g., NaOH, KOH, K_2CO_3 , Na_2CO_3 , NaH). The reaction can be carried out at a temperature of 0 °C to 100 °C.

Scheme 2.



(In the Scheme 2, the symbols are the same as defined above.)

Step 1: The compound (I-c) can be prepared by reducing the compound (I-a¹). The reduction can be carried out by a conventional method, for example, by reacting the compound (I-a¹) with NaBH₄ in a suitable solvent. The solvent can be selected from any one which does not disturb the reduction, for example, toluene, DME, THF, Et₂O or a mixture thereof. The reaction can be carried out at a temperature of -78 °C to 50 °C, preferably at a temperature of 0 °C to room temperature.

Step 2: The compound (I-d) can be prepared by the amination of the compound (I-c). The amination can be carried out by a usual method, for example, by 1) halogenating the compound (I-c) with a halogenating reagent in a suitable solvent, and 2) reacting the resulting halogenated compound with a requisite amine with or without a base in a suitable solvent. In the halogenation of the compound (I-c) with a halogenating reagent, the halogenating reagent can be selected from conventional halogenating reagents such as thionyl

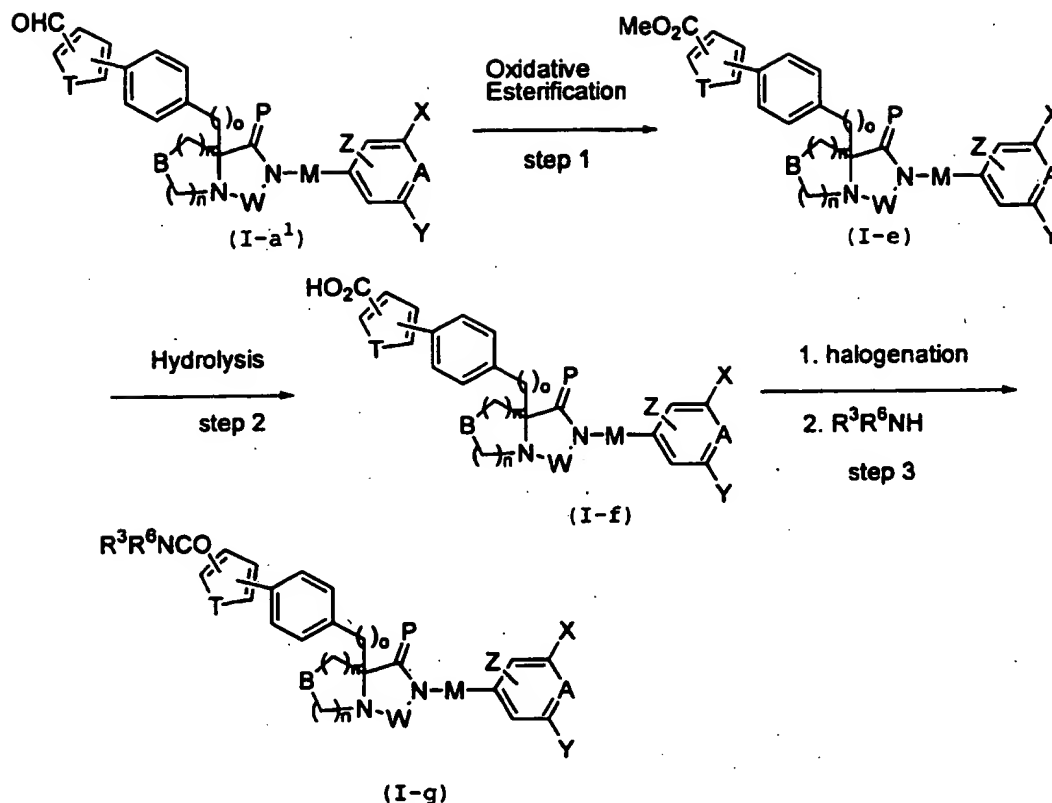
chloride. The solvent can be selected from any one which does not disturb the halogenation, for example, toluene, CH_2Cl_2 , THF, Et_2O or a mixture thereof. The reaction can be carried out at a temperature of -78°C to 50°C , preferably at a

5 temperature of 0°C to room temperature. In the reaction of the halogenated compound thus obtained and the amine, the base can be selected from conventional inorganic bases (i.e., NaHCO_3 , K_2CO_3) and organic bases (i.e., pyridine, Et_3N , N,N-dimethylaniline, $i\text{-Pr}_2\text{NEt}$). The solvent can be selected from

10 any one which does not disturb the reaction, for example, toluene, DMF, CH_2Cl_2 , DME, THF, Et_2O or a mixture thereof. The reaction can be carried out at a temperature of -78°C to 50°C , preferably at a temperature of 0°C to room temperature.

Scheme 3.

30



(In the Scheme 3, the symbols are the same as defined above.)

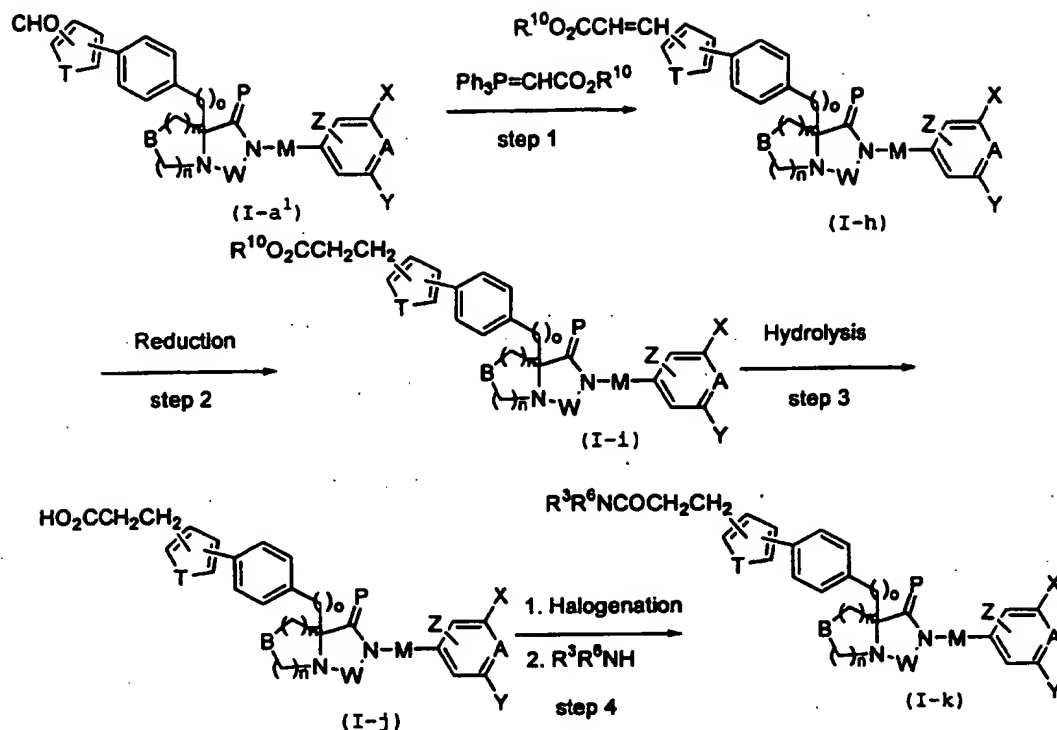
Step 1: The compound (I-e) can be prepared by the oxidative esterification of the compound (I-a¹). The reaction can be carried out by a usual method, for example, by reacting the compound (I-a¹) with an oxidizing reagent such as MnO₂ in the presence of an alkali metal cyanide such as NaCN, MeOH and an acid in a suitable solvent. As the acid, acetic acid can be preferably used. The solvent can be selected from any one which does not disturb the reaction, for example, MeOH, AcOH, H₂O or a mixture thereof. The reaction can be carried out at a temperature of 0 °C to 50 °C, preferably at a temperature of 0 °C to room temperature.

Step 2: The compound (I-f) can be prepared by hydrolyzing the compound (I-e). The hydrolysis can be carried

out by a usual procedure, for example, by treating the compound (I-e) with a base in a suitable solvent. The base can be selected from conventional inorganic bases such as LiOH, NaOH and KOH. The solvent can be selected from any one which
5 does not disturb the hydrolyzing reaction, for example, THF, MeOH, EtOH, H₂O or a mixture thereof. The reaction can be carried out at a temperature of -78 °C to 50 °C, preferably at a temperature of 0 °C to room temperature.

Step 3: The compound (I-g) can be prepared by the
10 amidation of the compound (I-f). The amidation can be carried out by a usual method. For example, the compound (I-g) can be prepared by 1) reacting the compound (I-f) with a halogenating reagent, and 2) reacting the acid chloride compound thus obtained with a requisite amine in the presence or absence of
15 a base in a suitable solvent. The reaction of the compound (I-f) with a halogenating reagent can be carried out at a reflux temperature. The halogenating reagent can be selected from conventional halogenating reagents such as thionyl chloride. In the reaction of the acid chloride compound and the amine,
20 the base can be selected from conventional inorganic bases such as K₂CO₃, Na₂CO₃ and NaHCO₃, and conventional organic bases such as pyridine, Et₃N, i-Pr₂EtN, aniline, N,N-dimethylaniline. The solvent can be selected from any one which does not disturb the coupling reaction, for example,
25 toluene, CH₂Cl₂, THF, Et₂O, H₂O or a mixture thereof. The reaction can be carried out at a temperature of -78 °C to 50 °C, preferably at a temperature of 0 °C to room temperature.

Scheme 4.



(In the Scheme 4, R^{10} is C_{1-6} alkyl, and the other symbols are the same as defined above.)

5 Step 1: The compound (I-h) can be prepared by reacting the compound (I-a¹) with a conventional Wittig reagent, $\text{Ph}_3\text{P}=\text{CHCO}_2\text{R}^{10}$. The solvent can be selected from any one which does not disturb the coupling reaction, for example, toluene, DMSO, DMF, THF, Et_2O or a mixture thereof. The Wittig reaction
10 can be carried out at a temperature of 0°C to 150°C , preferably at a temperature of room temperature to 120°C .

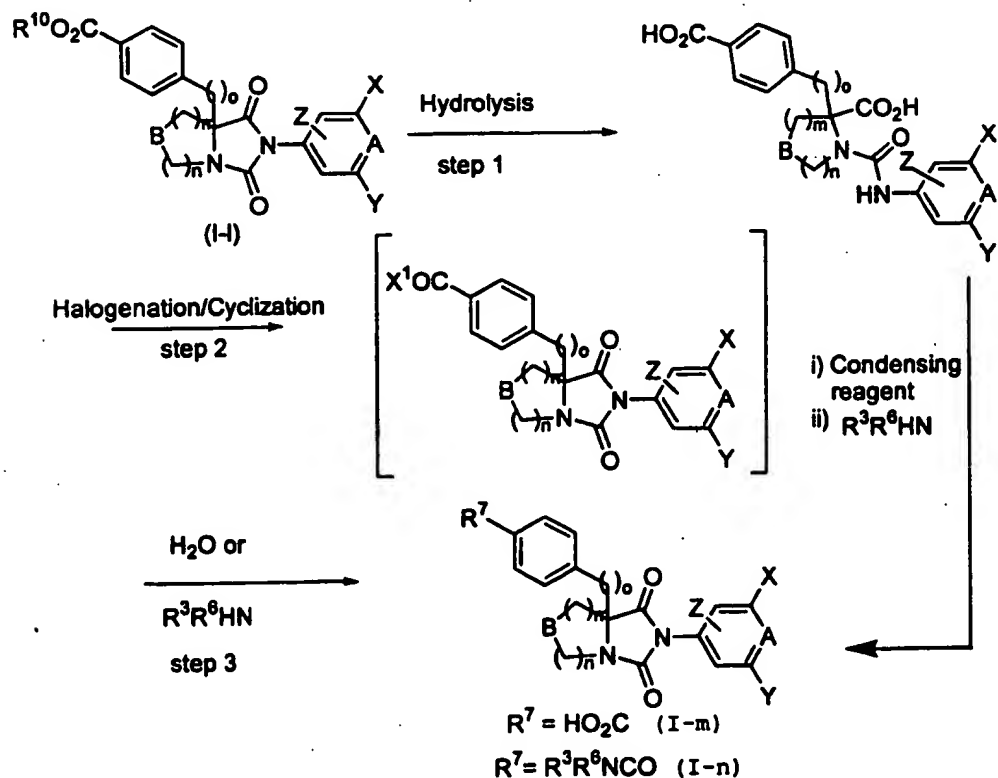
Step 2: The compound (I-i) can be prepared by reducing the compound (I-h). The reduction can be carried out by a usual method, for example, by treating the compound (I-h) with
15 a reducing reagent such as NaBH_4 , in the presence of NiCl_2 in a suitable solvent. The solvent can be selected from any one which does not disturb the reduction reaction, for example,

MeOH, EtOH, AcOH, THF, Et₂O, H₂O or a mixture thereof. The reaction can be carried out at a temperature of -78 °C to 50 °C, preferably at a temperature of 0 °C to room temperature.

Step 3: The compound (I-j) can be prepared by hydrolyzing the compound (I-i). The hydrolysis can be carried out in a similar method as described in the Scheme 3, step 2.

Step 4: The compound (I-k) can be prepared by the amidation of the compound (I-j). The amidation can be carried out in a similar method as described in the Scheme 3, step 3.

10 Scheme 5.



(In the Scheme 5, X^1 is a halogen, and the other symbols are the same as defined above.)

Among the compound (I), the compound (I-m) and the compound (I-n) can be prepared by the steps comprising 1) hydrolyzing the compound (I-l), 2) reacting the resulting compound with a conventional halogenating reagent such as thionyl chloride, and 3) reacting the resulting cyclized acid chloride compound with H₂O or a requisite amine. These Steps 1 to 3 can be carried out by a similar method as described in the Scheme 3, steps 2 and 3.

An alternative procedure for the preparation of the compound (I-n) from the compound (I-l) comprises the steps of 1) hydrolysis of the compound (I-l), and 2) cyclization of the resulting diacid with condensing reagent followed by treatment with the requisite amine.

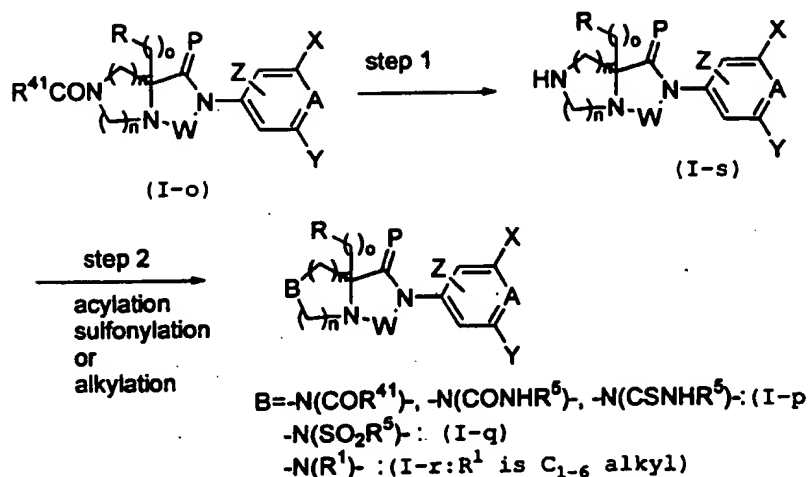
The hydrolysis can be carried out as described in the Scheme 3, step 2. The cyclization reaction can be carried out in the presence of a condensing reagent with or without a base in a suitable solvent or without a solvent. The condensing reagent can be selected from any one which can be used for a conventional amide bond synthesis, for example, BOP-Cl, BOP reagent, DCC, EDC or CDI, preferably EDC.

The base can be selected from an organic base (e.g., DIEA, DMAP, DBU, Et₃N), an alkali metal hydride (e.g., NaH, LiH), an alkali metal carbonate (e.g., Na₂CO₃, K₂CO₃), an alkali metal hydrogen carbonate (e.g., NaHCO₃, KHCO₃), an alkali metal amide (e.g., NaNH₂), an alkali metal alkoxide (e.g., NaOMe, KOMe), a lower alkyl alkali metal salt (e.g., n-BuLi, t-BuLi), an alkali metal hydroxide (e.g., NaOH, KOH), an alkaline earth metal hydroxide (e.g., Ba(OH)₂), and the like.

The solvent can be selected from any one which does not disturb the condensation reaction, for example, CH₂Cl₂, THF, DMF or a mixture thereof. The reaction is carried out at a

temperature of 0 °C to room temperature, preferably at room temperature.

Scheme 6.



5

(In the Scheme 6, the symbols are the same as defined above.)

Among the desired compound (I), the compound (I-p), (I-q), or (I-r) can be prepared from the compound (I-o) by 1) removing the COR⁴¹ group, and 2) acylating, sulfonylating or
10 alkylating the resulting compound (I-s).

Step 1: Removal reaction can be carried out by a conventional method, which is selected according to the type of the group to be removed, e.g., 1) catalytic reduction using a catalyst such as palladium on activated carbon under a
15 hydrogen atmosphere, 2) a treatment with an acid such as hydrogen chloride or TFA, at room temperature or with heating in an organic solvent, e.g., CH₂Cl₂, THF, MeOH, EtOH and MeCN, or without an organic solvent.

Step 2:

20 Acylation: The compound (I-p) (B is -N(COR⁴¹)-, -N(CONHR⁵)- or -N(CSNHR⁵)-) can be prepared by the N-acylation

of the compound (I-s). The N-acylation reaction can be carried out by a conventional method using 1) an acylating reagent, e.g., a C₂₋₇ alkanoyl halide, a C₁₋₇ alkanolic acid anhydride, a C₁₋₆ alkyl halogenoformate such as a C₁₋₆ alkyl chloroformate, an aryl carbonyl halide, a chlorosulfonyl isocyanate, a C₁₋₆ alkyl isocyanate, a C₁₋₆ alkyl isothiocyanate, an aryl isocyanate or an isocyanate, or 2) a condensing reagent (e.g., CDI, thioCDI) and a requisite amine or alcohol. The N-acylation can be carried out at a temperature of 0 °C to 100 °C (preferably at a temperature of room temperature to 90 °C) in the presence or absence of a base (e.g., DIEA, DMAP, pyridine, NaHCO₃, Na₂CO₃, KHCO₃, K₂CO₃) in an organic solvent (e.g., THF, CH₃CN, CH₂Cl₂, DMF, toluene, acetone and the mixture thereof).

15 Sulfonylation: The compound (I-q) (B is -N(SO₂R⁵)-) can be prepared by the N-sulfonylation of the compound (I-s). The N-sulfonylation reaction can be carried out by a conventional method using a requisite C₁₋₆ alkylsulfonyl halide or an arylsulfonyl halide in the presence of a base (e.g., Et₃N, DIEA, NaHCO₃, KHCO₃, Na₂CO₃, K₂CO₃) at a temperature of 0 °C to room temperature (preferably at room temperature) in an organic solvent (e.g., CH₂Cl₂, THF, DMF, CH₃CN, toluene, acetone and the mixture thereof).

25 Alkylation: The compound (I-r) (B is -N(R¹)-, R¹ is C₁₋₆ alkyl) can be prepared by the reductive alkylation of the compound (I-s). The reductive alkylation can be carried out by a conventional method, for example, using aldehydes (e.g., formaldehyde, acetaldehyde), a reducing agent (e.g., sodium cyanoborohydride, NaBH₄) and an acid (e.g., HCl) at room temperature in an organic solvent (e.g., MeOH, EtOH, THF, dioxane) or H₂O, or the mixture thereof.

The desired compound (I) of the present invention can be also converted into each other in accordance with one of the following procedures according to the type of the substituent thereof.

Procedure A: Acylation of Hydroxyl Group

(A-1) The compound (I) wherein Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is a substituted or unsubstituted C₂₋₇ alkanoyloxy group can be prepared by the acylation of the compound (I) wherein the corresponding Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is hydroxy. The acylation can be carried out using a C₂₋₇ alkanoyl halide which may be substituted in the presence of a base (e.g., Et₃N, DIEA, NaHCO₃, KHCO₃, Na₂CO₃, K₂CO₃, KHCO₃, Cs₂CO₃) at a temperature of room temperature to 50 °C in a suitable solvent (e.g., CH₂Cl₂, THF, DMF, CH₃CN, toluene).

(A-2) Among the compound (I) wherein B is -CH(OCOR⁵)- can be prepared by the acylation of the compound (I) wherein B is -CH(OH)-. The acylation reaction can be carried out using R⁵COCl in the presence of a base (e.g., Et₃N, DIEA, NaHCO₃, KHCO₃, Na₂CO₃, K₂CO₃, KHCO₃, Cs₂CO₃) at a temperature of 0 °C to 50 °C in an organic solvent (e.g., CH₂Cl₂, THF, DMF, CH₃CN, toluene).

Procedure B: Wittig reaction

Among the compound (I) wherein B is -C(R¹)(R²)- and R¹ and R² combine with each other at the terminal thereof to form methyl ne substituted with C₁₋₆ alkoxy carbonyl can be prepared by the Wittig reaction of the compound (I) wherein B is -C(=O)-. The Wittig reaction can be carried out by a conventional

method using a Wittig reagent, for example, (triphenylphosphoranylidene)acetic acid C₁₋₆ alkyl ester at a room temperature of 50 °C to 100 °C in an organic solvent (e.g., toluene, THF).

5

Procedure C: Azidation

The compound (I) wherein B is -CH(N₃)- can be prepared from the compound (I) wherein B is -CH(OH)-. This procedure comprises steps of 1) converting hydroxyl group to an
10 eliminating group such as methanesulfonyloxy group and toluenesulfonyl group, and 2) reacting the compound from step-1 with an alkali metal azide. Step-1 can be carried out by reacting the compound (I) wherein B is -CH(OH)- with methanesulfonyl chloride or toluenesulfonyl chloride in the
15 presence of a base (e.g., Et₃N, DIEA, NaHCO₃, KHCO₃, Na₂CO₃, K₂CO₃, KHCO₃, Cs₂CO₃) at a temperature of 0 °C to 50 °C in an organic solvent (e.g., CH₂Cl₂, THF, DMF, CH₃CN, toluene). Step-2 can be carried out at a temperature of 0 °C to 100 °C in an organic solvent (e.g., CH₂Cl₂, THF, DMF, CH₃CN, toluene).

20

Procedure D: Reduction of Azido Group

The compound (I) wherein B is -CH(NH₂)- can be prepared by reducing the compound (I) wherein B is -CH(N₃)-. The reduction can be carried out by chemical reduction using metal and
25 inorganic acid (e.g., Fe/HCl, Sn/HCl, SnCl₂/HCl, Zn/AcOH and the like) at a temperature of 0 °C to 50 °C in an organic solvent (e.g., MeOH, EtOH, AcOH), water or a mixture thereof. The reduction reaction can be carried out at a temperature of 0 °C to 100 °C in an organic solvent (e.g., CH₂Cl₂, THF, DMF,
30 CH₃CN, toluene). In addition, the reduction can be carried out under catalytic hydrogenation condition (e.g., H₂/Pd-C). The

reduction reaction can be carried out at room temperature in an organic solvent (e.g., EtOAc, THF, EtOH).

Procedure E: Acylation of Amino Group

5 (E-1) The compound (I) wherein Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is a substituted or unsubstituted C₂₋₇ alkanoylamino group can be prepared by the acylation of the compound (I) wherein the corresponding Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is amino.
10 The acylation reaction can be carried out by a usual method as described in the Scheme 6, step 2.

(E-2) The compound (I) wherein B is -CH(NHCOR⁴¹)-, -CH(NHCONR³R⁶)- or -CH(NHCSNR³R⁶)-, and/or R has NHCOR⁴¹ as a substituent thereof can be prepared by the N-acylation of the
15 compound (I) wherein B is -CH(NH₂)- and/or R has NH₂ as a substituent.

The N-acylation can be performed with using 1) an acylating reagent (e.g., R⁴¹COCl, R³R⁶NCO, R³R⁶NCS) or 2) a condensing reagent (e.g., CDI, EDC) and a requisite acid (e.g.,
20 R⁴¹COOH). The reaction can be carried out by a usual method as described in the Scheme 6, step 2.

Procedure F: Sulfonylation of Amino Group

(F-1) The compound (I) wherein Z, Z¹, R¹, R², R³, R⁴¹, R⁴²,
25 R⁵, R⁶ or the substituent of R is a substituted or unsubstituted C₁₋₆ alkanesulfonylamino group can be prepared by the sulfonylation of the compound (I) wherein the corresponding Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is amino. The sulfonylation reaction can be carried out by a usual
30 method as described in the Schem 6, step 2.

(F-2) The compound (I) wherein B is $-\text{CH}(\text{NHSO}_2\text{R}^5)-$ and/or R has NHSO_2R^5 as a substituent can be prepared by the N-sulfonylation of the compound (I) wherein B is $-\text{CH}(\text{NH}_2)-$ and/or R has NH_2 as a substituent. The N-sulfonylation reaction can be
5 carried out by a usual method as described in the Scheme 6, step 2.

Procedure G: Preparation of Oxo Group

The compound (I) wherein B is $-\text{C}(=\text{O})-$ can be prepared by
10 oxidating the compound (I) wherein B is $-\text{CH}(\text{OH})-$. The oxidation can be carried out in the presence of an oxidating reagent (e.g., PDC, PCC, Swern reagent, and MnO_2) at a temperature of -78°C to 50°C in an organic solvent (e.g., CH_2Cl_2 , THF, DMF, CH_3CN , toluene).

15

Procedure H: Elimination of Azido Group

The compound (I) wherein B is $-\text{CH}=\text{CH}-$ can be prepared from the compound (I) wherein B is $-\text{CH}(\text{N}_3)-$ by β -elimination of N_3 and hydrogen attached to the carbon atom which is adjacent to
20 B. The elimination reaction can be carried by a usual manner, preferably in the presence of a base at a temperature of 0°C to 50°C in an organic solvent (e.g., CH_2Cl_2 , THF, DMF, CH_3CN , toluene).

25 Procedure I: Reduction of Nitro Group

The compound (I) wherein R has NH_2 as a substituent thereof can be prepared by the reduction of the compound (I) wherein R has NO_2 as a substituent. The reduction reaction can be carried out by a conventional method. Such method can be
30 selected from, for example, 1) a catalytic reduction using a catalyst (e.g., Raney-nickel, and a palladium on activated

carbon) under a hydrogen atmosphere at room temperature in an organic solvent (e.g., methanol, H₂O or the mixture thereof), 2) chemical reduction using metal and inorganic acid (e.g., Fe/HCl, Sn/HCl, SnCl₂/HCl) or 3) reduction with a reducing agent (e.g., Na₂S₂O₄) in a suitable solvent (e.g., methanol, ethanol, H₂O or the mixture thereof) or without a solvent at a temperature of 0 °C to 80 °C.

Procedure J: Demethylation of Methoxy Group

10 The compound (I) wherein Z or Z¹ is hydroxy and/or R has hydroxyl as a substituent thereof can be prepared by the demethylation of the compound (I) wherein Z or Z¹ is methoxy and/or R has methoxy as a substituent. The demethylation reaction can be carried out by a conventional method, for example, a treatment with BBr₃ or HBr for the demethylation of 15 a methoxy group, at a temperature of -78 °C to 50 °C in a suitable solvent (e.g., AcOH, water).

Procedure K: Deprotection of Protected Carboxyl Group

20 The compound (I) wherein Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is carboxyl or has carboxyl can be prepared by the hydrolysis of the compound (I) wherein the corresponding Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is C₁₋₆ alkoxycarboxyl group or has C₁₋₆ 25 alkoxycarboxyl. The hydrolysis can be carried out by a conventional method, for example, hydrolysis using a base (e.g., NaOH, LiOH, KOH) or an acid (e.g., hydrochloric acid), and treatment with an acid (e.g., TFA), at room temperature in an organic solvent (e.g., MeOH, EtOH or THF) or without an 30 organic solvent.

Procedure L: Alkylation of Hydroxyl Group

(L-1) The compound (I) wherein Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is a substituted or unsubstituted C₁₋₆ alkoxy group can be prepared by the
5 alkylation of the compound (I) wherein the corresponding Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is hydroxy. The alkylation reaction can be carried out using a halogenated C₁₋₆ alkane which may be substituted (e.g., methyl iodide, benzyl bromide) in the presence of a base (e.g., Et₃N, DIEA,
10 NaHCO₃, KHCO₃, Na₂CO₃, K₂CO₃, KHCO₃, Cs₂CO₃) at a temperature of room temperature to 50 °C in an organic solvent (e.g., CH₂Cl₂, THF, DMF, CH₃CN, toluene).

The alkylation reaction can be also carried out by using a conventional alkylation method such as Mitsunobu Reaction (for
15 reference of Mitsunobu reaction: (a) Mitsunobu, *Synthesis*, 1-28, (1981), (b) Hughes, *Organic Reactions*, 42, 335 (1992), (c) Mitsuhashi et al., *J. Am. Chem. Soc.*, 94, 26 (1972)).

(L-2) Among the compound (I) wherein B is -CH(OR³)- and R³ is C₁₋₆ alkyl which may be substituted can be prepared by the
20 alkylation of the compound (I) wherein B is -CH(OH)-. The alkylation reaction can be carried out using a C₁₋₆ alkyl halide which may be substituted in the presence of a base (e.g., Et₃N, DIEA, NaHCO₃, KHCO₃, Na₂CO₃, K₂CO₃, KHCO₃, Cs₂CO₃) at a temperature of room temperature to 50 °C in an organic solvent
25 (e.g., CH₂Cl₂, THF, DMF, CH₃CN, toluene). The alkylation reaction can be also carried out by a conventional alkylation method such as Mitsunobu Reaction.

Procedure M: Conversion of Carboxyl Group into Carbamoyl Group

30 (M-1) The compound (I) wherein Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is a substituted or

unsubstituted carbamoyl group can be prepared by condensing the compound (I) wherein Z, Z¹, R¹, R², R³, R⁴¹, R⁴², R⁵, R⁶ or the substituent of R is carboxyl with a substituted or unsubstituted amine.

5 The condensation reaction can be carried out by the conventional method for a usual peptide synthesis. The condensation reaction of the compound (I) with a substituted or unsubstituted amine is carried out in the presence of a condensing reagent with or without a base in a suitable solvent
10 or without a solvent. The condensing reagent can be selected from any one which can be used for a conventional amide bond synthesis, for example, BOP-Cl, BOP reagent, DCC, EDC or CDI.

The base can be selected from an organic base (e.g., DIEA, DMAP, DBU, Et₃N), an alkali metal hydride (e.g., NaH, LiH), an
15 alkali metal carbonate (e.g., Na₂CO₃, K₂CO₃), an alkali metal hydrogen carbonate (e.g., NaHCO₃, KHCO₃), an alkali metal amide (e.g., NaNH₂), an alkali metal alkoxide (e.g., NaOMe, KOMe), a lower alkyl alkali metal salt (e.g., n-BuLi, t-BuLi), an alkali metal hydroxide (e.g., NaOH, KOH), an alkaline earth metal
20 hydroxide (e.g., Ba(OH)₂), and the like.

The solvent can be selected from any one which does not disturb the condensation reaction, for example, CH₂Cl₂, THF, DMF or a mixture thereof. The reaction is carried out at a temperature of 0 °C to room temperature, preferably at room
25 temperature.

The condensation reaction of a substituted or unsubstituted amine with the reactive derivative of the compound (I), for example, with an acid halide (e.g., an acid chloride), a reactive ester (e.g., an ester with p-
30 nitrophenol), an anhydride thereof, a mixed anhydride with other carboxylic acid (e.g., a mixed anhydride with acetic

acid), and the like, is carried out in the presence of a base or without a base in a solvent or without a solvent.

The base can be selected from an organic base (e.g., DIEA, DMAP, DBU, Et₃N), an alkali metal hydride (e.g., NaH, LiH), an alkali metal carbonate (e.g., Na₂CO₃, K₂CO₃), an alkali metal hydrogen carbonate (e.g., NaHCO₃, KHCO₃), an alkali metal amide (e.g., NaNH₂), an alkali metal alkoxide (e.g., NaOMe, KOMe), a lower alkylalkali metal salt (e.g., n-BuLi, t-BuLi), an alkali metal hydroxide (e.g., NaOH, KOH), an alkaline earth metal hydroxide (e.g., Ba(OH)₂), and the like.

The solvent can be selected from any one which does not disturb the condensation reaction, for example, CH₂Cl₂, C₂H₄Cl₂, Et₂O, THF, DMF, CH₃CN, DMSO, benzene, toluene or a mixture thereof. The reaction is carried out at a temperature of -30 °C to 100 °C.

(M-2) The compound (I) wherein Z or Z¹ is COR⁴² and R⁴² is NR³R⁶ can be prepared by condensing the compound (I) wherein Z or Z¹ is carboxyl with HNR³R⁶.

The condensation reaction can be carried out by a conventional method as described in (M-1).

(M-3) The compound (I) wherein R has -C(=O)-(α-amino acid residue) as a substituent thereof can be prepared by condensing the compound (I) wherein R has carboxyl group as a substituent thereof with an α-amino acid.

The condensation reaction can be carried out by a conventional method as described in (M-1).

Procedure N: Conversion of Halogen Atom to Aryl Group or Heteroaryl Group

The compound (I) wherein X and Y are aryl which may be substituted or heteroaryl which may be substituted can be

prepared by reacting the compound (I) wherein X and Y is halogen with a (substituted or unsubstituted aryl)boronic acid or a (substituted or unsubstituted heteroaryl)boronic acid using a conventional aryl coupling method such as Suzuki
5 Coupling method. The coupling reaction can be carried out in a similar procedure as described in Scheme 1.

Procedure O: Oxidation of Sulfur Atom

(O-1) The compound (I) wherein B is -SO- or -SO₂- can be
10 prepared by oxidizing the compound (I) wherein B is -S- with an oxidant such as a peracid (e.g., mCPBA, H₂O₂, AcOOH, PhCOOOH) in a suitable solvent (e.g., CH₂Cl₂) at room temperature or under cooling.

(O-2) The compound (I) wherein R has C₁₋₆ alkylsulfinyl or
15 C₁₋₆ alkylsulfonyl as a substituent thereof can be prepared by oxidizing the compound (I) wherein R has C₁₋₆ alkylthio as a substituent. The oxidation can be carried out in a similar manner as described in the above procedure (O-1).

20 Procedure P: Acylation of pyrrolyl group

(P-1) The compound (I) wherein X and/or Y is formyl-substituted pyrrolyl can be prepared by formylation of the compound (I) wherein X and/or Y is unsubstituted pyrrolyl. The formylation can be carried out by a conventional method, for
25 example, with using a Vilsmeier reagent (DMF-POCl₃) in a suitable solvent (e.g., DMF) at a temperature of 0 °C to 50 °C, preferably at room temperature.

(P-2) The compound (I) wherein R¹ is lower alkanoyl-substituted pyrrolyl (said lower alkanoyl may be substituted
30 with halogen) can be prepared by the acylation of the compound (I) wherein R¹ is unsubstituted pyrrolyl. The acylation can be

carried out by reacting the compound (I) with a requisite lower alkanoyl halide (e.g., acetyl chloride) or a requisite lower alkanoyl acid anhydride (e.g., acetic anhydride, trifluoroacetic anhydride) in the presence or absence of a Lewis acid (e.g., SnCl_2 , TiCl_4 , AlCl_3) in a suitable solvent (e.g., CH_2Cl_2 , CCl_4) at a temperature of 0 °C to 50 °C, preferably at room temperature.

Procedure Q: Amination of Halogen

10 The compound (I) wherein X and/or Y is NR^3R^6 can be prepared by the amination of the compound (I) wherein X and/or Y is a halogen with an amine compound, HNR^3R^6 . The amination can be carried out in a suitable solvent (e.g., THF, toluene, DMF) or without solvent in a sealed tube at a temperature of 15 50 °C to 150 °C.

Procedure R: Halogenation of Oxo Group

The compound (I) wherein B is $-\text{CF}_2-$ can be prepared by halogenating the compound (I) wherein B is $-\text{C}(=\text{O})-$. The 20 halogenation can be carried out with a halogenating reagent (e.g., (diethylamino)sulfur trifluoride) in a suitable solvent such as halogenomethane (e.g., CH_2Cl_2) at a temperature of 0 °C to 50 °C, preferably at a room temperature.

25 Procedure S: Conversion of CN group into Tetrazolyl group

The compound (I) wherein R is tetrazolyl-substituted aryl or tetrazolyl-substituted heteroaryl can be prepared by reacting the compound (I) wherein R is cyano-substituted aryl or cyano-substituted heteroaryl with an alkali metal azide 30 (e.g., NaN_3). The reaction can be carried out in a suitable

solvent (e.g., DMF, DMSO, toluene) at a temperature of 50 °C to 150 °C.

Procedure T: Conversion of CN group into Amidino group

5 The compound (I) wherein R is amidino-substituted aryl or amidino-substituted heteroaryl can be prepared by 1) alcoholyzing the compound (I) wherein R is a cyano-substituted aryl or a cyano-substituted heteroaryl, and 2) reacting the resulting ester with ammonia. The alcoholysis (step 1) can be
10 carried out in the presence of an acid (e.g., HCl) in a suitable alcohol (e.g., MeOH, EtOH) at a temperature of 50 °C to 150 °C, preferably at room temperature. The reaction of the resulting ester with ammonia (step 2) can be carried out in a suitable solvent (e.g., MeOH, EtOH) at a temperature of 50 °C
15 to 150 °C, preferably at room temperature.

Procedure U: Halogenation of Aryl or Heteroaryl

 The compound (I) wherein R is halogenoaryl or halogenoheteroaryl (e.g., fluorophenyl) can be prepared by
20 reacting the compound (I) wherein R is aryl or heteroaryl with a halogenating reagent (e.g., fluoropyridinium triflate) in a suitable solvent (e.g., CH₃CN) at a temperature of 0 °C to 100 °C.

25 Procedure V: Conversion of Amino group into pyrrolyl group or dimethylpyrrolyl group

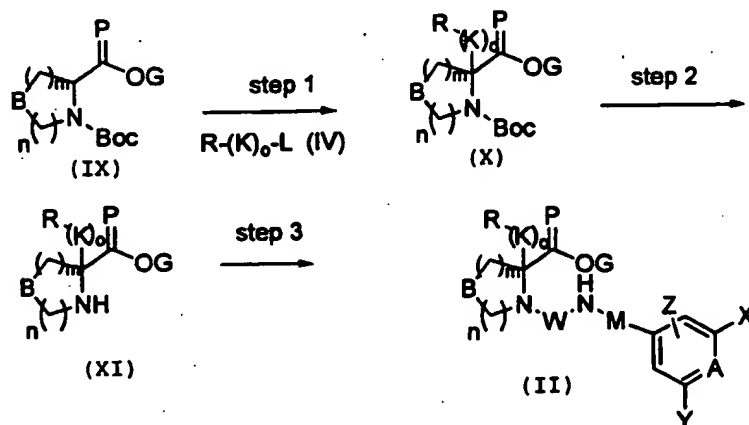
 (V-1) The compound wherein B is -CH(pyrrolyl)- can be prepared by reacting the compound (I) wherein B is -CH(NH₂)- with 2,5-dimethoxyfuran in the presence of a base (e.g.,

NaOAc) in a suitable solvent (e.g., acetic acid). The reaction can be carried out at a temperature of 0 °C to 100 °C.

(V-2) The compound wherein B is -CH(dimethylpyrrolyl)- can be prepared by reacting the compound (I) wherein B is -CH(NH₂)- with 2,5-hexanedione in the presence of acid (e.g., AcOH) in a suitable solvent (e.g., EtOH, AcOH)

The starting compound of the formula (II) can be prepared by the following scheme:

10 Scheme 7.

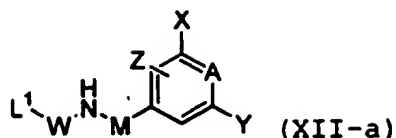


(In the Scheme 7, the symbols are the same as defined above.)

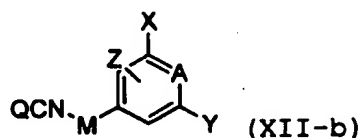
Step 1: The compound (X) can be prepared by reacting the compound (IX) with the compound (IV). The reaction can be carried out in a similar manner as described in Method B.

Step 2: The compound (XI) can be prepared by deprotecting the compound (X). The deprotection can be carried out by a usual manner used for the deprotection of a Boc protected amino group.

Step 3: The compound (II) can be prepared by reacting the compound (XI) with the compound of the formula (XII-a):



wherein L^1 is a leaving group and the other symbols are the same as defined above, or with the compound of the formula (XII-b):



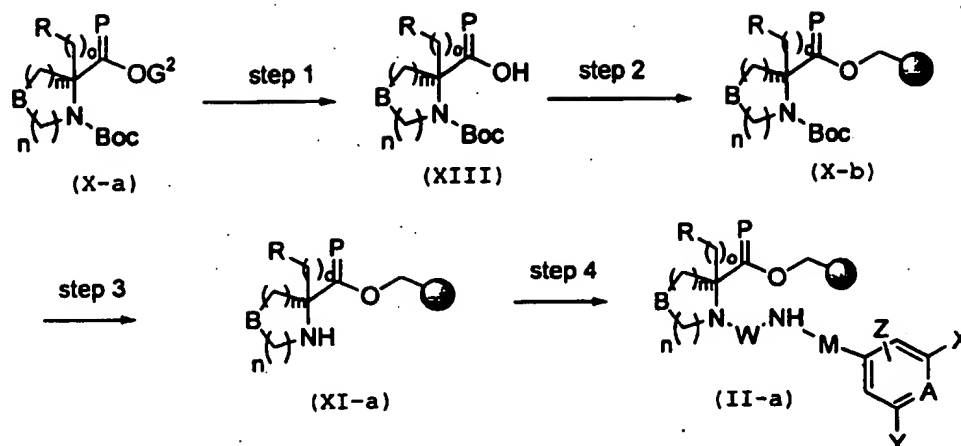
wherein the symbols are the same as defined above.


The leaving group may be selected from conventional leaving groups such as halogen atoms (i.e., chlorine and bromine).

The reaction can be carried out in the presence or absence of a base in a suitable solvent or without a solvent. The base can be selected from conventional inorganic bases such as K_2CO_3 , Na_2CO_3 and $NaHCO_3$, and conventional organic bases such as pyridine, Et_3N , iPr_2EtN , aniline, and N,N-dimethylaniline. The solvent can be selected from any one which does not disturb the coupling reaction, for example, toluene, DME, DMF, THF, CH_2Cl_2 or a mixture thereof. The coupling reaction can be carried out, for example, at a temperature of $-78\text{ }^\circ\text{C}$ to $50\text{ }^\circ\text{C}$, preferably at a temperature of $0\text{ }^\circ\text{C}$ to room temperature.

The compound (II) wherein OG is a resin-combined hydroxyl group may be also prepared in accordance with the following scheme:

Scheme 8.



(In the Scheme 8, OG² is a protected hydroxyl group,  is a resin polymer and other symbols are the same as defined above.)

Step 1: The compound (XIII) can be prepared by deprotecting the compound (XI-a). The deprotection can be carried out by a usual manner used for the deprotection of a protected carboxyl group, for example, by hydrolysis.

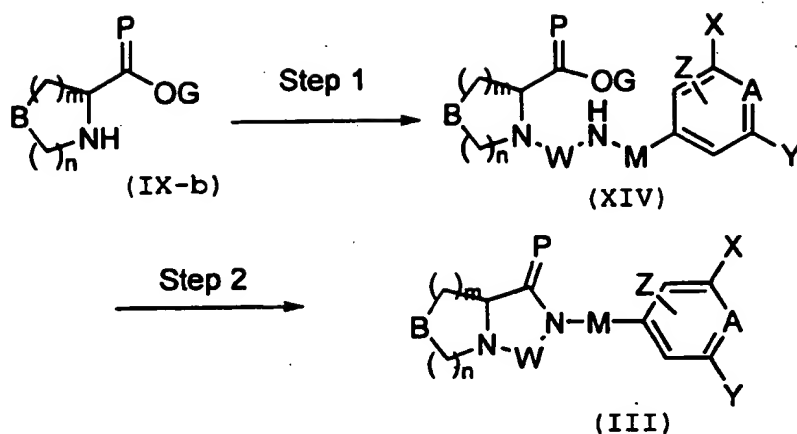
Step 2: The reaction can be carried out by a conventional method for solid phase synthesis (e.g., Horiki's method, Horiki et al., Chem. Lett. 1978 (2) 165-168). For example, the reaction can be carried out by heating the compound thus obtained with Merrifield resin in the presence of KF in a suitable solvent such as DMF.

Step 3: The removal of Boc group can be carried out by a similar method as described in the Scheme 7, step 2.

Step 4: The reaction can be carried out by a similar method as described in the Scheme 7, step 3.

The starting compound of the formula (III) can be prepared in accordance with the following scheme :

Scheme 9.



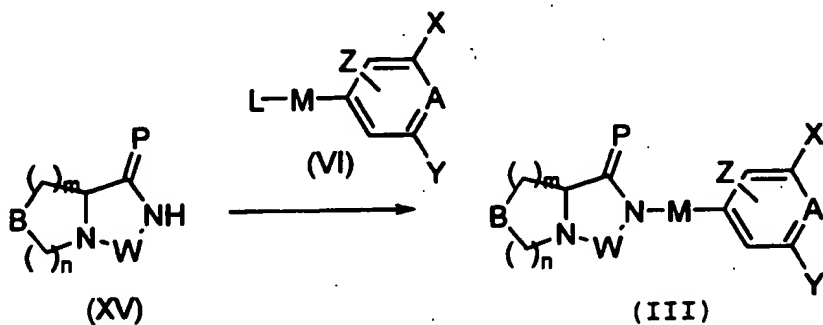
(In the Scheme 9, the symbols are the same as defined above.)

Step 1: The compound (XIV) can be prepared by reacting the compound (IX-b) with the compound (XII-a) or with the compound (XII-b). The reaction can be carried out in a similar manner as described in the scheme 6, step 3.

Step 2: The compound (III) can be prepared by cyclizing the compound (XIV). The cyclization can be carried out in a similar manner as described in Method A.

The starting compound (III) can be also prepared in accordance with the following scheme:

Scheme 10.

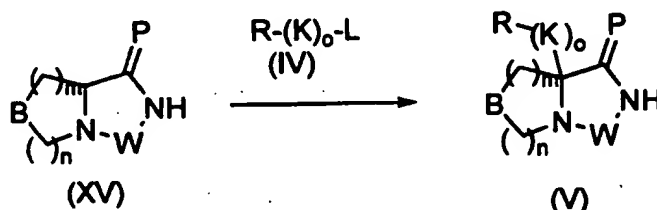


(In the Schem 10, the symbols are the same as defined above.)

The compound (III) can be prepared by reacting the compound (XV) with the compound (VI). The reaction can be carried out in a similar manner as described in the Method C. The Starting compound (XV) can be prepared by a conventional method (for example, *J. Med. Chem.*, 1995, 38, 3566).

The starting compound (III) can be also prepared in accordance with the following scheme:

Scheme 11.



(In the Scheme 11, the symbols are the same as defined above.)

The compound (V) can be prepared by reacting the compound (XV) with the compound (IV). The reaction can be carried out in a similar manner as described in the Method B.

In the present description and the claims, the C₁₋₆ alkyl means a straight chain or branched chain alkyl group having 1 to 6 carbon atoms, for example, methyl, ethyl, propyl, butyl, etc., preferably one having 1 to 4 carbon atoms. The C₃₋₆ cycloalkyl means a cycloalkyl group having 3 to 6 carbon atoms, for example, cyclopropyl, cyclobutyl, cyclopentyl, etc. The C₁₋₆ alkoxy means a straight chain or branched chain alkoxy group having 1 to 6 carbon atoms, for example, methoxy, ethoxy, propoxy, butoxy, etc., preferably one having 1 to 4 carbon atoms. The C₁₋₆ alkoxy also includes a cycloalkyloxy group having 3 to 6 carbon atoms, for example, cyclopropyl, cyclobutyl, cyclopentyl, etc. The C₁₋₆ alkoxycarbonyl means a straight chain or branched chain alkoxycarbonyl group

comprising an alkoxy group having 1 to 6 carbon atoms and carbonyl group, for example methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, and butoxycarbonyl, etc., preferably one having 1 to 4 carbon atoms.

- 5 The C₁₋₇ alkanoyl means a straight chain or branched chain alkanoyl group having 1 to 7 carbon atoms, for example, formyl, acetyl, propionyl, butyryl, etc., preferably one having 1 to 5 carbon atoms. The C₂₋₇ alkenyl means a straight chain or branched chain alkenyl group having 2 to 7 carbon
10 atoms, for example vinyl, allyl, crotyl, etc., preferably one having 2 to 5 carbon atoms. The "α-amino acid residue" means an amino acid residue which is obtained by removing a hydrogen atom from the amino group of the corresponding α-amino acid (e.g., aspartic acid, glutamic acid, glutamine, serine,
15 sarcosine, proline, phenylalanine, leucine, glycine, tryptophan, cysteine, histidine, tyrosine, and valine).

Abbreviations

- Ac: Acetyl
Ac₂O: Acetic anhydride
20 AcOH: Acetic acid
ACOOH: Peracetic acid
AcOEt: Ethyl acetate (= EtOAc)
BOC: t-Butoxycarbonyl (= t-Boc)
BOP-Cl: Bis (2-oxo-3-oxazolidinyl) phosphinic chloride
25 BOP Reagent: Benzotriazol-1-yloxy-tris (dimethylamino)-
 phosphonium hexafluorophosphate
BSA: Bovine serum albumin
CDI: 1,1'-Carbonyldiimidazole
DAST: Diethylaminosulfur trifluoride
30 DCC: 1,3-Dicyclohexylcarbodiimide

	DCM:	Dichloromethane
	DEAD:	Diethyl azodicarboxylate
	DME:	Dimethoxyethane
	DMAP:	4-Dimethylaminopyridine
5	DMF:	Dimethyl formamide
	DIEA:	Diisopropylethylamine
	DMSO:	Dimethyl sulfoxide
	EDC:	1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride
10	Et:	Ethyl
	EtOH:	Ethanol
	HBSS:	Hank's balanced salt solution
	HBTU:	O-Benzotriazol-1-yl-N,N,N',N'-tetramethyluronium hexafluorophosphate
15	HMPA:	Hexamethylphosphoramide
	HOBT:	1-Hydroxybenzotriazole
	HSA:	Human serum albumin
	KHMDS:	Potassium hexamethyldisilazide (=Potassium bis(trimethylsilyl)amide)
20	LDA:	Lithium diisopropylamide
	mCPBA:	m-Chloroperbenzoic acid (= MCPBA)
	Me:	Methyl
	MeOH:	Methanol
	n-Bu:	n-Butyl
25	PBS:	Phosphate buffered saline
	PCC:	Pyridinium dichromate
	PDC:	Pyridinium chlorochromate
	Ph:	Phenyl
	i-Pr:	i-Propyl
30	t-Bu:	tert-Butyl
	THF:	Tetrahydrofuran

Tf: Trifluoromethanesulfonyl
TFA: Trifluoroacetic acid
TBDMs: tert-Butyl-dimethylsilyl
Tris: Tris(hydroxymethyl)aminomethane

- 5 The compound of the present invention is exemplified by the following examples but not limited thereby.

Examples

Example 1. 5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

- 10 (1) To a solution of N-(tert-butoxycarbonyl)proline methyl ester (1.30 g) in THF (20 mL) at -78 °C was added a solution of KHMDS (1.25 g) in THF (20 mL). After 45 minutes, a solution of 4-bromobenzyl bromide (1.59 g) in THF (20 mL) was added at -78 °C. The reaction mixture was warmed to room
15 temperature over 3 hours and stirred for an additional 3 hours. The mixture was diluted with EtOAc, washed with water and brine, dried (Na₂SO₄), filtered and concentrated. Purification by flash column chromatography (silica gel; EtOAc/hexane 1:2) afforded N-(tert-butoxycarbonyl)-2-(4-
20 bromobenzyl)proline methyl ester (0.474g). MS (m/z) 398 (MH⁺).

- (2) To a solution of the compound obtained above (0.474 g) in CH₂Cl₂ (5 mL) was added TFA (1.5 mL). After 1 hour, the reaction mixture was diluted with CH₂Cl₂, washed with aqueous NaHCO₃ and brine, dried (Na₂SO₄) and concentrated to give 2-(4-
25 bromobenzyl)proline methyl ester. MS (m/z) 298 (MH⁺).

(3) 3,5-Dichlorophenylisocyanate (0.50 g) was added to a solution of the compound obtained above in THF (10 mL) and DIEA (2.0 mL). After 4 hours stirring at room temperature, the reaction mixture was concentrated. The residue was
5 redissolved in EtOAc, washed with aqueous NaHCO₃ and brine, dried (Na₂SO₄), filtered and concentrated. Purification by chromatography (silica gel: EtOAc/hexane: 1/4, Chromatotron (Harrison Research)) afforded 0.33 g of N-[(3,5-dichlorophenyl)carbamoyl]-2-(4-bromobenzyl)proline methyl
10 ester. MS (m/z) 485 (MH⁺). mp 170.9 °C.

(4) The compound obtained above (0.153 g) was dissolved in hot EtOH (10 mL) and cooled to 0 °C. To the solution at 0 °C was added NaOEt (0.010 g). After 45 minutes of stirring, the mixture was concentrated. Purification by chromatography
15 (silica gel: 15% EtOAc/hexane, Chromatotron) afforded the titled compound (0.129 g). MS (m/z) 453 (MH⁺). mp 69.4 °C.

Example 2. (5S,7R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione

(1) To a solution of (4R)-N-(tert-Butoxycarbonyl)-4-hydroxy
20 proline benzyl ester (Williams et al., *J. Org. Chem.* 1994, 59, 3612-3625) (20.75 g) in acetonitrile (200 mL) was added imidazole (4.43 g) and tert-butyldimethylsilylchloride (14.47 g). After stirring overnight, the reaction was concentrated. The residue was redissolved in EtOAc, washed with satd. NaHCO₃
25 and brine, dried (Na₂SO₄), filtered and concentrated. The compound thus obtained, (4R)-N-(tert-Butoxycarbonyl)-4-(tert-butyldimethylsilyl-oxy)proline benzyl ester (5.60 g), was treated in a similar manner as described in Example 1 (1) to

give (2S,4R)-N-(tert-butoxycarbonyl)-2-(4-bromobenzyl)-4-(tert-butyldimethylsilyl-oxy)proline benzyl ester (4.26 g).

(2) To a solution of the compound obtained above (1.00 g) in CH_2Cl_2 (20 mL) was added TBDMSOTf (0.58 mL). After 15 minutes, the mixture was diluted with CH_2Cl_2 , washed with water and brine, dried (Na_2SO_4), filtered and concentrated to yield 0.85 g of 2-(4-bromobenzyl)-4-(tert-butyldimethylsilyloxy)proline benzyl ester as a mixture of diastereoisomers. MS (m/z) 504 (MH^+).

(3) The compound obtained above (0.38 g) was treated in a similar procedure as described in Example 1 (3) and (4) to give (5S, 7R)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-(tert-butyldimethylsilyloxy)-1,3-diazabicyclo-[3.3.0]octane-2,4-dione. Separation of the diastereoisomers (5S,7R; 0.23 g) and (5R,7R; 0.045 g) was achieved via flash chromatography eluting with CH_2Cl_2 .

(4) To a solution of the compound obtained above (5S,7R; 1.75g) in THF (20 mL) was added HF-pyridine (65-70%, 2.00 mL). After stirring overnight, additional HF-pyridine (65-70%, 1.00 mL) was added. After 20 hours, the mixture was concentrated. The residue was dissolved in EtOAc, washed with 0.5 N HCl, satd. NaHCO_3 and brine, dried (Na_2SO_4), filtered and concentrated to give 1.43 g of the titled compound. MS (m/z) 469 (MH^+). mp 136.1 °C.

Example 3. (5S, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione

(1) To a solution of (5S, 7R)-5-(4-bromobenzyl)-3-(3,5-dichloro-phenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.81 g) in CH₂Cl₂ (5 mL) and DIEA (0.50 mL) at 0 °C was added methanesulfonyl chloride (0.19 mL). After 1 hour at 0 °C, the mixture was diluted with CH₂Cl₂, washed with satd. NaHCO₃ and brine, dried (Na₂SO₄) and concentrated to give (5S, 7R)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-methylsulfonyloxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione. MS (m/z) 494 (MH⁺).

(2) To a solution of the compound obtained above in DMF (4 mL) at 75 °C was added sodium azide (0.54 g). After heating for 2 hours the mixture was diluted with Et₂O and water. The organic solution was collected, washed with water and brine, dried (Na₂SO₄), filtered and concentrated. Purification by chromatography (silica gel: 2% methanol/CH₂Cl₂, Chromatotron) afforded the titled compound (0.82 g). MS (m/z) 494 (MH⁺), mp 58.9 °C.

Example 4. (5S,7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-acetoxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of (5S,7R)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.21 g) in THF (5mL) was added DEAD (0.09 mL), triphenylphosphine (0.15 g), and acetic acid (0.035 mL). After stirring overnight at room temperature, the mixture was concentrated. Purification by chromatography (Silica gel: 25% EtOAc/hexane, Chromatotron) afforded the titled compound (0.151 g). MS (m/z) 511 (MH⁺), mp 149.8 °C.

Example 5. (5S,7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of (5S,7S)-5-(4-bromobenzyl)-3-(3,5-dichloro-phenyl)-7-acetoxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.10 g) in THF (5 mL), MeOH (0.10 mL), and water (0.10 mL) was added 2N LiOH (0.11 mL). After 4 hours, the mixture was quenched with acetic acid (0.10 mL) and concentrated. Purification by chromatography (Silica gel: 4% methanol/CH₂Cl₂, Chromatotron) afforded the titled compound
10 (0.0435 g). MS (m/z) 469 (MH⁺), mp 88.3 °C.

Example 6. 6-(4-Bromobenzyl)-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

The titled compound was prepared by a similar procedure as described in Example 1 starting from pipecolinic acid
15 except that cyclization occurred during treatment with 3,5-dichlorophenyl isocyanate and DIEA. MS (m/z) 467 (MH⁺). mp 128.8 °C.

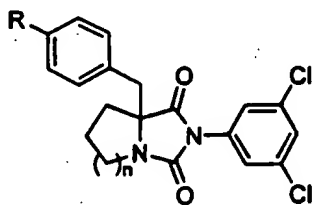
Example 7. 6-[4-(3-Pyridyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

20 To a solution of 6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.360 g) and 3-pyridineboronic acid (0.225 g) in DME (20 mL) was added CsF (0.615 g) and the mixture was degassed with nitrogen. After 10 minutes, Pd(PPh₃)₄ was added and the
25 mixture was heated under reflux for 6 hours. The reaction mixture was concentrated. The residue was redissolved in

EtOAc, washed with water and brine, dried (Na_2SO_4), filtered, and concentrated. Purification by chromatography (Silica gel: hexane/acetone: 3/2, Chromatotron) afforded the titled compound (0.172 g). MS (m/z) 466 (MH^+). mp 276.5 °C.

- 5 The following compounds (Examples 8-11) were prepared in a fashion similar to Example 7 by replacing 3-pyridineboronic acid with requisite boronic acids.

Table 1.



Example	R	n	Physicochemical data
8		2	MS (m/z) 493 (MH^+) Mp. 154 °C
9		1	MS (m/z) 469 (MH^+)
10		1	MS (m/z) 485 (MH^+), 507 ($\text{M}+\text{Na}^+$)
11		1	MS (m/z) 540 (MH^+)

- 10 Example 12. 6-[4-[2-(Hydroxymethyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione.

NaBH_4 (13.7 mg) was added to a solution of 6-[4-(2-formyl-phenyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-

diazabicyclo[4.3.0]-nonane-7,9-dione (0.178 mg) in THF (5 mL) at 0 °C. After stirring for 30 minutes, the reaction mixture was diluted with water and extracted with EtOAc. The extract was washed with brine, dried (Na₂SO₄), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/2, Chromatotron) afforded the titled compound (167 mg). MS (m/z) 477 (M⁺-OH).

Example 13. 6-[4-[2-(N,N-Dimethylaminomethyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione.

SOCl₂ (0.15 mL) was added to a solution of 6-[4-[2-(hydroxymethyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.121 g) in CH₂Cl₂ (5 mL). The mixture was stirred for 1 hour and then evaporated. The residue was dissolved in toluene, evaporated and dried under vacuum. The residue was dissolved in DMF (4 mL) and the solution was added to an ice cold solution of dimethylamine (1 mL, 2M in THF) in DMF. The reaction mixture was stirred for 18 hours at room temperature and diluted with EtOAc. Aqueous NaHCO₃ was added and the organic layer was separated. The extract was washed with water, brine, dried (MgSO₄), filtered, and concentrated. Purification by chromatography (Silica gel: CHCl₃/MeOH: 50/1 to 20/1, Chromatotron) afforded the titled compound (70 mg). It was converted to the HCl salt. MS(m/z) 522 (MH⁺).

Example 14. 6-[4-(2-Methoxycarbonylphenyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 6-[4-(2-formylphenyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.206 g) in MeOH (20 mL) was added NaCN (0.204 g), AcOH (0.086 mL) and MnO₂ (activated, 1.84 g) and the mixture was stirred
5 overnight at room temperature. The inorganics were removed by filtration through Celite and the filtrate was evaporated. The residue was dissolved in EtOAc and washed with water, brine, dried (MgSO₄), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/2)
10 afforded the titled compound (0.161 g). It was converted to the HCl salt. MS (m/z) 545 (M⁺+Na), 523 (MH⁺).

Example 15. 6-[4-(2-Carboxyphenyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione.

A solution of 6-[4-(2-methoxycarbonylphenyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione
15 (0.141 g) in MeOH/H₂O (5/1 mL) containing NaOH (0.087 g) was heated at 50 °C for 2 h. The reaction mixture was cooled in ice and acidified with 0.5 N HCl. It was extracted with EtOAc and the extract was washed with water, brine, dried (MgSO₄),
20 filtered, and concentrated. Purification by chromatography (Silica gel: CHCl₃/MeOH: 100/1 to 50/1, Chromatotron) afforded the titled compound (114 mg). MS (m/z) 531 (M⁺+Na).

Example 16. 6-[4-[2-(N,N-Dimethylcarbamoyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione.

25 A mixture of the 6-[4-(2-carboxyphenyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.089 g) and SOCl₂ (1.0 mL) was heated at 100 °C for 1 hour. The

solution was evaporated. The residue was dissolved in toluene, evaporated and dried under vacuum. The residue was dissolved in THF (4 mL) and the solution was added to an ice cold solution of dimethylamine (1 mL, 2M in THF) in THF (1
5 mL). The reaction mixture was stirred for 3 hours at room temperature and diluted with EtOAc and water. The organic layer was separated and washed with 0.5 N HCl (10 mL), water and brine. It was dried (MgSO₄), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/2
10 to 1/1, Chromatotron) afforded the titled compound (85 mg). MS (m/z) 536(MH⁺).

Example 17. 6-[4-[2-(2-Methoxycarbonylvinyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

A mixture of 6-[4-(2-formylphenyl)benzyl]-8-(3,5-
15 dichloro-phenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.205 g) and methyl (triphenylphosphoranylidene)acetate (0.223g) in toluene (5 mL) was refluxed for 8 hours. The mixture was evaporated and the residue was purified by chromatography (Silica gel: EtOAc/hexane: 1/4 to 1/3,
20 Chromatotron) to afford the titled compound (0.229 g). MS (m/z) 571(M⁺ +Na).

Example 18. 6-[4-[2-(2-Methoxycarbonylethyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

NiCl₂.6H₂O (0.17 g) was added to a solution of 6-[4-[2-
25 (2-methoxycarbonylvinyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.196 g). NaBH₄ (0.14 g) was add d portionwise to the mixture and the mixture

was stirred for 1 hour. The mixture was diluted with EtOAc and water and filtered through Celite. The organic layer was separated and washed with water, brine, dried (MgSO_4), filtered, and concentrated. Purification by chromatography
5 (Silica gel: EtOAc/hexane: 1/4, Chromatotron) afforded the titled compound (0.125 g). MS (m/z) 573 (M^+Na).

Example 19. 6-[4-[2-(2-Carboxyethyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione.

An aqueous solution of NaOH (2 mL; 0.5 N) was added to a
10 solution of 6-[4-[2-(2-methoxycarbonyl)ethyl]phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.11 g) in MeOH (7 mL) and the mixture was stirred for 18 hours. The reaction mixture was acidified, diluted with water and extracted with EtOAc. The extract was washed with water,
15 brine, dried (MgSO_4), filtered, and concentrated to give the titled compound (0.109 g). MS (m/z) 559 (M^+Na).

Example 20. 6-[4-[2-[2-(N,N-Dimethylcarbamoyl)ethyl]phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione.

20 The titled compound was prepared in a manner similar to Example 16. MS (m/z) 564 (MH^+).

Example 21. 5-(4-Cyanobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

(1) Et_3N (1.7 mL) was added to an ice-cold solution of (S)-
25 proline methyl ester hydrochloride (1.31 g) and 3,5-

dichlorophenylisocyanate (1.97 g) in CH_2Cl_2 (40 mL). The mixture was stirred for 3 hours. It was washed with water, brine, dried (MgSO_4), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/3) afforded (S)-N-[N-(3,5-dichlorophenyl)carbamoyl]proline methyl ester (2.27 g). mp. 110-112 °C; MS (m/z) 339 (M^+Na).

(2) A solution of the compound obtained above (14.3 g) in toluene (100 mL) containing p-toluenesulfonic acid (0.5 g) was refluxed for 2 hours. The solution was diluted with EtOAc and was washed with satd. NaHCO_3 , water, brine, dried (MgSO_4), filtered, and concentrated. Purification by chromatography (Silica gel: $\text{CHCl}_3/\text{MeOH}$: 10/1) and recrystallization from EtOH afforded 8.87 g of (S)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione. mp. 169 °C; MS (m/z) 307 (M^+Na).

(3) A solution of n-BuLi (2.2 mL) in hexane (1.6 N) was added to a solution of diisopropylamine (0.381 g) in THF (5 mL) at -78 °C. After 15 minutes, a solution of the compound obtained above (0.894 g) in THF (8 mL) was added to the mixture. HMPA (8 mL) and additional THF (8 mL) were added to the mixture. After 35 minutes, a solution of 4-(bromomethyl)benzonitrile (0.697 g) in THF (8 mL) was added and the mixture stirred for 30 minutes at that temperature. The mixture was slowly warmed to room temperature, stirred for 30 minutes and finally quenched with 0.5 N HCl (10 mL). The mixture was diluted with water and extracted with EtOAc. The extract was washed with water, brine, dried (Na_2SO_4), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/2,

Chromatotron) afforded the titled compound (0.833 g). MS (m/z) 422 (M^+Na).

Example 22. 5-(4-Methoxycarbonylbenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

5 The titled compound was prepared in a fashion similar to Example 21. MS (m/z) 455 (M^+Na).

Example 23. 5-[4-(N,N-Dimethylcarbamoyl)benzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

(1) NaOH (0.406 g) was added to a solution of 5-(4-methoxycarbonylbenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.601 g) in MeOH/H₂O (20mL/4mL) and the mixture was heated at 45 °C for 18 hours. The reaction mixture was cooled, acidified, diluted with water and extracted with EtOAc. The extract was washed with
15 water, brine, dried (MgSO₄), filtered, and concentrated. The residue was recrystallized from EtOAc/hexane (1:1) to give N-[N-(3,5-dichlorophenyl)carbamoyl]-2-(4-carboxybenzyl)proline (0.529 g). mp. 144.6 °C; MS (m/z) 459 (M^+Na).

(2) A mixture of the compound obtained above (0.074 g) and
20 SOCl₂ (1.0 mL) was heated at 100 °C for 1 hour. The solution was evaporated. The residue was dissolved in toluene, evaporated and dried under vacuum. The residue was dissolved in THF (4 mL) and the solution was added to an ice cold solution of dim thylamine (1 mL, 2M in THF) in THF (1 mL).
25 The reaction mixture was stirr d for 3 hour at room t mp rature and diluted with EtOAc and water. The organic

layer was separated and washed with 0.5 N HCl (10 mL), water and brine. It was dried (MgSO₄), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc, Chromatotron) afforded the titled compound (47 mg). MS (m/z) 5 468 (M⁺+Na).

Example 24. 5-(4-Carboxybenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3:3.0]octane-2,4-dione.

A mixture of N-[N-(3,5-dichlorophenyl)carbamoyl]-2-(4-carboxybenzyl)proline (0.080 g) and SOCl₂ (2.0 mL) was heated 10 at 100 °C for 1 hour. The solution was evaporated. The residue was dissolved in toluene, evaporated and dried under vacuum. The residue was dissolved in a mixture of THF/H₂O (4/0.4 mL) and the solution was stirred for 18 hours. It was diluted with EtOAc and water. The organic layer was 15 separated, washed with water, brine, dried (MgSO₄), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/1) afforded the titled compound (48 mg). MS (m/z) 441 (M⁺+Na).

Example 25. 5-[4-[N-(2-Hydroxyethyl)carbamoyl]benzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione. 20

The titled compound was prepared in a fashion similar to Example 23 but replacing dimethyl amine with 2-aminoethanol. MS (m/z) 484 (M⁺+Na).

Example 26. 4-(tert-Butoxycarbonyl)-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione 25

(1) To a solution of ethyl 1-benzyloxycarbonyl-4-(tert-butoxycarbonyl)-2-piperazinecarboxylate (2.49 g) (Tet. Lett. 30(39), 5193-5196) in EtOH was added Pd/C (0.25 g). The solution was degassed with nitrogen and hydrogen gas was bubbled into the mixture. The reaction mixture was stirred for 3 hours under hydrogen atmosphere. The mixture was filtered through Celite and concentrated to give 1.15 g of ethyl 4-(tert-butoxycarbonyl)-2-piperazinecarboxylate.

(2) To a solution of the compound obtained above in THF (10 mL) was added 3,5-dichlorophenyl isocyanate (1.00g). After stirring overnight, the solution was concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/4, Chromatotron) afforded ethyl 1-[N-(3,5-dichlorophenyl)carbamoyl]-4-tert-butoxycarbonyl-2-piperazinecarboxylate (1.36 g). MS (m/z) 446 (MH⁺).

(3) The compound obtained above was treated in a manner similar to Example 1 (4) to yield 4-(tert-butoxycarbonyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.72 g). MS (m/z) 422 (M⁺+Na) mp 60.2 °C.

(4) To a solution of the compound obtained above (0.67g) in THF (5 mL) at -78 °C was added LDA (1.3 eq.). After 30 minutes at -78 °C, a solution of 4-bromobenzyl bromide (0.57 g) in THF (2 mL) was added to the mixture. The reaction mixture was allowed to warm to room temperature over 1 hour. After stirring for 4 hours the mixture was concentrated. The residue was redissolved in EtOAc, washed with 1N HCl, aqueous NaHCO₃, and brine, dried (Na₂SO₄), filtered, and concentrated.

Purification by chromatography (Silica gel: EtOAc/hexane: 1/4, Chromatotron) afforded the title compound (0.89 g). MS (m/z) 590 ($M^+ + Na$). mp 79.5 °C.

Example 27. 6-(4-Bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-
5 triazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 4-(tert-butoxycarbonyl)-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.82g) in CH_2Cl_2 (10 mL) was added TFA (0.5 mL). Additional TFA (0.5 mL) was added
10 after 1 hour and 2.5 hours. After 5 hours, the reaction mixture was diluted with CH_2Cl_2 , washed with aqueous $NaHCO_3$, and brine, dried (Na_2SO_4), filtered, and concentrated to yield the titled compound (0.63 g). MS (m/z) 468 (MH^+). mp 92.5 °C.

Example 28. 4-Acetyl-6-(4-bromobenzyl)-8-(3,5-dichloro-
15 phenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.062 g) in THF (2.5 mL) and DIEA (0.030 mL) was added acetyl chloride (0.015 mL). After 30 minutes, the reaction mixture
20 was diluted with EtOAc and the solution washed with $NaHCO_3$, and brine, dried (Na_2SO_4), filtered, and concentrated. Purification by chromatography (Silica gel: CH_2Cl_2 /MeOH: 99/1, Chromatotron) afforded the titled compound (0.046 g). MS (m/z) 510 (MH^+). mp 89.6 °C.

25 Example 29. 4-Methyl-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.072g) in formic acid (0.40 mL) and water (0.10 mL) was added 37% formaldehyde (0.050 mL). After 1 hour at reflux, the reaction mixture was diluted with EtOAc and the solution washed with aqueous NaHCO₃, and brine, dried (Na₂SO₄), filtered, and concentrated to yield the titled compound (74.3 g). MS (m/z) 482 (MH⁺). mp 221 °C.

Example 30. 4-(tert-Butoxycarbonylmethyl)-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.11g) in THF (5 mL) was added DIEA (0.1 mL) and tert-butyl bromoacetate (0.06 mL). Additional tert-butyl bromoacetate (0.040 mL) was added after 16 hours. After 40 hours, the reaction mixture was concentrated and the residue was diluted with EtOAc and washed with water, NaHCO₃, and brine, dried (Na₂SO₄), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/5, Chromatotron) afforded the titled compound (0.124 g). MS (m/z) 582 (MH⁺). mp 74.7 °C.

Example 31. 4-[(Dimethylamino)acetyl]-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.085g) in THF (5 mL) was added DIEA (0.1 mL), HOBt (0.57 g), EDC (0.054 g) and N,N-dimethylglycine (0.037 g). After stirring overnight, the reaction was concentrated and the residue was diluted with EtOAc and washed with water, NaHCO₃, and brine, dried (Na₂SO₄), filtered, and concentrated. Purification by chromatography (Silica gel: 2% MeOH/CH₂Cl₂, Chromatotron) afforded the titled compound. (0.093 g). MS (m/z) 553 (MH⁺). mp 73.5 °C.

Example 32. 4-[2-(Diethylamino)ethyl]-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

The titled compound was prepared in a fashion similar to Example 30.

HCl salt: MS (m/z) 567 (MH⁺), mp 223 °C.

Example 33. 4-Methanesulfonyl-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.063g) in CH₂Cl₂ (6 mL) was added DIEA (0.05 mL) and methanesulfonyl chloride (0.015 mL). After 1 hour, the mixture was concentrated and purified by chromatography (Silica gel: 4% MeOH/CH₂Cl₂, Chromatotron) afforded the titled compound. (0.069 g). MS (m/z) 546 (MH⁺). mp 229 °C.

Example 34. 4-Carboxymethyl-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

To a solution of 4-(tert-butoxycarbonylmethyl)-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione (0.080 g) in CH₂Cl₂ (10 mL) was added TFA (0.10 mL). Additional TFA (0.5 mL) was added after 3 and 22 hours. After stirring for 48 hours, the mixture was concentrated and purified by chromatography (Silica gel: 8% MeOH/CH₂Cl₂, Chromatotron) afforded the titled compound. (0.083 g). MS (m/z) 526 (MH⁺). mp 236.5 °C.

Example 35. 5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4,7-trione

(1) To a solution of 1-benzyloxycarbonyl-4-oxoproline (10.61 g, J. Am. Chem. Soc., 79, 185 (1957)) in methanol (150 mL) was bubbled HCl gas. After 30 minutes, the reaction mixture was concentrated and the residue was diluted with EtOAc and washed with aqueous NaHCO₃ and brine, dried (Na₂SO₄), filtered, and concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/3) afforded 10.26 g of 1-benzyloxycarbonyl-4,4-dimethoxyproline methyl ester.

(2) The compound obtained above was treated in a similar manner as described in Example 1 (1) to give 1-benzyloxycarbonyl-2-(4-bromobenzyl)-4,4-dimethoxyproline methyl ester.

(3) To a solution of the compound obtained above (4.76 g) in acetic acid (100 mL) was bubbled HBr gas for 15 minutes.

After stirring overnight, Et₂O was added to the mixture. The resulting solid was collected and added to a mixture of ethyl acetate and aqueous NaHCO₃. The organic solution was washed with aqueous NaHCO₃ and brine, dried (Na₂SO₄), filtered, and concentrated to give 2-(4-bromobenzyl)-4-oxoproline methyl ester.

(4) The compound obtained above was reacted with 3,5-dichlorophenyl isocyanate in a fashion similar to Example 1 (3) to afford N-[N-(3,5-dichlorophenyl)carbamoyl]-2-(4-bromobenzyl)-4-oxoproline methyl ester. MS (m/z) 499 (MH⁺). mp 194.2 °C.

(5) A solution of the compound obtained above (0.115g) in toluene (4 mL) containing p-toluenesulfonic acid (10 mg) was refluxed for 5 h and then concentrated. Purification by chromatography (Silica gel: EtOAc/hexane: 1/4) afforded 97.6 mg of the titled compound. mp. 85.4 °C ; MS (m/z) 467 (MH⁺).

Example 36. 5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-methoxycarbonylmethylene-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

20 The titled compound (mixture of E/Z isomers (1.2/1.0)) was prepared in a fashion similar to Example 17 from 5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4,7-trione. MS (m/z) 523 (MH⁺), mp 74.9 °C.

Example 37. 5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-carboxymethyl-1,3-diazabicyclo[3.3.0]oct-6-en -2,4-dione
25

To a solution of 5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-methoxycarbonylmethylene-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.564 g) in THF (4 mL) and methanol (1 mL) at 0 °C was added 2N LiOH (1.20 mL).

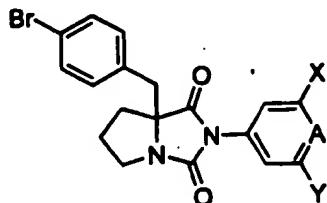
5 After 2 hours, the reaction mixture was concentrated and the residue was suspended in 1 N HCl and filtered. A solution of the filtrate (0.10 g) in thionyl chloride (5 mL) was refluxed for 30 minutes. The reaction mixture was concentrated and the residue was diluted with EtOAc and water. The organic
10 solution was collected and dried (Na₂SO₄), filtered, and concentrated. Purification by chromatography (Silica gel: 4% MeOH/CH₂Cl₂, Chromatotron) afforded 0.063 g of the titled compound. MS (m/z) 509 (MH⁺), mp 101.5 °C.

Example 38. (8R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-8-
15 phenyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione

The titled compound was prepared in a fashion similar to Example 1. MS (m/z) 530 (MH⁺), mp. 72.4 °C.

The following compounds (Examples 39-44) were prepared in a fashion similar to Example 1 using the requisite isocyanate,
20 provided that KHMDS was replaced with LDA.

Table 2



Example No.	A	X	Y	Physicochemical data	
				mp, °C	MS (MH ⁺)
39	N	Cl	Cl	76.3	455
40	CH	NO ₂	NO ₂	106.1	475
41	CCl	NO ₂	H	61.5	465
42	CH	NO ₂	H	53.8	430
43	CH	Me	Me	176.6	413
44	CNMe ₂	H	H	58.5	428

Example 45. 6-[4-[2-[[2-(dimethylamino)ethoxy]methyl]phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

(1) To a solution of 6-[4-[2-(hydroxymethyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione (0.318 g) in CH₂Cl₂ (5 mL) was added thionyl chloride (0.2 mL) and the mixture was stirred for 1 hour at room temperature. The mixture was concentrated and the residue was redissolved in CH₂Cl₂ (5 mL) and evaporated again. The residue was dried under vacuum to give 6-[4-[2-(chloromethyl)phenyl]benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione.

(2) NaH (60% in oil, 0.090 mg) was added to a solution of N,N-dimethylethanolamine (0.58 mg) in DMF (5 mL) and the mixture was stirred for 30 minutes. To the reaction mixture was added a solution of the compound obtained above in DMF (2 mL) and the mixture was stirred overnight at room temperature. The mixture was cooled in ice-water and quenched with EtOAc/water. The organic layer was separated and washed with water and brine. It was dried, filtered, stripped and the residue was

purified by chromatography (silica gel: $\text{CHCl}_3/\text{MeOH}$: 50/1 to 30/1) to yield 84 mg of the titled compound. It was dissolved in MeOH and treated with 1N HCl/Et₂O (2 mL). The mixture was evaporated and dried under vacuum to yield 88 mg of the
5 hydrochloride of the titled compound. MS (m/z) 566 (MH^+).

Example 46. (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione

(1) To a solution of (4R)-N-(tert-Butoxycarbonyl)-4-hydroxyproline benzyl ester (8.96 g) in CH_2Cl_2 (100 mL) and DIEA (8
10 mL) at 0 °C was added methanesulfonyl chloride (3.00 mL). After 1 hour, the reaction mixture was allowed to stir at room temperature. After 2.5 hours, the mixture was diluted with CH_2Cl_2 , washed with satd. NaHCO_3 and brine, dried (Na_2SO_4), filtered and concentrated. To a solution of the residue in DMF
15 (100 mL) was added sodium azide (7.80 g) and placed in a preheated oil bath (75 °C). After stirring overnight, the reaction was diluted with water and extracted with Et₂O. The organic layer was washed with brine, dried (Na_2SO_4), filtered and concentrated. Purification by chromatography (silica gel:
20 EtOAc/hexane: 1/10) afforded 7.70 g of (4S)-N-(tert-butoxycarbonyl)-4-azidoproline benzyl ester.

(2) The compound obtained above (5.69 g) was treated in a similar manner as described in Example 26 (4) to give (a mixture of diastereoisomers) (2R,4S)-N-(tert-butoxycarbonyl)-
25 2-(4-bromobenzyl)-4-azidoproline benzyl ester (4.51 g).

(3) The compound obtained above (1.66 g) was treated in a similar procedure as described in Example 2 (2) to give

(2R,4S)-2-(4-bromobenzyl)-4-azidoproline benzyl ester (1.0 g) and (2S,4S)-2-(4-bromobenzyl)-4-azidoproline benzyl ester (0.125 g) after purification by flash chromatography.

(4) The compound obtained above (2R,4S; 0.36 g) was treated in a similar procedure as described in Example 1 (3) and (4) to give (5R, 7S)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.28 g). MS (m/z) 495 (MH⁺).

Example 47. (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of (5R, 7S)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.83 g) in acetic acid (20 mL) was added zinc powder (0.90 g). After 1 hour at room temperature, the mixture was concentrated. The residue was suspended in satd. NaHCO₃ and EtOAc. The mixture was filtered and the organic layer was collected, washed with brine, dried (Na₂SO₄), filtered and concentrated. Purification of the residue by chromatography (silica gel: CH₂Cl₂: Chromatotron) afforded the titled compound (0.42 g). MS (m/z) 468 (MH⁺). mp 64.4 °C.

Example 48. (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-acetamido-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.103 g) in THF (4 mL) was added acetic anhydride (0.031 mL). After 5 hours, the reaction mixture was

concentrated and purified by chromatography (silica gel: CH_2Cl_2 , Chromatotron) to afford the titled compound (0.125 g). MS (m/z) 510 (MH^+). mp 140.7 °C.

Example 49. (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-
5 7-methanesulfamide-1,3-diazabicyclo[3.3.0]octane-2,4-dione

The titled compound was prepared in a fashion similar to Example 33: MS (m/z) 546 (MH^+). mp 125.8 °C.

Example 50. (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-
7-dimethylamino-1,3-diazabicyclo[3.3.0]octane-2,4-dione

10 The titled compound was prepared in a fashion similar to Example 29: MS (m/z) 496 (MH^+). mp 54 °C.

Example 51. 5-(4-Cyanobenzyl)-3-[3-chloro-5-(1-pyrrolyl)-phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione

(1) To a solution of 5-chloro-1,3-phenylenediamine (2.00 g)
15 in acetic acid (20 mL) was added 2,5-dimethoxytetrahydrofuran (1.8 mL). After 4 hours at reflux, the reaction mixture was concentrated. The residue was suspended in satd. NaHCO_3 and EtOAc. The reaction mixture was filtered and the organic layer was collected, washed with satd. NaHCO_3 and brine, dried
20 (Na_2SO_4), filtered and concentrated. Purification of the residue by chromatography (silica gel: EtOAc/hexane: 1/4) afforded 0.54 g of 3-chloro-5-(1-pyrrolyl)aniline. MS (m/z) 193 (MH^+).

(2) To a solution of the compound obtained above (0.35 g) in CH_2Cl_2 (15 mL) was added a solution of trichloroacetyl chloride (0.17 g) dissolved in CH_2Cl_2 (2 mL). After 45 minutes at room temperature, 2-(4-cyanobenzyl)proline methyl ester
5 (0.38 g) (prepared in a similar fashion to Example 1 (1) and (2)) dissolved in CH_2Cl_2 (10 mL) and triethylamine (2 mL) were added. After stirring overnight, the mixture was concentrated. The residue was dissolved in EtOAc, washed with satd. NaHCO_3 and brine, dried (Na_2SO_4), filtered and concentrated.
10 Purification by chromatography (silica gel: EtOAc/hexane: 1/4, Chromatotron) afforded 0.51 g of N-[[3-chloro-5-(1-pyrrolyl)phenyl]carbamoyl]-2-(4-bromobenzyl)proline methyl: MS (m/z) 463 (MH^+).

(3) The titled compound was prepared from the above compound
15 in a fashion similar to Example 1 (4): MS (m/z) 431 (MH^+). mp 266.5 °C.

Example 52. 5-(4-Cyanobenzyl)-3-[3-chloro-5-(2-formyl-1-pyrrolyl)-phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of POCl_3 (0.1 mL) and DMF (0.3 mL) was
20 added after 45 minutes a solution of 5-(4-cyanobenzyl)-3-[3-chloro-5-(1-pyrrolyl)-phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.22 g) in DMF (0.5 mL). After 1 hour at room temperature, the reaction mixture was diluted with water (2 mL) and stirred. After 30 minutes, the mixture was diluted
25 with CH_2Cl_2 and satd. NaHCO_3 . The organic layer was collected, washed with brine, dried (Na_2SO_4), filtered and concentrated. Purification by chromatography (silica gel: EtOAc/hexane: 1/3,

Chromatotron) afforded 0.091 g of the titled compound. MS (m/z) 459 (MH⁺). mp 109.7 °C.

Example 53. 2-(tert-Butoxycarbonyl)-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,2,8-triazabicyclo[4.3.0]nonane-7,9-dione

5 (1) In direct analogy to the method of Chen et al. (Bioorganic and Med. Chem. Lett. 9 (1999), 1587), 1,2-di(tert-butoxycarbonyl)-hexahydropyridazine-3-carboxylic acid ethyl ester was synthesized from ethyl-5-bromo-pentanoate. MS (m/z) 381 (M+Na)⁺.

10 (2) To a solution of freshly prepared LDA (13.2 mmol) in dry THF (30 mL) was added a solution of the compound obtained above (4.0 g) in dry THF (20 mL). The yellow solution was stirred at -78 °C for 30 minutes whereupon a solution of p-bromobenzylbromide (3.9 g) in dry THF (20 mL) was added via
15 cannula. The reaction mixture was stirred at -78 °C for 30 minutes then warmed to -30 °C over 2 hours. After warming to room temperature, the reaction mixture was shaken with EtOAc/H₂O. The organic layer was separated and the aqueous layer was extracted with EtOAc. The combined organic layer
20 was dried over MgSO₄, filtered and concentrated. Purification by liquid chromatography (silica gel: EtOAc/hexane: 12/88) gave 1,2-di(tert-butoxycarbonyl)-3-(4-bromobenzyl)hexahydropyridazine-3-carboxylic acid ethyl ester (2.3 g). MS (m/z) 327 (M-2Boc)⁺.

25 (3) The compound obtained above was dissolved in TFA (50% in CH₂Cl₂, 30 mL) and stirred at room temperature for 3 hours. The mixture was washed with NaHCO₃ until effervescence ceased.

The organic layer was dried over MgSO_4 and concentrated to give 3-(4-bromobenzyl)hexahydropyridazine-3-carboxylic acid ethyl ester (650 mg). MS (m/z) 327 (M^+).

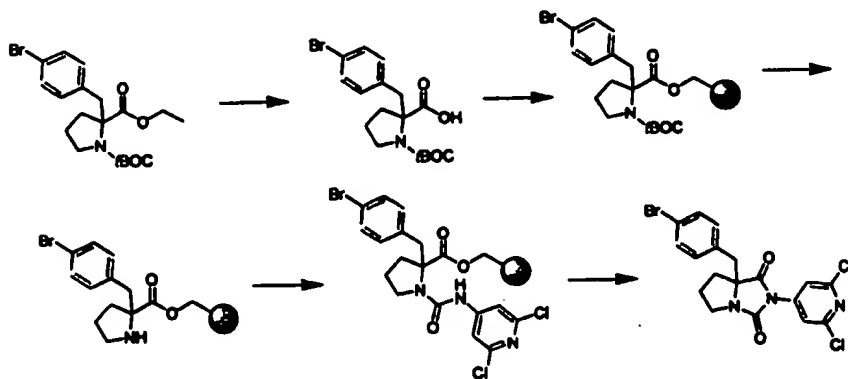
(4) Di-tert-butyl dicarbonate (454 mg) was added to a solution
5 of the compound obtained above (650 mg) and triethylamine
(0.32 mL) in CH_2Cl_2 (20 mL) at 0 °C. After 5 hours at 0 °C, the
reaction mixture was warmed to room temperature and stirred
for additional 20 hours. The mixture was shaken with
EtOAc/ H_2O , and the organic layer was separated and the aqueous
10 layer was extracted with EtOAc. The combined organic layer was
dried over MgSO_4 , filtered and concentrated. Purification by
liquid chromatography (silica gel: EtOAc/hexane: 35/65) gave
1-(tert-butoxycarbonyl)-3-(4-bromobenzyl)hexahydropyridazine-
3-carboxylic acid ethyl ester (580 mg).

15 (5) 3,5-Dichlorophenylisocyanate (306 mg) was added to a
solution of the compound obtained above (580 mg) in dry
toluene and the reaction mixture was heated to 95 °C. The
progress of the reaction was monitored by MS (following
appearance of a peak at 470). Two further portion of 3,5-
20 dichlorophenylisocyanate (306 mg) were added at 24 hours and
48 hours. After a total of 50 hours, the reaction mixture was
shaken with EtOAc/ H_2O . The organic layer was separated and the
aqueous layer was extracted with EtOAc. The combined organic
layer was dried over MgSO_4 , filtered and concentrated.
25 Purification by liquid chromatography (silica gel:
EtOAc/Hexane: 30/70) and recrystallization from EtOAc/hexane
to give the titled compound (303 mg). MS (m/z) 592 ($\text{M}+\text{Na}^+$).

Example 54. 6-(4-Bromobenzyl)-8-(3,5-dichlorophenyl)-1,2,8-triazabicyclo[4.3.0]nonane-7,9-dione

2-(tert-Butoxycarbonyl)-6-(4-bromobenzyl)-8-(3,5-dichlorophenyl)-1,2,8-triazabicyclo[4.3.0]nonane-7,9-dione
 5 (260 mg) was dissolved in TFA/CH₂Cl₂ (50%, 5 mL) and stirred at room temperature for 3 hours. The reaction mixture was then concentrated *in vacuo*, redissolved in CH₂Cl₂ (5 mL) and DIEA (0.22 mL) was added. The mixture was stirred at room
 10 temperature for 30 minutes and was shaken with CH₂Cl₂/H₂O. The organic layer was separated and the aqueous layer was extracted with CH₂Cl₂. The combined organic layer was dried over MgSO₄, filtered and concentrated. The residue was recrystallized from EtOAc/hexane to give the titled compound (180 mg). MS (m/z) 470 (M⁺).

15 Example 55. 3-(2,6-dichloro-4-pyridyl)-5-(4-bromobenzyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Solid phase synthesis)



(In the above scheme,  means resin polymer.)

(1) A mixture of N-(tert-butoxycarbonyl)-2-(4-bromobenzyl)proline ethyl ester (3.00 g), LiOH (10 mmol), THF
 20 (25 mL), MeOH (10 mL) and H₂O (5 mL) was stirred at room temperature overnight. The mixture was then heated at 74 °C

overnight. The mixture was concentrated in vacuo, and water was added. The mixture was washed with Et₂O and the aqueous layer was made acidic with the addition of 1N H₂SO₄. The aqueous layer was extracted with EtOAc. The EtOAc layer was washed with brine, dried over Na₂SO₄, and evaporated to give N-(tert-butoxycarbonyl)-2-(4-bromobenzyl)proline (3.02 g). MS (m/z) 284 (MH⁺-t-Boc); mp: 143.9 °C.

(2) To a solution of the compound obtained above (2.45 g) in DMF (100 mL) was added Merrifield Resin (4.70 g) and KF (1.1 g). The resulting mixture was stirred under N₂ at 80 °C overnight. The resin was filtered, and washed thoroughly with MeOH, H₂O and CH₂Cl₂, then dried in vacuo overnight to yield the resin-bound N-(tert-butoxycarbonyl)-2-(4-bromobenzyl)proline (6.66 g); FTIR (cm⁻¹) 1740, 1697, 1397, 1131, 1011.

(3) The compound obtained above was then deprotected using a 50% solution of TFA in CH₂Cl₂, followed by thorough washing, to give the resin-bound 2-(4-bromobenzyl)proline (6.09 g); FTIR (cm⁻¹) 1722.

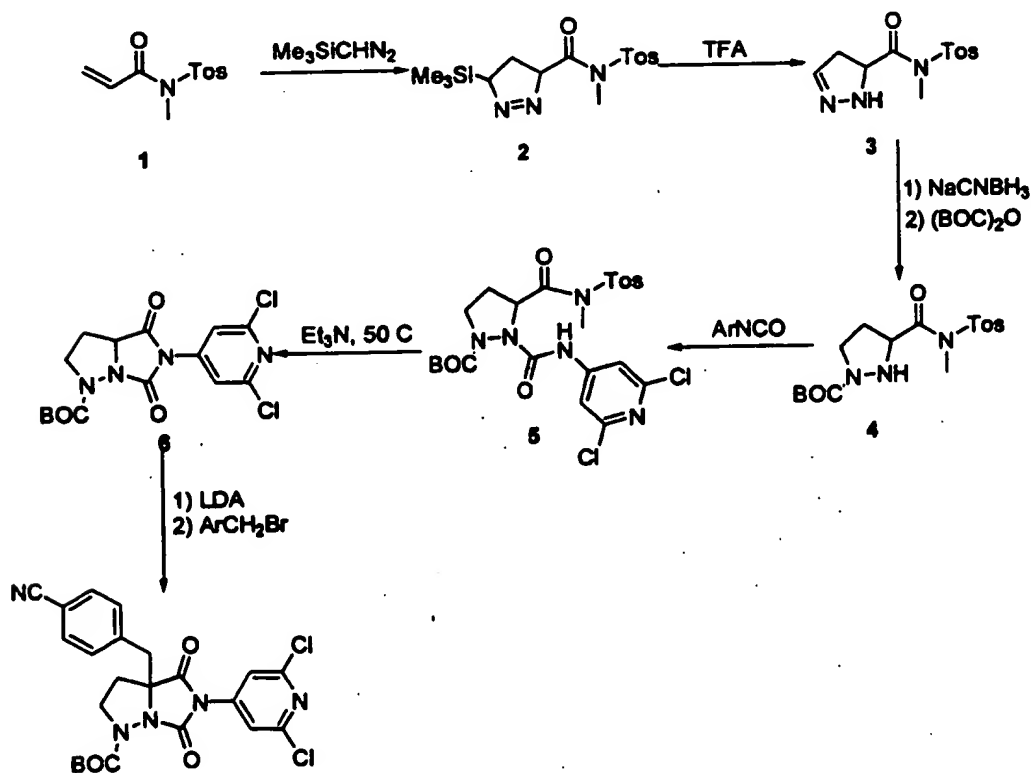
(4) To the compound obtained above (200 mg) was added a DMF solution of 2,6-dichloro-4-pyridyl isocyanate (5 equiv.). This mixture was shaken at room temperature in a sealed receptacle overnight. The mixture was filtered, and the resin was washed with DMF, water and MeOH, and air-dried to give the resin-bound N-[(2,6-dichloro-4-pyridyl)carbamoyl]-2-(4-bromobenzyl)proline.

84

(5) A solution of DIEA (350 μ L) in DMF (5 mL) was added to the compound obtained above, and the resulting mixture was then shaken at 50 °C for 2 hours, then at room temperature overnight. The resin was filtered and washed with MeOH, and the filtrate was evaporated. The residue was purified by reverse phase HPLC (gradient of 0%-70% CH₃CN in water) to yield 3-(2,6-dichloro-4-pyridyl)-5-(4-bromobenzyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (58.0 mg). MS (m/z): 456 (MH⁺); mp: 76.3 °C;

10

Example 56: 8-(t-Butoxycarbonyl)-5-(4-cyanobenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3,8-triazabicyclo[3.3.0]octane-2,4-dione



(1) Aza-proline derivative 4 was synthesized from N-

methyl-N-tosylacrylamide 1 according to the method of Carreira et al (*J. Am. Chem. Soc.*, 1997, 119, 8379).

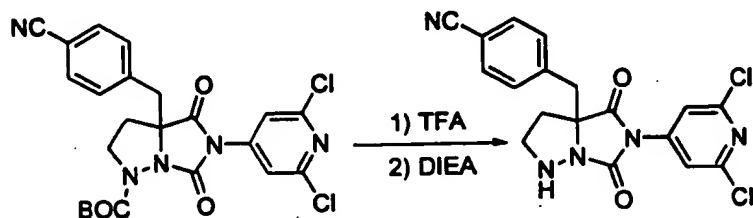
(2) To a solution of aza-proline 4 (1.7 g) in dry CH_2Cl_2 (30 mL) was added 3,5-dichloropyrid-4-yl isocyanate (1 g) under N_2 . The solution was stirred at room temperature for 18 hours. The reaction mixture was concentrated in vacuo and purified by chromatography (SiO_2 , EtOAc/hexanes 25/75) to give the urea 5 (2.2 g). MS (m/z) 573 (MH^+).

10

(3) To a suspension of the urea 5 (1.95 g) in dry toluene/DME (50 mL/12 mL) was added triethylamine (0.18 mL). The reaction mixture was heated at 50 °C for 18 hours, whereupon it was concentrated in vacuo and purified by 15 chromatography (SiO_2 , EtOAc/DCM 1/9) to give the bicyclic derivative 6 (0.95 g). MS (m/z) 387 (M).

(4) Freshly prepared LDA (1.55 mmol) was added to a solution of the bicyclic compound 6 (0.5 g) in dry 20 THF/DMPU (8 mL/1 mL) at -78 °C under N_2 to give an orange solution. After stirring at -78 °C for 20 minutes, 4-cyano- α -bromotoluene (382 mg) in THF (5 mL) was added via cannula and the reaction mixture stirred at -78 °C for 2.5 hours, then at room temperature for 0.5 hour. Water (30 25 mL) and EtOAc (50 mL) were added and the mixture was shaken. The aqueous phase was separated and extracted with EtOAc. The combined organics were dried over Na_2SO_4 , filtered and concentrated in vacuo. Purification of the residue by HPLC (SiO_2 , MeCN/ H_2O 50/50) gav the titled 30 compound (156 mg). MS (m/z) 502 (M^+), mp 179 °C.

Example 57: 5-(4-Cyanobenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3,8-triazabicyclo [3.3.0] octane-2,4-dione.



5

To a solution of the compound from Example 56 (102 mg) in CH_2Cl_2 (5 mL) at -10°C was added TFA (1 mL). After warming to room temperature, the reaction mixture was stirred for a total of 1 hour while monitoring the progress by TLC. Upon consumption of the starting material, the reaction mixture was cooled to 0°C and DIEA (4.5 mL) was added carefully. After 2 hours, water (20 mL) and EtOAc (30 mL) were added and the mixture shaken. The aqueous phase was then separated and extracted with EtOAc.

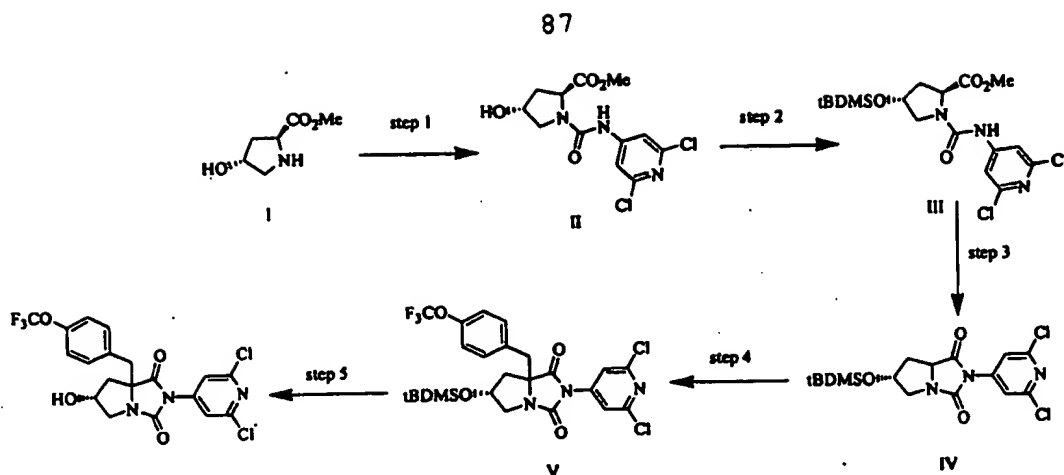
The combined organic layers were dried over Na_2SO_4 , filtered and concentrated in vacuo. The residue was purified by liquid chromatography (SiO_2 , EtOAc) and recrystallization from EtOAc/hexanes to give the titled compound (62 mg). MS (m/z) 402 (M); mp 187°C .

20

Example 58: (5R, 7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione; and

Example 59: (5S, 7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione

25



Step-1. To a suspension of L-4-trans-hydroxyproline methyl ester hydrochloride (5.25 g) in THF (50 mL) and DIEA (10 mL) was added 2,6-dichloropyrid-4-yl isocyanate (7.00 g). After stirring overnight, the reaction mixture was concentrated. The residue was dissolved in EtOAc, washed with 0.5 N HCl, NaHCO₃, brine, dried (Na₂SO₄), filtered and concentrated. The residue was suspended in CH₂Cl₂ and the white solid filtered to give the urea II (7.12 g).

Step-2. To a suspension of the above urea derivative II (7.12 g) in CH₃CN (150 mL) was added imidazole (2.92 g) and tBDMSCl (6.52 g). After 7 hours, the reaction mixture was concentrated. The residue was dissolved in EtOAc, washed with 0.5 N HCl, NaHCO₃, brine, dried (Na₂SO₄), filtered and concentrated to give the desired product III (10.23 g).

Step-3. To a solution of the above crude urea derivative (10.23 g) in CH₃CN (100 mL) was added DIEA (5.0 mL) and heated to reflux. After refluxing for 2 days, the reaction mixture was concentrated and purified by flash

chromatography (2:98 MeOH/CH₂Cl₂) to yield the desired compound IV (7.16 g).

Step-4. The compound from step 3 (3.55 g) was benzylated in a similar procedure as described for Example 56, step 4 yielding 5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-(tert-butyldimethylsilyloxy)-1,3-diazabicyclo[3.3.0]octane-2,4-dione. Separation of the diastereomers 5R,7R (2.76 g) and 5S,7R (0.3 g) was achieved by flash chromatography eluting with CH₂Cl₂.

Step-5. Both diastereomers from step 4 were treated separately in a similar procedure as described in Example 2 (step 4) to give the following compounds:

15

(5R,7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione; 1.86 g, MS (m/z) 476 [MH⁺], mp 52.4 °C

20 (5S,7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione: 0.18 g, MS (m/z) 476 [MH⁺]. mp 162.3 °C.

Example 60: (5R,7R)-5-(4-Cyanobenzyl)-3-(2,6-dichloro-4-pyridyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione

25

The titled compound was prepared in a manner similar to Example 58. MS (m/z) 417 [MH⁺]. mp 97.6 °C

Example 61: (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione

5 The titled compound was prepared in a manner similar to Example 58 using 4-bromobenzyl bromide in step 4. MS (m/z) 469 [MH⁺]. mp 60.4 °C.

Example 62: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione
10

The titled compound was prepared from (5R, 7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione in a manner similar to Example 3 except that no heat was used in step 2. MS (m/z) 501 [MH⁺]. mp 139.9 °C.
15

Example 63. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione
20

The titled compound was prepared from (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione in a manner similar to Example 47. MS (m/z) 475 [MH⁺]. mp 150.6 °C.
25

Example 64. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-acetamido-1,3-diazabicyclo[3.3.0]octane-2,4-dione
30

The titled compound was prepared from (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione in a manner similar to Example 48. MS (m/z) 517 [MH⁺]. mp 126.9 °C.

5

Example 65. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-(ethylurea)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

10

To a solution of (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.085 g) in THF (5 mL) was added ethyl isocyanate (25 mL). After stirring overnight at room temperature the reaction mixture was concentrated and purified by chromatography (silica gel: 98:2 CH₂Cl₂:MeOH, Chromatotron) to afford the titled compound (0.095 g). MS (m/z) 546 [MH⁺]. mp 227.5 °C.

15

Example 66. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-(3-carboxypropanoylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

20

To a solution of (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.155 g) in CH₂Cl₂ (4 mL) was added succinic anhydride (0.072 g) and DMAP (catalytic amount). After 4 hours, the reaction mixture was concentrated and purified by chromatography (silica gel: 95:5 CH₂Cl₂:MeOH, Chromatotron) to afford the

25

30

titled compound (0.182 g). MS (m/z) 575 [MH⁺]. mp 101.9 °C.

Example 67. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-(isonicotinoylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-amino-1,3-diazobicyclo[3.3.0]octane-2,4-dione (0.075 g) in THF (5 mL) was added isonicotinic acid (0.041 g), EDC (0.050 g), HOBt (0.057 g), and DIEA (0.10 mL). After stirring overnight at room temperature, the reaction mixture was concentrated. The residue was dissolved in EtOAc, washed with NaHCO₃ and brine, dried (Na₂SO₄), filtered, concentrated and purified by chromatography (silica gel: 95:5 CH₂Cl₂:MeOH Chromatotron) to afford the titled compound (0.103 g). MS (m/z) 580 [MH⁺]. mp 148 °C.

Example 68. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-(dimethylaminoacetyl amino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

The titled compound was prepared in an analogous manner to Example 67. MS (m/z) 580 [MH⁺]. mp 252 °C.

Example 69. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-[3-(4-methyl-1-piperazinylcarbonyl)propanoylamino]-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of the compound from Example 66 (0.12 g) in THF (5mL) was added N-methyl piperazine (50 μ L), EDC (0.90 g), HOBt (0.090 g), and DIEA (0.10 mL). After stirring overnight the reaction mixture was concentrated. The residue was dissolved in EtOAc, washed with water and brine, dried (Na_2SO_4), filtered, concentrated and purified by chromatography (silica gel: 95:5 CH_2Cl_2 : MeOH, Chromatotron) to afford the titled compound (0.10 g). MS (m/z) 657 [MH^+]. mp 70 $^\circ\text{C}$.

10

Example 70. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-oxo-1,3-diazabicyclo[3.3.0]octane-2,4-dione

15

PDC (0.40 g) was added to a solution of (5R, 7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-hydroxy-1,3-diazobicyclo[3.3.0]octane-2,4-dione (0.21 g) in CH_2Cl_2 (10 mL). Additional PDC was added after 24 hours (0.43 g) and 96 hours (1.19 g). The reaction mixture was diluted with CH_2Cl_2 , washed with water, 0.5 N HCl, and brine, dried (Na_2SO_4), filtered, concentrated and purified by chromatography (silica gel: CH_2Cl_2 , Chromatotron) to afford the titled compound (0.134 g). MS (m/z) 474 [MH^+]. mp 166 $^\circ\text{C}$.

25

Example 71: (5R, 7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diaza bicyclo[3.3.0]octane-2,4-dione

30

The titled compound was prepared in a manner similar to Example 2 using (4S)-N-(tert-butoxycarbonyl) 4-hydroxy

L-proline benzyl ester as starting material. MS (m/z) 470 [MH⁺]. mp 113.6 °C.

Example 72: (5R, 7R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione

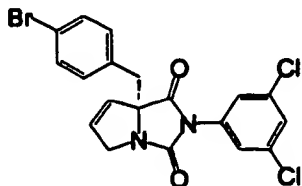
The titled compound was prepared from (5R, 7S)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione in a manner similar to Example 3. MS (m/z) 495 [MH⁺]. mp 83.4 °C.

Example 73 (5R, 7R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione

The titled compound was prepared from (5R, 7R)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-azido-1,3-diazabicyclo[3.3.0]octane-2,4-dione in a manner similar to Example 47. MS (m/z) 469 [MH⁺]. mp 87.4 °C.

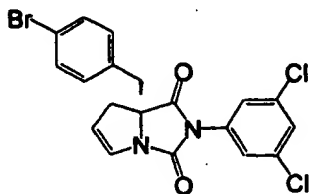
During the reduction process, two elimination products were isolated in 11 % combined yield as a 10:1 mixture of Example 74 and Example 75.

Example 74. (5S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]oct-6-en-2,4-dione



MS (m/z) 474 [MNa⁺]. mp 97 °C.

Example 75. (5R)5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]oct-7-en-2,4-dione



MS (m/z) 474 [MNa⁺]. mp 52 °C.

5

Example 76. (5R, 7R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-acetamido-1,3-diazabicyclo[3.3.0]octane-2,4-dione

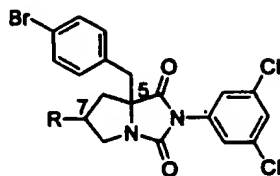
10 The titled compound was prepared from (5R, 7R)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione in a manner similar to Example 48. MS (m/z) 511 [MH⁺]. mp 156.9 °C.

15 Example 77. (5R, 7R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-benzamide-1,3-diazabicyclo[3.3.0]octane-2,4-dione

To a solution of (5R, 7R)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione (0.065 g) in THF (5 mL) was added DIEA (0.50 mL) and benzoyl chloride (0.20 mL). After 3.5 hours, the reaction mixture was concentrated and purified by chromatography (silica gel: 98:2 CH₂Cl₂: methanol, Chromatotron) to afford
25 the titled compound (0.073 g). MS (m/z) 594 [MNa⁺]. mp 149.6 °C.

The following compounds were prepared in an analogous manner to Example 77.

Table 3.



Example	Diastereomer	R	Physicochemical Properties
78	5R, 7R		MS (m/z) 630 [MH ⁺] mp 108 °C
79	5R, 7R		MS (m/z) 615 [MH ⁺] mp 154 °C

Example 80. (5R, 7R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-(4-t-butoxycarbonylbenzoylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

The titled compound was prepared from (5R, 7R)-5-(4-bromobenzyl)-3-(3,5-dichlorophenyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione in a manner similar to Example 67. MS (m/z) 670 [M-H]⁻. mp 112 °C.

Example 81. (5R, 7R)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-(4-carboxybenzoylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

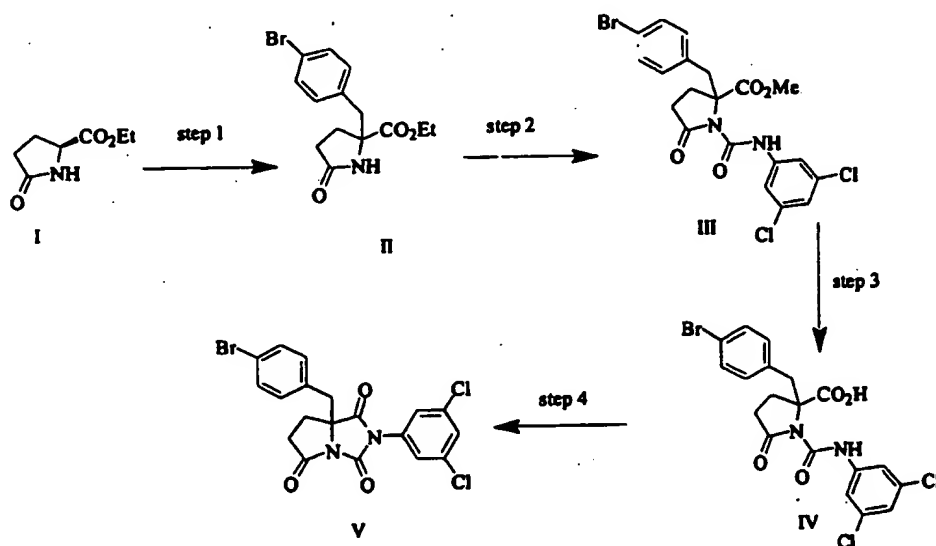
To a solution of Example 80 (0.161 g) in CH₂Cl₂ (4 mL) was added TFA (1 mL). After 3 hours at room temperature, the reaction mixture was diluted with CH₂Cl₂, washed with

96

water and brine, dried (Na_2SO_4), filtered, concentrated and purified by chromatography (silica gel: 80:20 CH_2Cl_2 :MeOH, Chromatotron) to afford the titled compound (0.133 g). MS (m/z) 614 $[\text{M}-\text{H}]^-$.

5

Example 82. 5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-8-oxo-1,3-diazabicyclo[3.3.0]octane-2,4-dione



10 Step-1. To a solution of ethyl pyroglutamic ester (4.09 g) in THF at -78°C was added KHMDS (12.75 g). After 30 minutes, 4-bromobenzyl bromide (6.79 g) in THF (25 mL) was added. The reaction mixture was allowed to warm to room temperature over 1 hour. After 1 hour at room temperature, 15 the reaction mixture was concentrated. The residue was dissolved in EtOAc, washed with 0.1 N HCl and brine, dried (Na_2SO_4), filtered, concentrated and purified by chromatography (silica gel; 95:5 CH_2Cl_2 : MeOH) to afford the benzylated derivative (5.00 g).

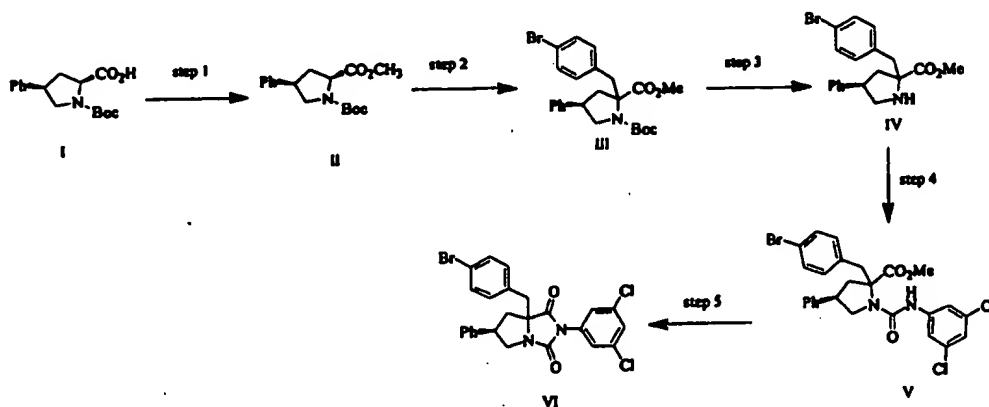
20

Step-2. The urea compound was prepared in a similar procedure as described in Example 1 (step 3).

Step-3. The compound obtained above (0.10 g) in THF (10 mL) was treated with 2 N LiOH (0.1 mL). After 2 hours, the reaction mixture was concentrated. The residue was dissolved in EtOAc, washed with 0.5 N HCl and brine, dried (Na_2SO_4), filtered, concentrated to give the acid (0.1 g).

Step-4. To a solution of the crude acid obtained above in THF (10 mL) was added EDC (0.17 g), HOBT (0.11 g) and DIEA (0.1 mL). After stirring overnight the reaction mixture was concentrated. The residue was dissolved in EtOAc, washed with 0.5 N HCl and brine, dried (Na_2SO_4), filtered, concentrated and purified by chromatography (silica gel: 95:5 CH_2Cl_2 :MeOH, chromatotron) to afford the titled compound (0.048 g). MS (m/z) 491 [MNa^+]. mp 229.6 °C.

Example 83. (7S)-5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7-phenyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione



Step-1. To a solution of acid I (1.0 g) in CH_2Cl_2 (10 mL) was added DIEA (0.90 mL), HOBt (0.53 g), EDC (0.83 g) and MeOH (0.10 mL). After stirring overnight the reaction mixture was diluted with CH_2Cl_2 , washed with 1 N HCl, 5 NaHCO_3 and brine, dried (Na_2SO_4), filtered, concentrated to yield the desired ester II (0.97 g).

Step-2. The compound above was treated in a similar procedure as described in Example 26 (step 4) yielding a 10 mixture of diastereomers of the compound III.

Step-3. The compound obtained above was treated in a manner similar to Example 1 (step 2).

15 Step-4. The compound obtained above was treated in a manner similar to Example 1 (step 3).

Step-5. The titled compound was prepared in a manner similar to Example 21 (step 2). MS (m/z) 551 (MNa^+). mp. 20 123.5 °C .

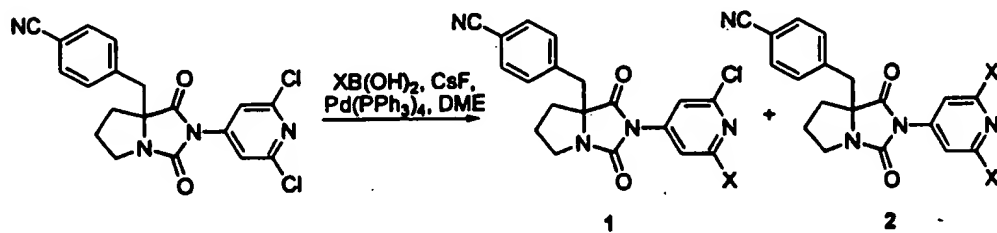
Example 84. 5-(4-Bromobenzyl)-3-(2-chloro-6-dimethylamino-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

25 A mixture of Example 39 (0.26 g) and $(\text{Me})_2\text{NH}$ (2 M in THF, 5 mL) was heated in a sealed tube at 80 °C for 2 hours. The solution was concentrated and the residue was crystallized from EtOH to yield the titled compound (0.16 g). MS (m/z) 464 (MH^+); mp. 194.3 °C.

Example 85. 5-(4-Bromobenzyl)-3-(2-chloro-6-methylamino-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

By following the above procedure (Example 84) but
 5 replacing dimethylamine with methylamine the titled compound was obtained. MS (m/z) 450 (MH⁺).

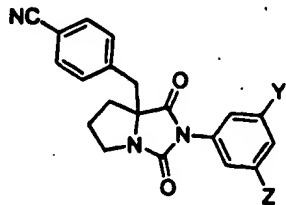
The following compounds were prepared using the requisite boronic acid in a manner similar to Example 7.
 10 Purification by chromatography (SiO₂, EtOAc/hexanes 1/1) gave a mixture of the mono-substituted bicycle 1 and the di-substituted bicycle 2 which was further purified by HPLC (MeCN/H₂O 50/50) to give the compounds:





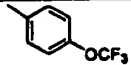
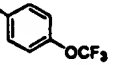
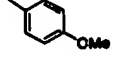
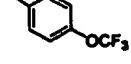



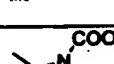
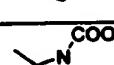
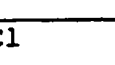
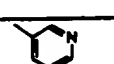

X = phenyl, heterocyclic

15

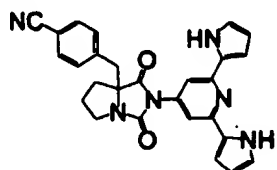
Table 4



Example	Y	Z	Physicochemical Properties
86			MS (m/z) 545 (M ⁺) mp. 111 °C

Example	Y	Z	Physicochemical Properties
87			MS (m/z) 485 (M ⁺) mp. 99 °C
88			MS (m/z) 622 (M ⁺) mp. 237 °C
89		Cl	MS (m/z) 473 (M ⁺) mp. 179 °C
90		Cl	MS (m/z) 528 (M ⁺) mp. 194 °C
91		Cl	MS (m/z) 443 (M ⁺)
92		Cl	MS (m/z) 511 (M ⁺) mp. 194 °C
93		Cl	MS (m/z) 468 (M ⁺) mp. 254 °C
94		Cl	MS (m/z) 462 (M ⁺) mp. 82 °C
95			MS (m/z) 663 (M ⁺) mp. 173 °C
96		Cl	MS (m/z) 532 (M ⁺) mp. 94 °C
97		Cl	MS (m/z) 444 (M ⁺) mp. 80 °C

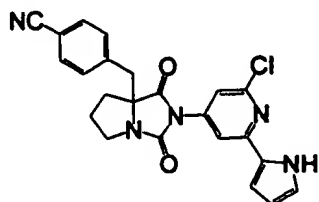
Example 98: 5-(4-Cyanobenzyl)-3-[2,6-bis(2-pyrrolyl)-4-pyridyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione



MS (m/z) 463 (M⁺)

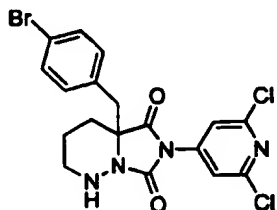
101

Example 99: 5-(4-Cyanobenzyl)-3-(2-chloro-6-(2-pyrrolyl)-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

MS (m/z) 432 (M⁺)

The title compounds were prepared from Example 95 and
5 Example 96 respectively by removal of the BOC group with
TFA.

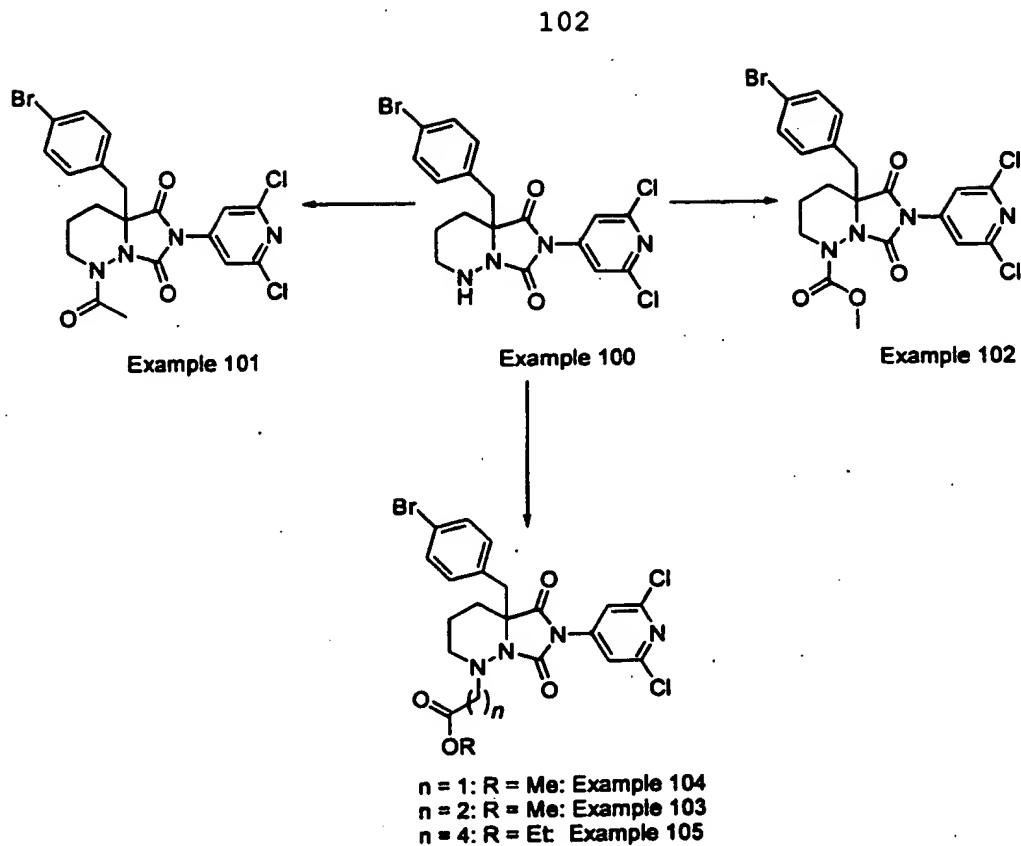
Example 100. 6-(4-Bromobenzyl)-8-(2,6-dichloro-4-pyridyl)-
1,2,8-triazabicyclo[4.3.0] nonan- 7,9-dione



10

The titled compound was prepared in a manner analogous to
Examples 53 and 54. MS m/z 470 (MH⁺); mp. 190 °C (dec).

Examples 101-105 were prepared in accordance with the
15 following scheme.



Example 101. 6-(4-Bromobenzyl)-8-(2,6-dichloro-4-pyridyl)-2-acetyl-1,2,8-triazabicyclo[4.3.0]nonane-7,9-dione.

- 5 To a solution of the compound from Example 100 (80 mg) in dry THF (2 mL) under N₂ was added DIEA (0.073 mL) followed by AcCl (0.024 mL) and the reaction mixture stirred at room temperature for 18 hours. Water (10 mL) and EtOAc (10 mL) were added and the mixture was shaken.
- 10 The aqueous phase was then separated and extracted with EtOAc. The combined organics were dried over MgSO₄, filtered and concentrated in vacuo. The residue was purified by chromatography (silica gel; EtOAc/hexanes; chromatotron) to give the titled compound (71 mg). MS
- 15 (m/z) 513 (MH⁺); mp. 91 °C.

103

Example 102. 6-(4-Bromobenzyl)-8-(2,6-dichloro-4-pyridyl)-2-methoxycarbonyl-1,2,8-triazabicyclo[4.3.0]nonane-7,9-dione.

5 To a solution of the compound from Example 100 (60 mg) in dry THF (2 mL) was added DIEA (0.044 mL), methylchloroformate (0.02 mL) and DMAP (catalytic amount). The reaction mixture was heated at 80 °C for 3 days during which more methylchloroformate (0.1 mL) was added after 24
10 hours and 48 hours. Water (10 mL) and EtOAc (10 mL) were added and the mixture shaken. The aqueous phase was separated and extracted with EtOAc. The combined organics were dried over MgSO₄, filtered and concentrated in vacuo. The residue was purified by chromatography (silica gel;
15 EtOAc/hexanes; chromatotron) to give the titled compound (37 mg). MS (m/z) 529 (MH⁺); Mp. 81 °C.

Example 103. 6-(4-Bromobenzyl)-8-(2,6-dichloro-4-pyridyl)-2-[2-(methoxycarbonyl)ethyl]-1,2,8-
20 triazabicyclo[4.3.0]nonane-7,9-dione.

The compound from Example 100 (80 mg) was dissolved in methyl 3-bromopropanoate (0.5mL) and DIEA (0.089 mL) and heated at 73 °C for 3 days. The reaction mixture was
25 concentrated and purified by chromatography (silica gel; EtOAc/hexanes; chromatotron) to give the titled compound (38 mg). MS (m/z) 557 (MH⁺); mp. 157 °C.

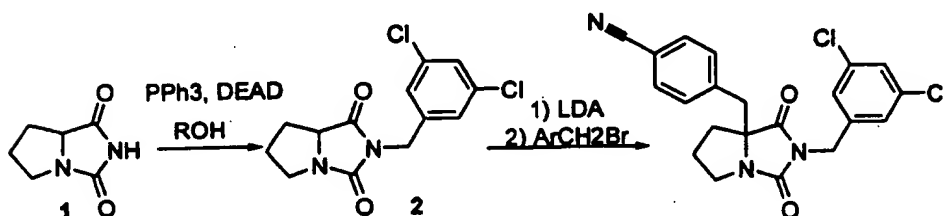
The following compounds were prepared in a similar
30 manner.

104

Example 104. 6-(4-Bromobenzyl)-8-(2,6-dichloro-4-pyridyl)-2-methoxycarbonylmethyl-1,2,8-triazabicyclo[4.3.0]nonane-7,9-dione: MS (m/z) 543 (MH⁺).

5 Example 105. 6-(4-Bromobenzyl)-8-(2,6-dichloro-4-pyridyl)-2-[4-(ethoxycarbonyl)butyl]-1,2,8-triazabicyclo[4.3.0]nonane-7,9-dione: MS (m/z) 599 (MH⁺).

Example 106. 5-(4-Cyanobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



Step 1: To a solution of 1,3-diazabicyclo[3.3.0]octane-2,4-dione 1 (500 mg, *J. Med. Chem.*, 1995, 38, 3566), PPh₃ (1.2 g) and 3,5-dichlorobenzyl alcohol (690 mg) in THF (10 mL) at 0°C was added DEAD (0.7 mL) drop-wise over 45 minutes. The mixture was allowed to warm to room temperature and H₂O /EtOAc (50 mL each) were added and the mixture was shaken. The aqueous phase was then separated and extracted with EtOAc. The combined organics were dried over MgSO₄, filtered and concentrated in vacuo. The residue was purified by chromatography (SiO₂, EtOAc/Hexanes) and recrystallization from EtOH/H₂O to give the desired N-benzyl derivative 2 (550 mg). MS (m/z) 299 (M⁺).

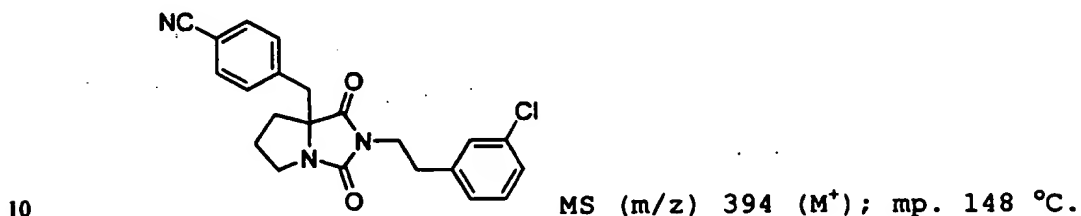
105

Step 2: The alkylation was done in a manner similar to Example 56 to give the titled compound.

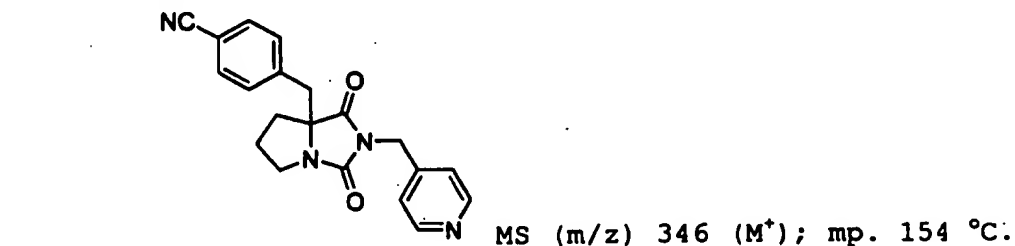
MS (m/z) 414 (M^+); mp. 124 °C.

5 The following compounds were prepared in a manner analogous to Example 106.

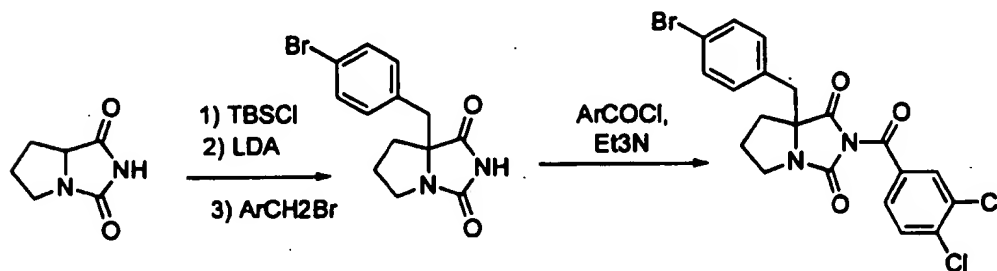
Example 107: 5-(4-Cyanobenzyl)-3-[2-(3-chlorophenyl)ethyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione



Example 108: 5-(4-Cyanobenzyl)-3-(4-pyridylmethyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



Example 109. 5-(4-Bromobenzyl)-3-(3,4-dichlorobenzoyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

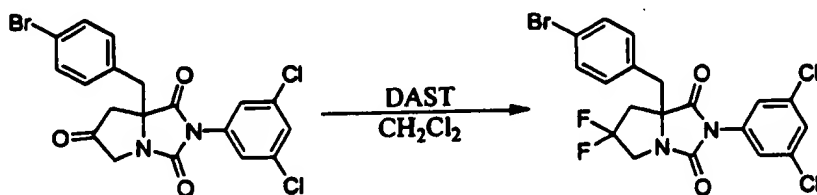


106

Step 1: To a solution of 1,3-diazabicyclo[3.3.0]octane-2,4-dione (5.24 g) in DMF (50 mL) was added Et₃N (6.2 mL) and tBDMSCl (6.2 g). The reaction mixture was stirred at room temperature for 2 hours whereupon water (30 mL) and
5 DCM/hexanes (1/9, 100 mL) were added and the mixture was shaken. The aqueous phase was separated and extracted with DCM/hexanes (1/9). The combined organic layers were washed with water, dried over MgSO₄, filtered and concentrated in vacuo to give the protected imide (9.9 g) which was used
10 without further purification. The alkylation was done in a manner similar to Example 106 to yield the desired benzylated material.

Step 2: To a solution of the compound from step-1 (100
15 mg), and Et₃N (0.054 mL) in THF (2 mL) was added 3,4-dichlorobenzoylchloride (74 mg). The reaction mixture was stirred at room temperature for 4 hours, concentrated in vacuo and purified by chromatography (silica gel; EtOAc/hexanes; Chromatotron) to give the titled compound
20 (54 mg). MS (m/z) 483 (MH⁺); mp. 158 °C.

Example 110. 5-(4-Bromobenzyl)-3-(3,5-dichlorophenyl)-7,7-difluoro-1,3-diazabicyclo[3.3.0]octane-2,4-dione:

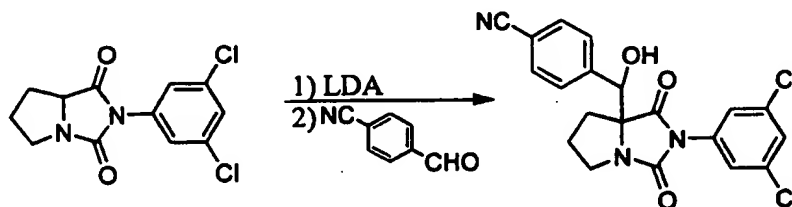


In a plastic vial, the compound from Example 35 (167
25 mg) was dissolved in anhydrous CH₂Cl₂ (5 mL) and DAST (47 µL) was added. The reaction mixture was stirred at room

107

temperature for 6 hours, followed by refluxing for 2 hours. The reaction mixture was then cooled to room temperature and 10 % NaHCO₃ (2 mL) was added. The mixture was extracted with EtOAc and the combined organic layers were dried over Na₂SO₄, filtered and evaporated. The residue was purified by chromatography (SiO₂, hexanes to 2:1 hexanes/EtOAc gradient elution) and HPLC (¹⁸C-Waters 40 x 210 mm, 1% HOAc/CH₃CN gradient) provided the titled compound (38 mg). MS (m/z) 488 (MH⁺) mp. 160.3 °C.

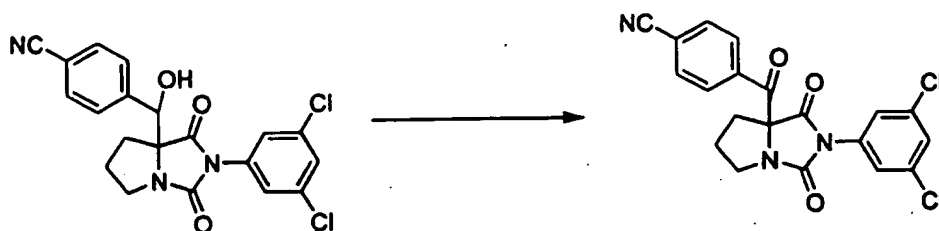
10 Example 111. 5-(4-Cyano- α -hydroxybenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



To a solution of 3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione, (5.63 g) in anhydrous THF (20 mL) at -78 °C was added LDA prepared from *n*-BuLi (13.6 mL) and diisopropylamine (3.33 mL). The reaction mixture was stirred at -78 °C for 30 minutes then at 0 °C for 1 hour. To this mixture was added in one portion 4-cyanobenzaldehyde (3.64 g). The reaction mixture was allowed to warm to room temperature for 3 hours then poured onto 1 N HCl (50 mL). The mixture was extracted with EtOAc and the combined organic layers were dried over Na₂SO₄, filtered and the solvent evaporated. The residue was purified by chromatography (SiO₂, hexanes to 1:1 hexanes/EtOAc gradient elution) and HPLC (¹⁸C-Waters 40 x

210 mm, 1% HOAc/CH₃CN gradient) to provide the titled product (5.5 g). MS (m/z) 416 (MH⁺); mp. 184.4 °C.

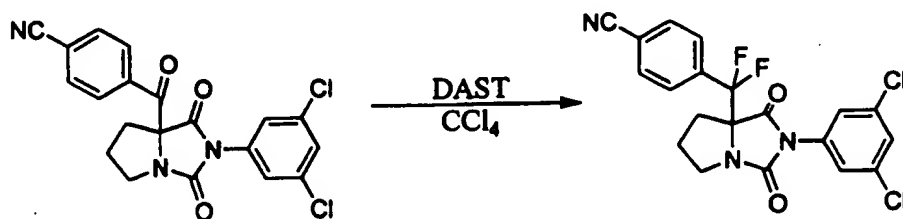
Example 112. 5-(4-Cyanobenzoyl)-3-(3,5-dichlorophenyl)-
5 1,3-diazabicyclo[3.3.0]octane-2,4-dione



PCC (2.43 g) was added to a solution of the compound from Example 111 (3.90 g) in CH₂Cl₂ (20 mL) and the reaction mixture stirred at room temperature for 48 hours.
10 The mixture was filtered through a plug of SiO₂ (washing with 1:1 CH₂Cl₂:EtOAc). The solvent was evaporated and the residue was purified by chromatography (SiO₂, hexanes to 1:1 hexanes/EtOAc gradient elution) providing the titled compound (1.97 g). MS (m/z) 414 (MH⁺). mp. 72.1 °C.

15

Example 113. 5-(4-Cyano- α,α -difluorobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

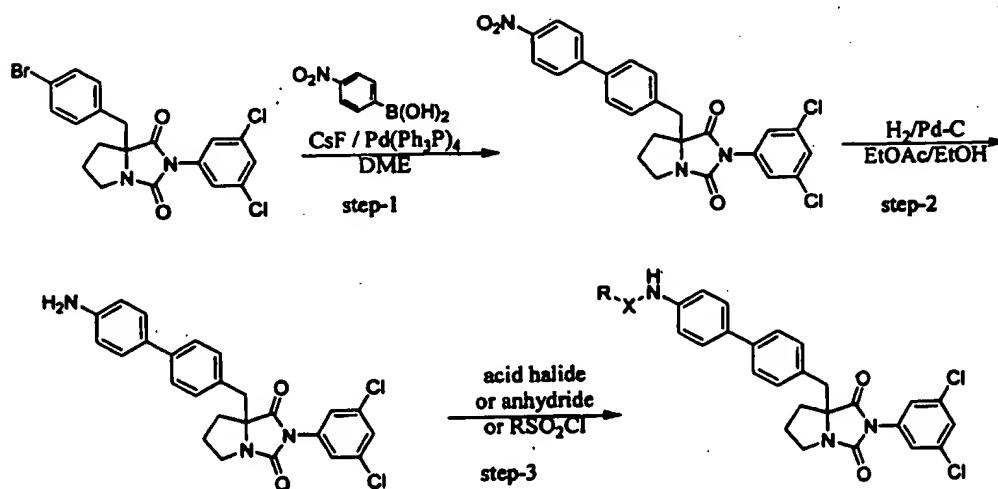


In a plastic tube, the compound from Example 112 (154
20 mg) was dissolved in CCl₄ (4 mL) and treated with DAST (98.3 μ L). This reaction mixture was stirred for 22 hours.

at room temperature. The reaction mixture was quenched with 10 % NaHCO_3 (5 mL) and then extracted with EtOAc. The combined organics were dried over Na_2SO_4 , filtered and the solvent evaporated. Chromatography of the residue (SiO_2 , hexanes to 2:1 hexanes/EtOAc gradient elution) provided the titled compound (141 mg). MS (m/z) 434 (MH^+). mp. 66 °C.

Examples 114-116 were prepared in accordance with the following scheme (Scheme 12):

Scheme 12:



Example 114. 5-[4-(4-Nitrophenyl)benzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Scheme 12, step 1):

The titled compound was prepared in a manner similar to the compound in Example 7. MS (m/z) 496 (MH^+). mp. 72-73 °C.

110

Example 115. 5-[4-(4-Aminophenyl)benzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Scheme 12, step 2)

The compound from Example 114 (140 mg) was dissolved
5 in EtOAc (15 mL) and EtOH (5 mL). The solution was degassed (pump/N₂ purge) to remove O₂. Pd-C (5 mg, 5% degussa type) was added and H₂ was bubbled through the solution for 5 minutes. The reaction mixture was stirred under H₂ for 4.5 hours. The mixture was filtered through
10 celite (washing with EtOAc). The solvent was evaporated and the residue purified by HPLC (¹⁸C-Waters 40 x 210 mm, 1% HOAc/CH₃CN gradient) to provide the titled compound. MS (m/z) 466 (MH⁺). mp. 278 °C (dec.).

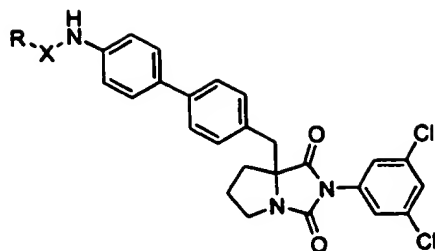
Example 116. 5-[4-(4-Acetylaminophenyl)benzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione
15 (Scheme 12, step 3)

The compound from Example 115 (38 mg) was dissolved in CH₂Cl₂ (1 mL) and pyridine (1 mL). To this solution was added Ac₂O (200 µL) and the reaction mixture was refluxed
20 for 15 minutes. The solvent was evaporated and the residue was purified by chromatography (SiO₂, hexanes to 1:1 hexanes/EtOAc gradient elution) to provide the titled compound (41 mg). MS (m/z) 508 (MH⁺). mp. 123.9 °C.

The following compounds were prepared in a manner similar
25 to Example 116:

111

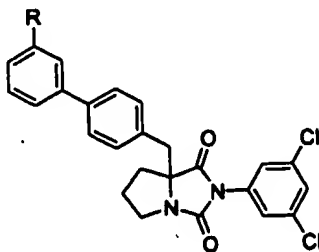
Table 5



Example	R-X-	MS (m/z)
117	CH ₃ SO ₂ -	542 (MH ⁺)
118	HOOC(CH ₂) ₂ CO-	566 (MH ⁺)

The corresponding 3-aminophenyl derivatives were prepared
5 in an analogous manner.

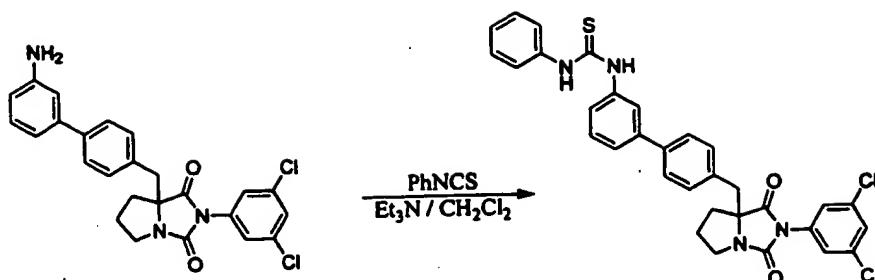
Table 6



Example	R	MS (m/z)	mp (°C)
119	AcNH	508 (MH ⁺)	98
120	(CH ₃ SO ₂) ₂ N	622 (MH ⁺)	123
121	CH ₃ SO ₂ NH	544 (MH ⁺)	126.1
122	EtOCONH	538 (MH ⁺)	115.3
123	PhCONH	570 (MH ⁺)	119.7
124	(CH ₃ NHCO) ₂ N	580 (MH ⁺)	111.5

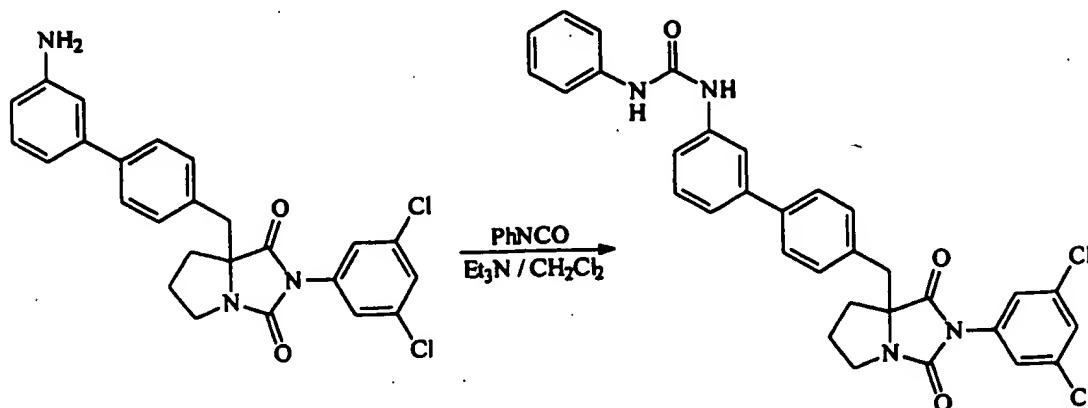
Example 125: 5-[4-[3-(Phenylthiocarbamoyl)phenyl]benzyl]-3-
10 (3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

112



To a solution of the compound from Example 220 (100 mg) in CH₂Cl₂ (3 mL) and Et₃N (60 μL) was added PhNCS (31 μL) and the reaction mixture was stirred overnight at room temperature. The mixture was diluted with CH₂Cl₂ and then extracted in succession with 1N HCl, brine and NaHCO₃. The organic phase was dried over Na₂SO₄, filtered and the solvent was evaporated. The residue was purified by chromatography (SiO₂, hexanes to 4:1 hexanes/EtOAc gradient elution) and reverse phase HPLC (¹⁸C, Waters 210 x 40 mm, 0.1 N HOAc to CH₃CN gradient) to provide the titled compound (35 mg). MS (m/z) 601 (MH⁺). mp. 128.6 °C.

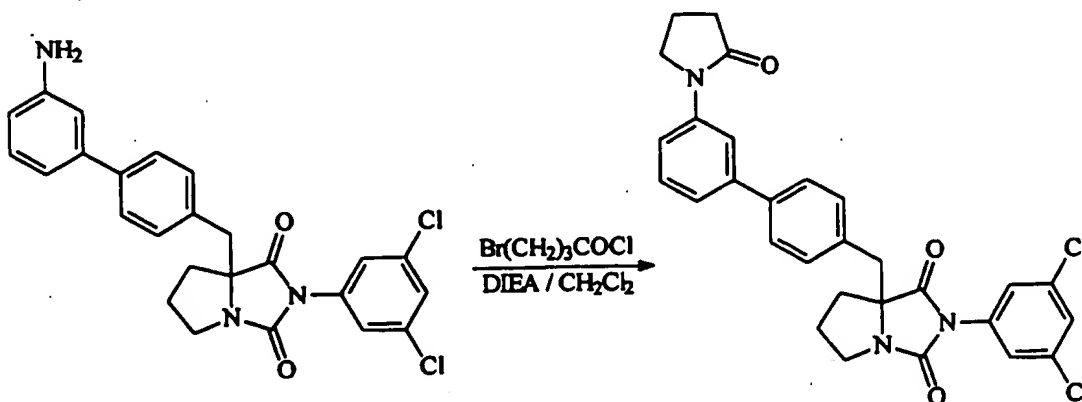
Example 126: 5-[4-[3-(Phenylcarbamoyl)phenyl]benzyl]-3-(2-chloro-6-(2-pyrrolyl)-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



113

To a solution of the compound from Example 220 (100 mg) in CH_2Cl_2 (3 mL) and Et_3N (60 μL) was added PhNCO (29 μL) and the reaction mixture was stirred overnight at room temperature. The mixture was diluted with CH_2Cl_2 and then
5 extracted in succession with 1N HCl , brine and NaHCO_3 . The organic phase was dried over Na_2SO_4 , filtered and the solvent was evaporated. The residue was purified by chromatography (SiO_2 , hexanes to 4:1 hexanes/ EtOAc gradient elution) to provide the titled compound (95 mg). MS (m/z)
10 585 (MH^+). mp. 150.2 $^\circ\text{C}$.

Example 127: 5-[4-[3-(2-oxo-1-pyrrolidinyl)phenyl]benzyl]-3-(2-chloro-6-(2-pyrrolyl)-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



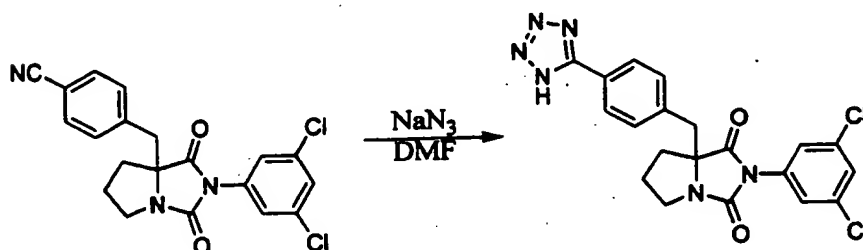
15

To a solution of the compound from Example 220 (100 mg) in CH_2Cl_2 (3 mL) and DIEA (75 μL) was added $\text{Br}(\text{CH}_2)_3\text{COCl}$ (30 μL) and the reaction mixture was stirred for 48 hours at room temperature. The mixture was diluted with CH_2Cl_2 and then
20 extracted in succession with 1N HCl , brine and NaHCO_3 . The organic phase was dried over Na_2SO_4 , filtered and the solvent

was evaporated. The residue was purified by chromatography (SiO₂, hexanes to 4:1 hexanes/EtOAc gradient elution) to provide the titled compound (40 mg). MS (m/z) 534 (MH⁺). mp. 86.5 °C.

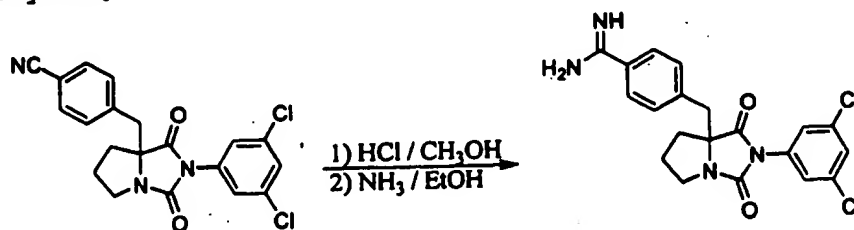
5

Example 128. 5-[4-(5-tetrazolyl)benzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione:



10 NaN₃ (64.5 mg) was added to a solution of Example 21 (137 mg) in DMF (3 mL). The reaction mixture was sealed and heated at 140 °C for 72 hours. The reaction mixture was cooled to room temperature and the solvent removed under reduced pressure. The residue was purified by HPLC (¹⁸C-Waters 40 x
15 210 mm, 1% HOAc/CH₃CN gradient) to provide the titled compound (27 mg). MS (m/z) 457 (MH⁺). mp. 194.8 °C.

Example 129. 5-(4-Amidinobenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione:

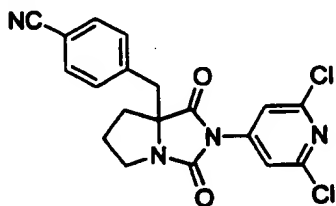


20 Anhydrous HCl was bubbled through a solution of Example 21 (219 mg) in CH₃OH (10 mL) for 15 minutes at 0 °C. The

115

reaction mixture was sealed in a pressure tube and allowed to stir for 48 hours at room temperature. Evaporation of the solvent followed by repeated dissolution and re-evaporation with CH₃OH provided the intermediate imino ether. The imino ether was then treated with NH₃/EtOH (2 M, 20 mL), resealed and stirred for 48 hours. Evaporation of the solvent followed by purification by HPLC (¹⁸C-Waters 40 x 210 mm, 1% HOAc/CH₃CN gradient) provided the titled compound (177 mg). MS (m/z) 431 (MH⁺); mp. 187.6 °C.

- 10 Example 130: 5-(4-Cyanobenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



This compound was prepared in a manner similar to Example 21. MS (m/z) 401(M⁺). mp 96 C .

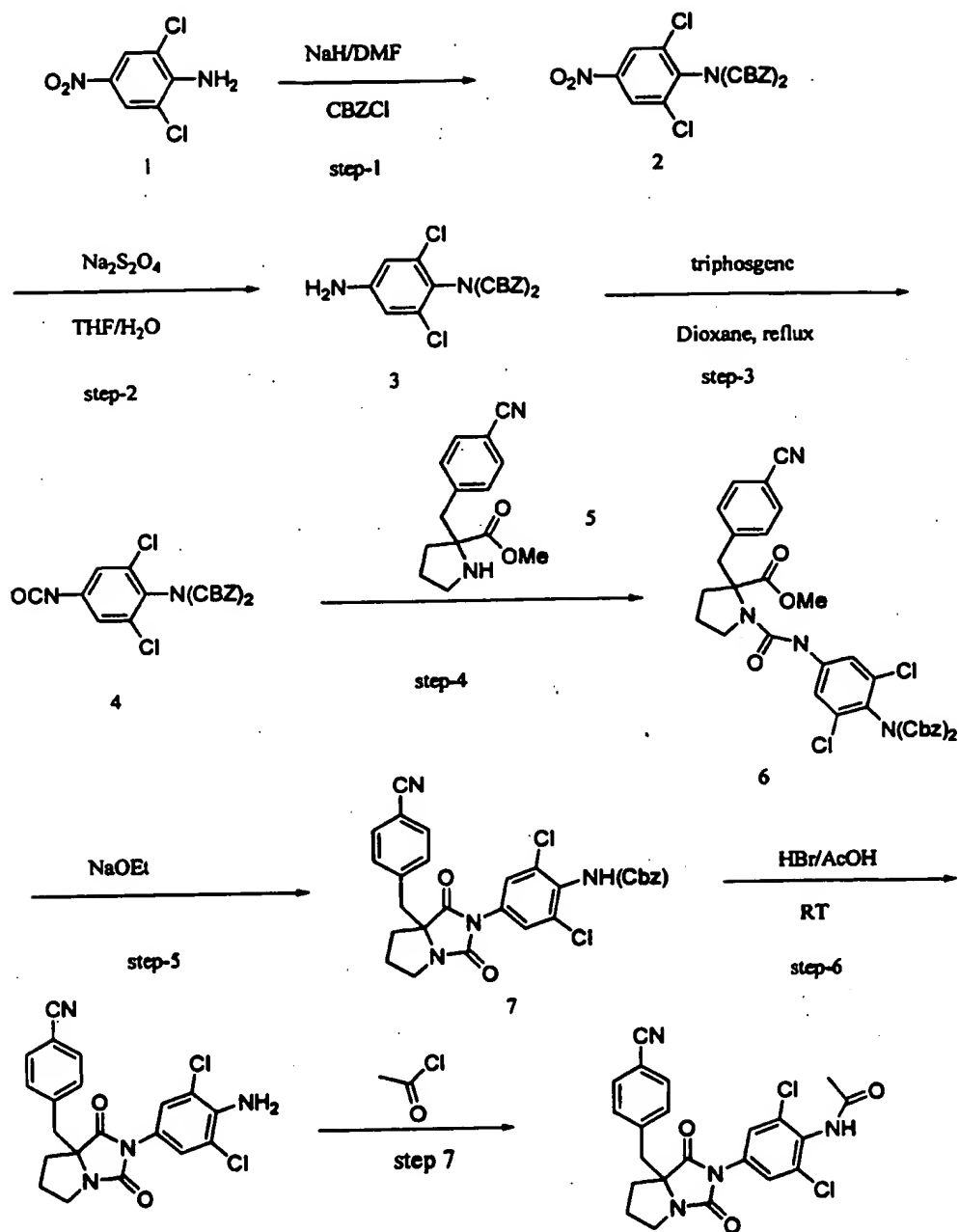
15

Examples 131-133 were prepared in accordance with the following scheme (Scheme 13):

Scheme 13:

20

116



Example 131. 5-(4-Cyanobenzyl)-3-(3,5-dichloro-4-benzoyloxycarbonylamino-phenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

117

Step-1. NaH (0.64 g, 60% in oil) was added to an ice-cold solution of the 2,6-dichloro-4-nitroaniline 1 (3 g) in DMF (20 mL) and the reaction mixture was stirred for 20 minutes. CbzCl (2.72 g) was added slowly and the mixture
5 was allowed to warm up to room temperature and stirred for overnight. The solution was partitioned between EtOAc/H₂O. The combined organic layers were dried over Na₂SO₄, filtered and concentrated. The product was purified by flash chromatography on silica gel to yield the desired
10 compound (2.7 g). MS (m/z) 475 (MH⁺).

Step-2. The CBZ protected aniline from above (2.7 g) was dissolved in THF/H₂O (15/10 mL). The mixture was cooled to 0 °C, followed by the addition of Na₂S₂O₄ (2.0 g). The
15 reaction solution was stirred at 0 °C for 3 hours. The solution was extracted with EtOAc. The combined organic layers were dried over Na₂SO₄, filtered and concentrated. The product was purified by flash chromatography on silica gel to yield the desired compound (2.1g). MS (m/z) 445
20 (MH⁺).

Step-3. Triphosgene (1.34g) was added to a solution of the compound from step-2 (2 g) in dioxane (20 mL). The reaction solution was heated under reflux for overnight.
25 Solvent was evaporated under vacuum. The product was used for the next step without further purification.

Step-4. The compound from step-3 (1.23 g) was added to an ice-cold solution of the proline derivative (compound 5,
30 0.58 g) in THF (10 mL) and the reaction mixture was stirred at 0 °C for 30 minutes. It was allowed to warm up

to room temperature and stirred overnight. The reaction mixture was partitioned between EtOAc/H₂O. The combined organic layers were dried over Na₂SO₄, filtered and evaporated. The product was purified by flash chromatography on silica gel (1:1 EtOAc/Hexanes) to yield the titled compound (1.34 g). MS (m/z) 715 (MH⁺).

Step-5. The urea compound from step-4 (260 mg) was cyclized in a manner similar to Example 1, step-4, to yield the titled compound (140 mg). ESMS (m/z) 549 (MH⁺).

Example 132. 5-(4-Cyanobenzyl)-3-(3,5-dichloro-4-aminophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Scheme 13, step 6)

The compound from Example 131 (100 mg) was dissolved in HBr (2 mL, 30% in AcOH). The resulting solution was stirred at room temperature for 30 minutes. The solution was extracted with EtOAc/H₂O. The combined organic layers were dried over Na₂SO₄, filtered and evaporated. The product was purified by preparative TLC to yield the titled compound (52 mg). MS (m/z) 415 (MH⁺). mp. 103 °C.

Example 133. 5-(4-Cyanobenzyl)-3-(3,5-dichloro-4-acetylaminophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Scheme 13, step 7)

Acetyl chloride (10 µL) was added to a solution of the compound of Example 132 (20 mg) and DIEA (2 drops) in THF (1 mL). The resulting solution was stirred at room temperature for 2 hours. The solution was partitioned with EtOAc/H₂O. The combined organic layers were dried over

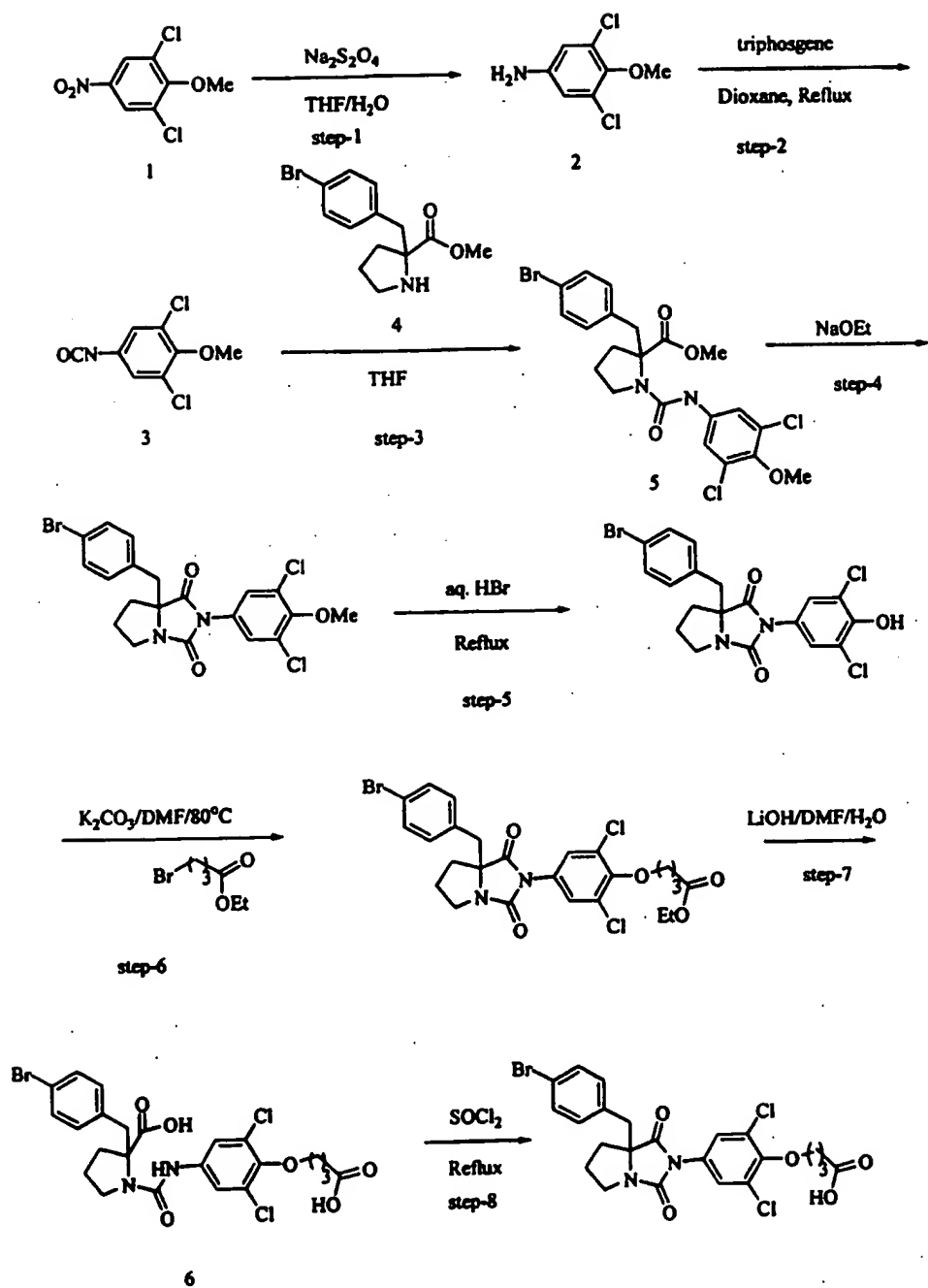
119

Na₂SO₄, filtered and concentrated. The product was purified by preparative TLC to yield the titled compound (15 mg). MS (m/z) 457 (MH⁺).

- 5 Examples 134-137 were prepared according to the following scheme (Scheme 14):

Scheme 14:

120



Example 134. 5-(4-Bromobenzyl)-3-(3,5-dichloro-4-methoxyphenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

121

Step-1. 2,6-Dichloro-4-nitroanisole (2 g) was reduced to the corresponding aniline (1.5 g) as described in the Example 131. MS (m/z) 192 (MH⁺).

5 Step-2. A solution of the above aniline (2.12 g) and triphosgene (3.28 g) in dioxane (20 mL) was refluxed for 24 hours. The solvent was evaporated and the product was used for next step without further purification.

10 Step-3. The above isocyanate (2.46 g) was added to an ice-cold solution of the proline derivative (3 g) in THF (20 mL). The resulting solution was stirred at 0 °C for 30 minutes and then allowed to warm up to room temperature and stirred overnight. The reaction mixture was
15 partitioned between EtOAc/H₂O. The combined organic layers were dried over Na₂SO₄, filtered and evaporated. The product was purified by flash chromatography on silica gel (1:1 EtOAc/hexanes) to yield the desired compound (3.2 g). MS (m/z) 515 (MH⁺).

20

Step-4. The above urea (1.48 g) was cyclized with NaOEt (0.215 g) to yield the titled compound (1.1g). MS (m/z) 483 (MH⁺).

25 Example 135. 5-(4-Bromobenzyl)-3-(3,5-dichloro-4-hydroxyphenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Schem 14, step 5)

The compound from Example 134 (0.8 g) was taken in
30 aqueous HBr (10 mL) and the solution was refluxed overnight. The aqueous solution was extracted with EtOAc.

122

The combined organic layers were dried over Na_2SO_4 , filtered and evaporated. The residue was purified by flash chromatography on silica gel (1:1 EtOAc/Hexanes) to yield the titled compound (0.65 g). MS (m/z) 469 (MH^+).

5

Example 136. 5-(4-Bromobenzyl)-3-[3,5-dichloro-4-(3-ethoxycarbonylpropyloxy)phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Scheme 14, step 6)

10 Ethyl 4-bromobutyrate (28 mg) was added to a mixture of the compound from Example 135 (55 mg) and K_2CO_3 (18 mg) in 2 mL anhydrous DMF and the resulting mixture was heated at 80 °C for 5 hours. The solution was partitioned between EtOAc/ H_2O . The combined organic layers were dried over
15 Na_2SO_4 , filtered and concentrated. The residue was purified by preparative TLC to yield the titled compound (61 mg). MS (m/z) 583 (MH^+).

Example 137. 5-(4-Bromobenzyl)-3-[3,5-dichloro-4-(3-carboxypropyloxy)phenyl]-1,3-diazabicyclo[3.3.0]octane-
20 2,4-dione (Scheme 14, step 7, 8)

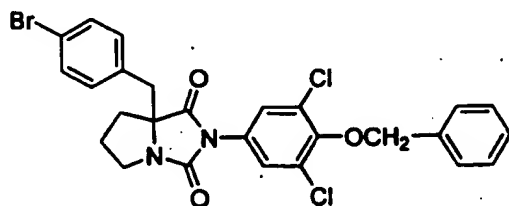
LiOH (15 mg) was added to a solution of the compound from Example 136 (30 mg) in anhydrous DMF (1 mL) and the
25 reaction mixture was stirred at room temperature for overnight. The solution was partitioned with EtOAc/ H_2O . The combined organic layers were dried over Na_2SO_4 , filtered and concentrated to dryness to give the diacid. MS (m/z) 573 (MH^+).

30 The dried diacid was taken in SOCl_2 (1 mL) and the solution was heated to reflux for 1 hour. SOCl_2 was

123

evaporated. The residue was partitioned between EtOAc/1N HCl. The combined organic layers were dried over Na₂SO₄, filtered and evaporated. The residue was purified by preparative TLC (1:1 EtOAc/Hexanes) to give the titled compound. MS (m/z) 555 (MH⁺).

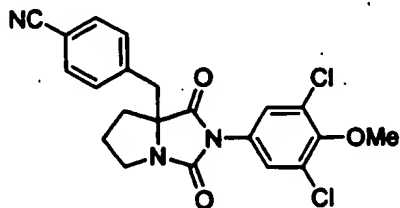
Example 138: 5-(4-Bromobenzyl)-3-[3,5-dichloro-4-(benzyloxy)phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione



10

This compound was synthesized from Example 135 in a manner analogous to Example 136. MS (m/z) 559 (MH⁺); mp. 62 °C.

Example 139: 5-(4-Cyanobenzyl)-3-(3,5-dichloro-4-methoxyphenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

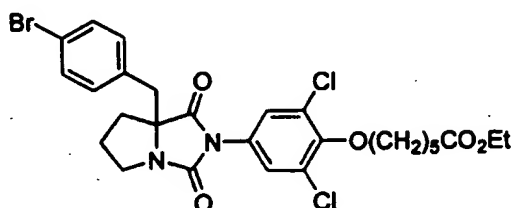


20

The titled compound was prepared in a manner similar to Example 134. MS m/z 430 (MH⁺). mp. 95.1 °C.

124

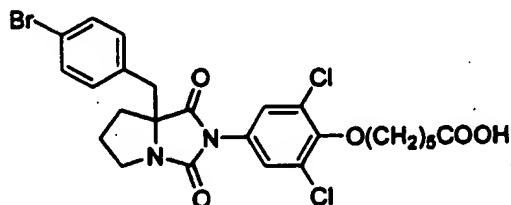
Example 140: 5-(4-Bromobenzyl)-3-[3,5-dichloro-4-(5-ethoxycarbonylpentyloxy)phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione



5

This compound was prepared in a manner similar to Example 136. MS m/z 612 (MH⁺).

Example 141: 5-(4-Bromobenzyl)-3-[3,5-chloro-4-(5-carboxypentyloxy)phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione



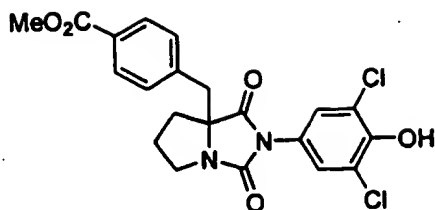
15

This compound was prepared in a manner similar to Example 137. MS m/z 584 (MH⁺).

Example 142: 5-(4-Methoxycarbonylbenzyl)-3-(3,5-dichloro-4-hydroxyphenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

20

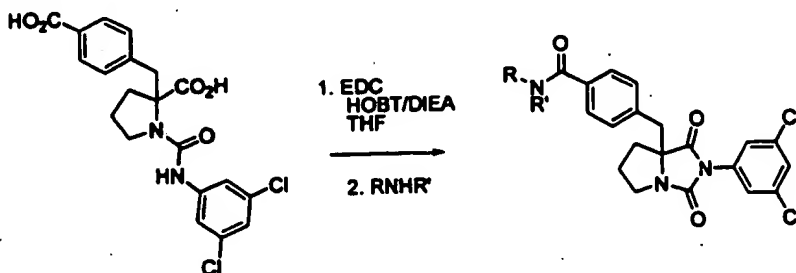
125



A mixture of the compound from Example 139 (20 mg) and aqueous HBr (5 mL) was heated under reflux for 40 minutes. EtOAc was added and the organic layer was separated. The aqueous layer was extracted with EtOAc. The combined organic layers were dried over Na₂SO₄, filtered and evaporated. The residue was purified by preparative TLC (EtOAc). The obtained material was dissolved in MeOH (2 mL) and few drops of SOCl₂ were added. The reaction mixture was heated under reflux for 1 hour. The residue was partitioned between EtOAc and water. The organic layer was dried over Na₂SO₄, filtered and concentrated. The product was purified via preparative TLC. MS m/z 449 (MH⁺). mp. 105.3 °C .

15

Example 143: 5-[4-((L)-N²-asparaginocarbonyl)benzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione t-butyl ester



20

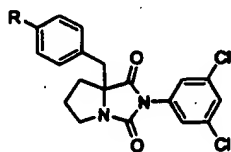
To a solution of the diacid-ur a (compound from Example 23, step-1, 145.1 mg) in THF (10 mL) and DMF (1 mL) was added EDC (193 mg), HOBT (130 mg) and *N,N*-diisopropylethylamine (300


μL). Upon stirring under Ar at room temperature for 8 hours,
 L-asparagine tert-butyl ester (116 mg) was added. Stirring
 continued overnight. The solution was partitioned between
 EtOAc/HCl (0.5 N). The EtOAc layer was separated and washed
 5 successively with water, NaHCO₃ (saturated), and brine. It
 was dried over Na₂SO₄, filtered and concentrated. The residue
 was purified by chromatography (SiO₂, hexanes/EtOAc gradient
 elution) to provide the titled compound (177.8 mg). MS m/z
 589 (MH⁺). mp. 144.2 °C .

10


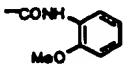
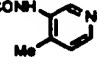
The following compounds were prepared in an analogous
 manner. The free acids were obtained via TFA deprotection of
 the t-butyl esters.

15 Table 7



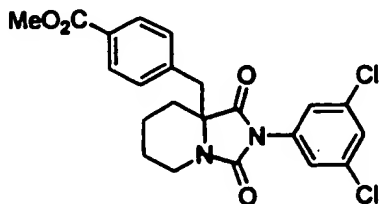
Example	R	Physicochemical Properties
144	-CONHC*H(CH ₃)COOtBu (L)	MS m/z 546 (MH ⁺) mp. 87.3 °C
145	-CONHC*H(CH ₂ Ph)COOtBu (L)	MS m/z 644 (MNa ⁺) mp. 78.4 °C
146	-CONHC*H(CH ₂ COOH)COOH (L)	MS m/z 533 (MH ⁺) mp. 183.2 °C
147	-CONHC*H(CH ₃)COOH (L)	MS m/z 490 (MH ⁺) mp. 192.1 °C
148	-CONHC*H(CH ₂ Ph)COOH (L)	MS m/z 566 (MH ⁺) mp. 129.6 °C
149	-CONH(CH ₂) ₂ -N 	MS m/z 531 (MH ⁺) mp. 187.6 °C

127

Example	R	Physicochemical Properties
150	-CONHCH ₂ Ph	MS m/z 508 (MH ⁺) mp. 128.6 °C
151	-CON(Me)(CH ₂) ₂ Ph	MS m/z 536 (MH ⁺) mp. 202.3 °C
152		MS m/z 509 (MH ⁺) mp. 69.7 °C
153		MS m/z 524 (MH ⁺) mp. 103.8 °C
154		MS m/z 509 (MH ⁺)

Example 155: 6-(4-Methoxycarbonylbenzyl)-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

5

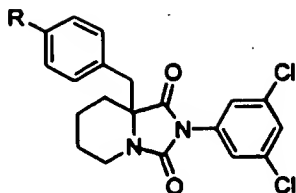


This compound was prepared by a method similar to Example 21 starting from pipecolic acid. MS m/z 447 (MH⁺). mp. 51 °C.

10

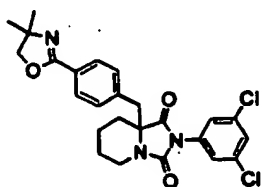
The following compounds were prepared starting from Example 155 by following methodology similar to Example 23.

Table 8



Example	R	Physicochemical Properties
156	COOH	MS: m/z 433 (MH ⁺), mp. 256.2 °C (dec)
157	CONHMe	MS: m/z 446 (MH ⁺), mp. 78.7 °C (dec)
158	CONHOH	MS: m/z 448 (MH ⁺), mp. 105.6 °C (dec)

Example 159: 6-[4-(4,4-Dimethyl-4,5-dihydro-2-oxazolyl)benzyl]-8-(3,5-dichlorophenyl)-1,8-diazabicyclo[4.3.0]nonane-7,9-dione

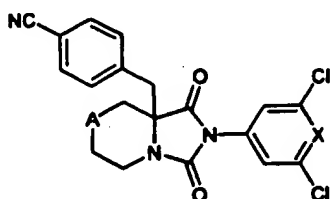


Step-1. Thionyl chloride (2 mL) was added to Example 156 (0.644 g) and the mixture was heated at 100 °C for 2 minutes and stirred overnight at room temperature. The mixture was evaporated and the residue was dried under high vacuum to give the acid chloride. This was used as is for the next step (0.655 g). MS: m/z 451 (MH⁺).

129

- Step-2. A mixture of the above acid chloride (0.425 g) and 2-amino-2-methyl-1-propanol (0.27 mL) in CH_2Cl_2 (5 mL) was stirred at room temperature for 24 hours. The solvent was evaporated and the residue was dried under high vacuum.
- 5 Thionyl chloride (5 mL) was added and the solution was warmed to 50 °C for 30 minutes. The mixture was evaporated and the residue was purified via HPLC ($\text{CH}_3\text{CN}/0.1 \text{ N HOAc}$) to give the desired compound (30 mg). MS: m/z 486 (MH^+), mp. 87.2 °C.
- 10 The following compounds (Examples 160 -162) were synthesized by following methods similar to Examples 26 and 27.

Table 9

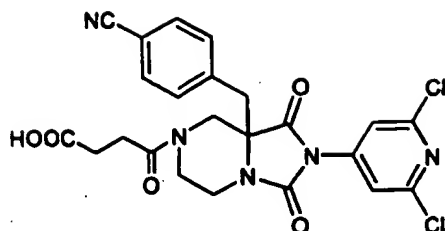


15

Example	A	X	Physicochemical Properties
160	CH_2	CH	MS 414 (MH^+) mp. 57.3 °C
161	$\text{N}(\text{COOtBu})$	N	MS: m/z 516 (MH^+) mp. 80.1 °C (dec)
162	NH	N	MS: m/z 416 (MH^+) mp. 240.6 °C (dec)

Example 163: 6-(4-Cyanobenzyl)-4-(3-carboxypropionyl)-8-(3,5-dichlorophenyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

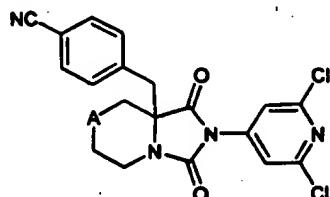
130



This compound was prepared from Example 162 in a manner similar to Example 64. MS m/z 516 (MH⁺); mp. 100.9 °C (dec)

The compound from Example 163 was converted to the following compounds in a manner similar to Example 69.

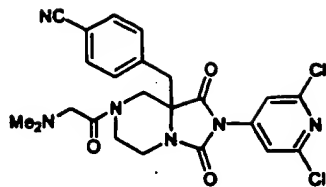
Table 10



Example	A	Physicochemical Properties
164	$\text{NCO}(\text{CH}_2)_2\text{CONH}_2$	MS m/z 515 (MH^+); mp. 79.3 °C (dec)
165	$\text{NCO}(\text{CH}_2)_2\text{CO}-\text{N} \begin{array}{c} \diagup \quad \diagdown \\ \diagdown \quad \diagup \end{array} \text{N-Me}$	MS m/z 598 (MH^+); mp. 165.5 °C (dec)

Example 166: 6-(4-Cyanobenzyl)-4-dimethylaminoacetyl-8-(2,6-dichloro-4-pyridyl)-1,4,8-triazabicyclo[4.3.0]nonane-7,9-dione

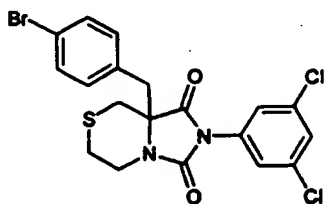
131



This compound was prepared in a manner similar to Example 31. MS m/z 501 (MH⁺). HCl salt, mp. 260.8 °C (dec).

5

Example 167: 6-(4-Bromobenzyl)-8-(3,5-dichlorophenyl)-1,8-diaza-4-thiabicyclo[4.3.0]nonane-7,9-dione

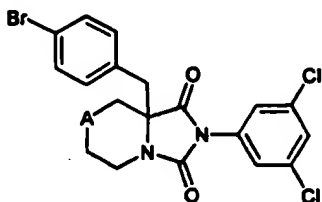


10 This compound was prepared starting from thiazine 2-carboxylic acid in a manner similar to Example 26.

The following compounds were obtained from Example 167 via oxidation with mCPBA.

15

Table 11



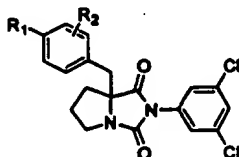
132

Example	A	Physicochemical Properties
168	SO	MS m/z 503 (MH ⁺) mp. 208.9 °C (dec)
169	SO ₂	MS m/z 515 (M-H) ⁺ mp. 127.4 °C (dec)

The compounds in the following tables (Tables 12, 13 and 14) were prepared in a manner similar to Example 21 by following Method B.

5

Table 12



Examples	R ₁	R ₂	Physicochemical Properties
170	Br	3-Me	MS m/z 468 (MH ⁺) white foam
171	H	3-Br	MS m/z 454 (MH ⁺) white foam
172	H	2-Br	MS m/z 454 (MH ⁺) mp. 47.1 °C
173	Me	H	MS m/z 389 (MH ⁺) mp. 138 °C
174	CF ₃	H	MS m/z 443 (MH ⁺)
175	CF ₃	2-F	MS m/z 461 (MH ⁺)
176	CF ₃	3-F	MS m/z 461 (MH ⁺)
177	OCF ₃	H	MS m/z 459 (MH ⁺)

133

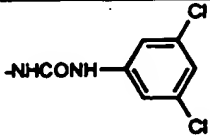
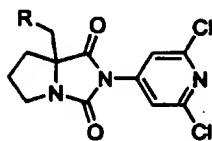
Examples	R ₁	R ₂	Physicochemical Properties
178	C ₂ H ₅	H	MS m/z 403 (MH ⁺) mp. 98.8 °C
179	SMe	H	MS m/z 421 (MH ⁺)
180	H	3-NO ₂	MS m/z 420 (MH ⁺)
181	NH ₂	H	MS m/z 390 (MH ⁺) mp. 75.3 °C
182		H	MS m/z 578 (MH ⁺) mp. 214.5 °C

Table 13



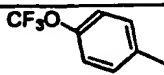
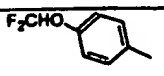
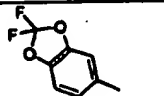
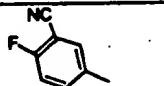
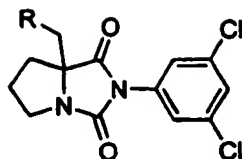
Example	R	Physicochemical Properties
183		MS m/z 460 (MH ⁺) mp. 111.4 °C .
184		MS m/z 442 (MH ⁺); mp. 120.8 °C .
185		MS m/z 456 (MH ⁺); mp. 72.8 °C .
186		MS m/z 419 (MH ⁺); mp. 93.7 °C .

Table 14



Example	R	Physicochemical Properties
187		MS m/z 415 (MH ⁺)
188		MS m/z 419 (MH ⁺)

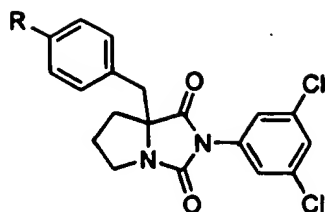
5 Example 189: 5-(4-Methylsulfinylbenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
and

Example 190: 5-(4-Methylsulfonylbenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

10

MCPBA (95 mg) was added to a solution of Example 179 (0.15 g) in CH₂Cl₂ (10 mL) and the solution was stirred for 15 hours at room temperature. EtOAc was added and the combined solution was washed successively with saturated
15 NaHCO₃, water and brine. The solution was dried and evaporated. The residue was purified via HPLC to yield the titled compounds.

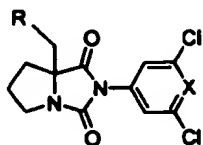
Table 15



Example	R	Physicochemical Properties
189	SOMe	MS m/z 438 (MH ⁺) mp. 71.2 °C
190	SO ₂ Me	MS m/z 454 (MH ⁺) mp. 80.3 °C

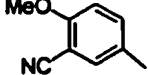
The following compounds were prepared in a manner similar to Example 56, step 4.

Table 16

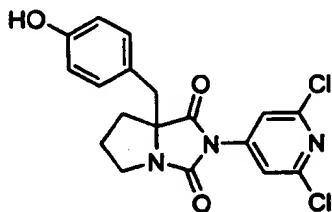


Example	R	X	Physicochemical properties
191		N	MS m/z 377 (MH ⁺) mp. 141.4 °C
192		N	MS m/z 397 (MH ⁺)
193		CH	MS m/z 425 (MH ⁺) mp. 134.6 °C
194		N	MS m/z 406 (MH ⁺) mp. 127.3 °C

136

Example	R	X	Physicochemical properties
195		N	MS m/z 431 (MH ⁺)

Example 196: 5-(4-Hydroxybenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

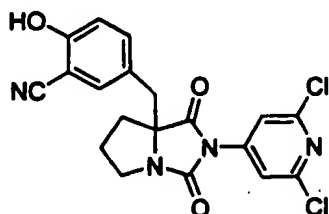


5

A solution of BBr₃ in CH₂Cl₂ (1 M, 8 mL) was added dropwise to an ice-cold solution of the compound from Example 194 (1.10 g) in CH₂Cl₂ (30 mL) with stirring. The slurry was stirred at 0 °C for 30 minutes and at room temperature for an additional 30 minutes. The reaction mixture was quenched with water and diluted with EtOAc. The solution was washed successively with water, saturated NH₄Cl, brine, dried and evaporated to give the desired product (0.96 g). mp. 164.9 °C ; MS m/z 393 (MH⁺).

15

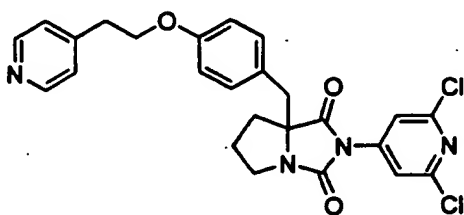
Example 197: 5-(3-Cyano-4-hydroxybenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



137

This compound was prepared in a manner similar to Example 196 from the compound of Example 195. MS. 417 (MH⁺). mp. 113.5 °C.

Example 198: 5-[4-[2-(4-Pyridyl)ethoxy]benzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

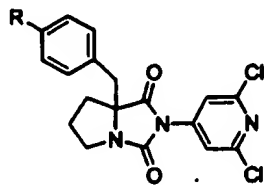


To a mixture of the compound from Example 196 (0.15 g), Ph₃P (0.22 g) and 4-hydroxyethylpyridine ((0.070 mL) in anhydrous CH₂Cl₂ (3 mL) was added DEAD (0.15 mL) under N₂. After 30 minutes the reaction mixture was concentrated and the residue was purified via HPLC to give the desired compound (97 mg). MS m/z 498 (MH⁺).

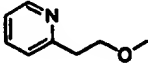
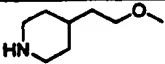
15

The following compounds were prepared in a manner similar to Example 198 by using requisite hydroxy compounds.

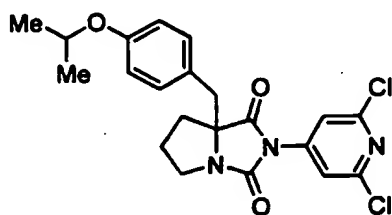
20 Table 17



138

Example	R	Physicochemical properties
199		MS m/z 497 (MH ⁺)
200		MS m/z 503 (MH ⁺)
201	Me ₂ N(CH ₂) ₂ O-	MS m/z 463 (MH ⁺)
202	CH ₃ CH ₂ O-	MS m/z 420 (MH ⁺)
203	CH ₃ (CH ₂) ₂ O-	MS m/z 434 (MH ⁺)

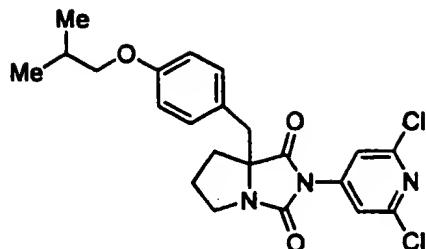
Example 204: 5-(4-i-Propoxybenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



5

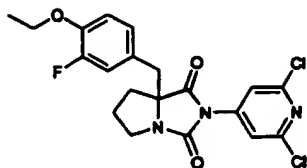
2-Iodopropane (0.5 ml) was added to a suspension of Example 196 (0.17 g) and CS₂CO₃ (0.28 g) in DMF (3 mL) and the mixture was stirred for 4 hours. The mixture was diluted with citric acid and the solution was extracted with EtOAc. EtOAc layer was washed with water and brine, dried and evaporated. The residue was purified via HPLC to yield the titled compound (0.13 g). MS m/z 435(MH⁺).

Example 205: 5-(4-i-Butoxybenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



This compound was prepared in an analogous manner to Example 204. MS m/z 447 (MH⁺).

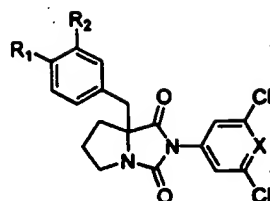
- 5 Example 206: 5-(4-Ethoxy-3-fluorobenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



- 10 To a solution of the compound from Example 202 (0.24 g) in CH₃CN (15 mL) was added 3,5-dichloro-1-fluoropyridinium triflate (0.38 g) and the mixture was refluxed for 30 hours. The mixture was concentrated and purified by HPLC to give the desired compound (0.094 g).
- 15 MS m/z 438 (MH⁺).


The following compounds were prepared in a manner (Suzuki coupling method) similar to Example 7.

Table 18

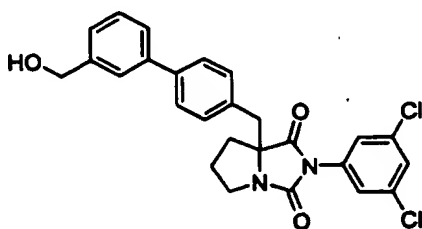


Example	R ₁	R ₂	X	Physicochemical properties
207		H	CH	MS m/z 451 (MH ⁺) mp. 57.2 °C
208		H	CH	MS m/z 470 (MH ⁺)
209		H	CH	MS m/z 481 (MH ⁺) mp. 64 °C
210		H	CH	MS m/z 481 (MH ⁺) mp. 165.2 °C
211		H	CH	MS m/z 479 (MH ⁺) mp. 220 °C (dec)
212		H	CH	MS m/z 476 (MH ⁺) mp. 210 °C (dec)
213		H	CH	MS m/z 493 (MH ⁺) mp. 80.5 °C
214		H	CH	MS m/z 479 (MH ⁺) mp. 82.5 °C
215		H	CH	MS m/z 476 (MH ⁺) mp. 89 °C
216		H	CH	MS m/z 494 (MH ⁺) mp. 68.1 °C
217		H	CH	MS m/z 457 (MH ⁺) mp. 60.5 °C
218		H	CH	MS m/z 507 (MH ⁺) mp. 100.6 °C
219		H	N	MS m/z 477 (MH ⁺) mp. 154.3 °C
220		H	CH	MS m/z 466 (MH ⁺) mp. 122.4 °C

141

Example	R ₁	R ₂	X	Physicochemical properties
221		H	CH	MS m/z 457 (MH ⁺) mp. 83.1 °C

Example 222: 5-(3-Hydroxymethylbenzyl)-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

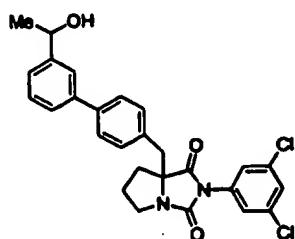


5

This compound was prepared in a manner similar to Example 12. MS m/z 481 (MH⁺). mp. 77.1 °C.

Example 223: 5-[3-(1-Hydroxy)ethylbenzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

10



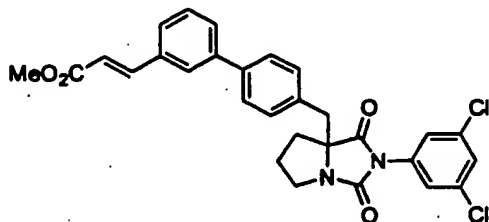
MeMgBr (1.4 M in THF, 0.7 mL) was added to a solution of the compound from Example 211 (0.4 g) in THF (10 mL) at -40 °C and the solution was stirred for 30 minutes. The reaction mixture was warmed to 0 °C and quenched with 1N HCl and extracted with EtOAc. The EtOAc layer was washed with brine, dried (MgSO₄) and vaporated. The residue was purified by

15

142

chromatography (silica gel; hexanes to 50% EtOAc/hexanes; Chromatotron) and HPLC (CH₃CN/0.1 M HOAc) to give the desired compound (0.3 g). MS: m/z 517 (MNa⁺), mp. 66.5 °C.

- 5 Example 224: (E)-5-[3-(2-Methoxycarbonyl)vinylbenzyl]-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



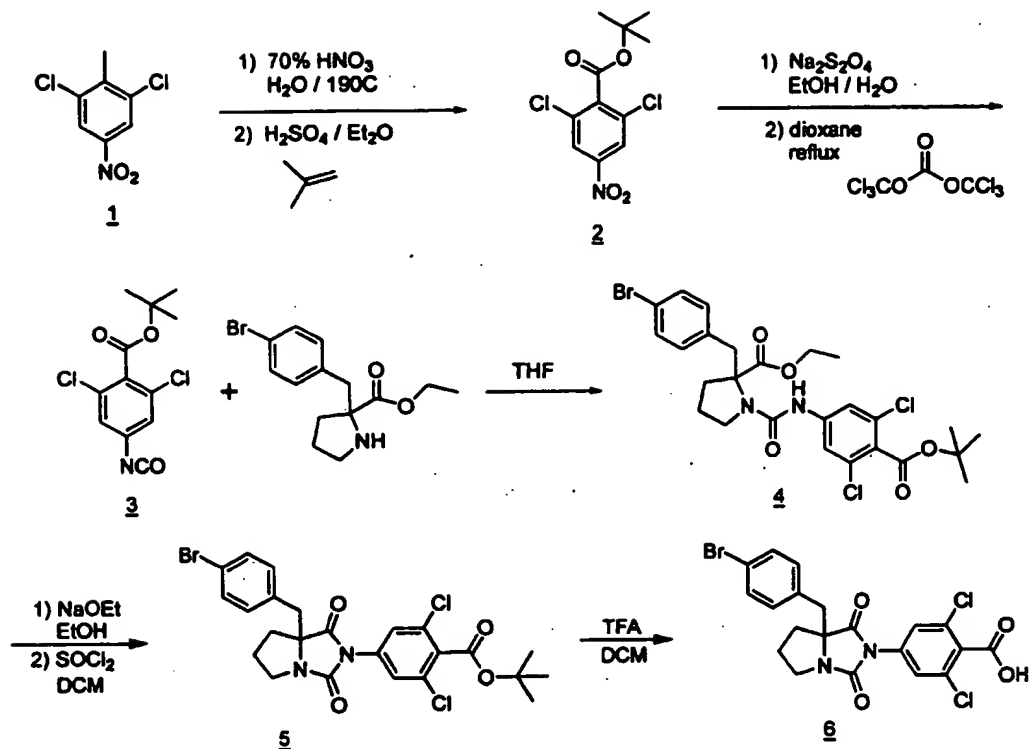
- 10 This compound was prepared in a manner similar to Example 17. MS m/z 535 (MH⁺). mp. 71.3 °C.

Examples 225 and 226 were prepared in accordance with the following scheme (Scheme 15).

15

Scheme 15:

143



Example 225: 5-(4-Bromobenzyl) -3-[3,5-dichloro-4-(t-butoxycarbonyl)phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Scheme 15, compound 5)

Step 1. A mixture of 2,6-dichloro-4-nitrotoluene (10 g), 70% HNO_3 (18 mL) and water (20 mL) was sealed in a steel bomb and heated with stirring in a sand bath at 195°C for 24 hours. Additional HNO_3 (2 mL) was added and the mixture was reheated at 195°C for 19 hours. The mixture was extracted with EtOAc and slowly treated with saturated NaHCO_3 solution. The aqueous layer was separated, acidified and re-extracted with EtOAc. It was dried (MgSO_4), filtered, concentrated and dried under high vacuum to yield the desired acid (9.9 g). MS m/z 236 (MH^+). H_2SO_4 (2 mL) was added to a solution of the above acid (6.21 g)

in Et₂O (20 mL). Isobutylene (5 mL) was condensed at -20 °C and added to the above solution. The mixture was placed in a steel bomb and stirred overnight. The bomb was opened and the mixture was taken up in Et₂O (100 mL). It
5 was washed with 1 N NaOH (100 mL). The organic layer was dried (MgSO₄), filtered and evaporated to give the desired ester (6.21 g).

Step 2. The above nitro-ester (5.43 g) was reduced to the
10 corresponding aniline (3.87 g) as described in the Example 131, step-2. ESMS: m/z 262 (MH⁺) A solution of the above amine (2.25 g) and triphosgene (2.6 g) in 20 mL dioxane was refluxed for 24 hours. The solvent was evaporated and the residue was used for next step without further
15 purification.

Step 3. The above isocyanate (2.47 g) was added to an ice-cold solution of the proline derivative (2.23 g) in 50 mL THF. The resulting solution was stirred at 0 °C for 30
20 minutes and then allowed to warm up to room temperature and stirred overnight. The reaction mixture was partitioned between EtOAc/H₂O. The combined organic layers were dried over Na₂SO₄, filtered and evaporated. The product was purified by chromatography (silica gel, 1:1
25 EtOAc/hexanes) to yield the desired compound (2.46 g). ESMS: m/z 600 (MH⁺).

Step 4. The above urea (0.5 g) was hydrolyzed with NaOEt (0.06 g) in EtOH at room temperature to yield the desired
30 acid (0.5 g). ESMS: m/z 572 (MH⁺). SOCl₂ was added to a slurry of the acid (0.092 g) in CH₂Cl₂ (10 mL) and the

145

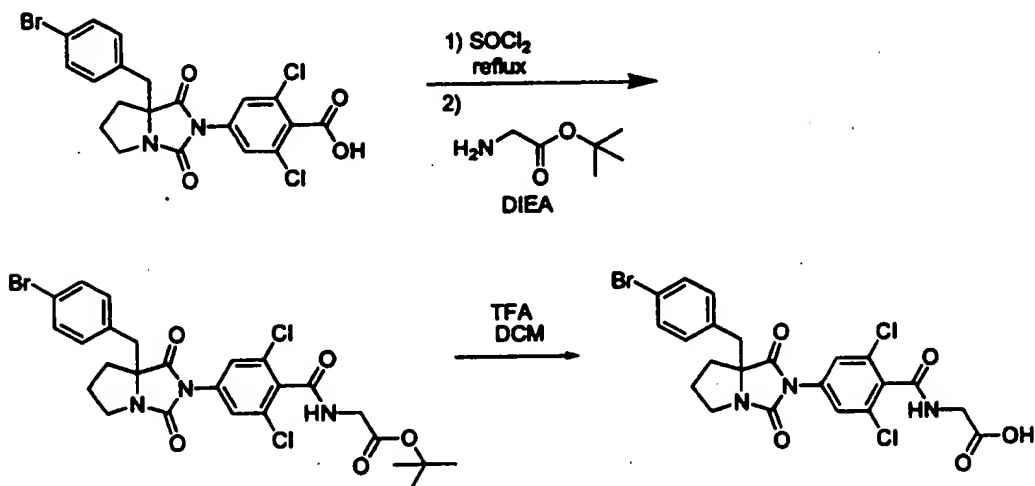
mixture was stirred overnight at room temperature. The mixture was evaporated and the residue was purified by chromatography (silica gel; 3/2 hexane/EtOAc; Chromatotron) to yield the titled compound (0.09 g). MS m/z 554 (MH⁺); mp. 109-110 °C.

Example 226: 5-(4-Bromobenzyl)-3-(3,5-dichloro-4-carboxyphenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione (Scheme 15, compound 6)

10

The compound from Example 225 was deprotected with TFA/CH₂Cl₂ to give the titled acid. MS m/z 492 (MH⁺); mp. 152 °C.

15 Example 227: 5-(4-Bromobenzyl)-3-[3,5-dichloro-4-(carboxymethylcarbamoyl) phenyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione



20

Step-1. A mixture of the compound from Example 226, SOCl₂ and a few drops of water was heated under reflux for

3days. The mixture was evaporated and dried under high vacuum to give the desired acid chloride, which was used as is for the next step.

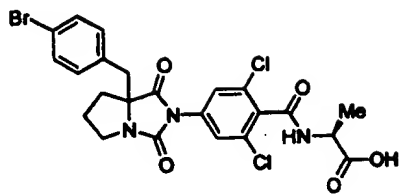
5 Step-2. DIEA (0.13 mL) was added to a solution of glycine t-butyl ester hydrochloride (0.035 g) in THF (3 mL). To this solution was added a solution of the above acid chloride (0.061 g) in THF (2 mL) and the mixture was stirred overnight at room temperature. THF was evaporated
10 and the residue was diluted with EtOAc. The solution was washed successively with 1N HCl, brine and water. It was dried (MgSO_4), filtered and concentrated to an oil which was purified via chromatography (silica gel; 3/2 hexanes/EtOAc; Chromatotron) to give the desired amide
15 (0.061 g). MS m/z 611 (MH^+).

Step-3. The above ester was dissolved in a mixture of TFA (1 mL) and CH_2Cl_2 (1 mL) and the solution stirred at room temperature for 4 hours. It was concentrated and the
20 residue purified via chromatography (silica gel; CHCl_3 - $\text{CHCl}_3/\text{MeOH}$ 10%) to give the titled compound (0.045 g). MS m/z 555 (MH^+), mp. 157-158 °C.

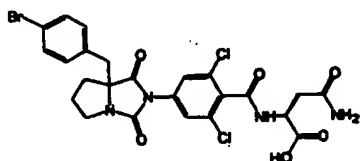
The following examples were prepared in a similar manner
25 using requisite amino acid derivatives.

Example 228: 5-(4-Bromobenzyl)-3-(3,5-dichloro-4-L-alaninocarbonyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

147

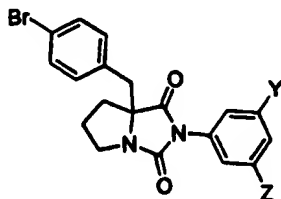
MS m/z 569 (MH⁺); mp. 203 °C

Example 229: 5-(4-Bromobenzyl)-3-(3,5-dichloro-4-L-
asparaginocarbonylphenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-
5 dione

MS m/z 612 (MH⁺); mp. 172 °C

The following compounds were prepared in a manner similar
10 to Example 1 with the exception of the use of LDA in place of
KHMDS in step-1.

Table 19



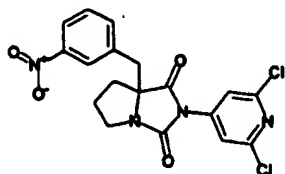
15

Example	Y	Z	Physicochemical Properties
230	Cl	H	MS (m/z) 419 [MH ⁺]. mp 66 °C

148

Example	Y	Z	Physicochemical Properties
231	SMe	H	MS (m/z) 431 [MH ⁺]. mp 84.8 °C
232	CF ₃	CF ₃	MS (m/z) 521 [MH ⁺]. mp 138.0 °C
233	CF ₃	H	MS (m/z) 453 [MH ⁺]. mp 82.6 °C
234	CN	H	MS (m/z) 410 [MH ⁺]. mp 241.0 °C
235	OMe	OMe	MS (m/z) 445 [MH ⁺]. mp 154.8 °C
236	CO ₂ H	CO ₂ H	MS (m/z) 473 [MH ⁺]. mp 259 °C (dec)
237	COMe	H	MS (m/z) 427 [MH ⁺]. mp 120.4 °C
238	F	H	MS (m/z) 403 [MH ⁺]. mp 120.9 °C

Example 239: 5-(3-Nitrobenzyl)-3-(2,6-dichloro-4-pyridyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

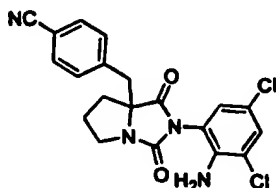


5

This compound was prepared in an analogous manner. MS m/z 421 (MH⁺); mp. 182.8 °C.

149

Example 240: 5-(4-Cyanobenzyl)-3-(2-amino-3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione



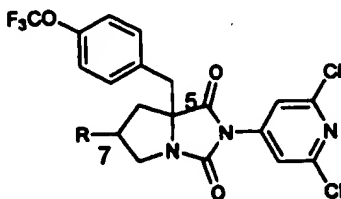
5

This compound was prepared in a manner similar to Examples 131 and 132 starting from 2,4-dichloro-6-nitroaniline. MS m/z 415 (MH^+). mp. 122.2 °C.

10

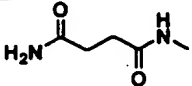
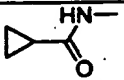
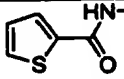
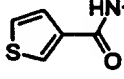
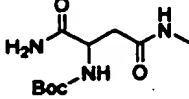
The following compounds were prepared in a manner similar to Example 67 using the requisite acid.

Table 20



Example	diastereomer	R	Physicochemical Data	
			mp °C	MS (m/z)
241	5R, 7S		124.8	584 [MH^+]
242	5R, 7S		155.8	584 [MH^+]
243	5R, 7S		253	580 [MH^+]

150

Example	diastereomer	R	Physicochemical Data	
			mp °C	MS (m/z)
244	5R, 7S	BocNHCH ₂ CONH-	foam	654 [MNa ⁺]
245	5R, 7S		125.5	585 [MNa ⁺]
246	5R, 7S		178	543 [MH ⁺]
247	5R, 7S		Dec	585 [MH ⁺]
248	5R, 7S		190.8	585 [MH ⁺]
249	5R, 7S			689 [MH ⁺]

Example 250: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-methoxycarbonylamino-1,3-diazabicyclo[3.3.0]octane-2,4-dione

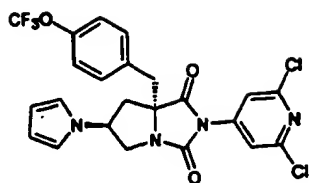
5

To a solution of the compound from Example 63 (0.075 g) in THF (4 mL) was added DIEA (0.10 mL) and methyl chloroformate (0.020 mL). After 3 hours, the reaction was concentrated and purified by chromatography (silica gel; 98:2 CH₂Cl₂/methanol, Chromatotron) to afford the titled compound (0.0715 g): MS (m/z) 533 [MH⁺]. mp 119.8 °C.

Example 251: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-(1-pyrrolyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

15

151



To a solution of the compound from Example 63 (0.25 g) in acetic acid (5 mL) was added sodium acetate (0.26 g) and 2,5-
5 dimethoxyfuran (0.14 mL). After 20 minutes at reflux, the reaction was cooled, diluted with EtOAc, neutralized with solid NaHCO₃. The organic solution was collected, washed with saturated NaHCO₃ and brine, dried (Na₂SO₄), filtered, concentrated and purified by chromatography (silica gel; 95:5
10 CH₂Cl₂/methanol, Chromatotron) to afford the titled compound (0.145 g): MS (m/z) 525 [MH⁺]. mp 129.5 °C.

Example 252: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-
dichloro-4-pyridyl)-7-aminoacetyl-amino-1,3-
15 diazabicyclo[3.3.0]octane-2,4-dione

The titled compound was prepared from Example 244 by treatment with TFA in the usual manner. MS (m/z) 532 [MH⁺].
mp 114 °C.

20 Example 253: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-[(methanesulfonylaminoacetyl)amino]-1,3-diazabicyclo[3.3.0]octane-2,4-dione

25 The titled compound was prepared from Example 252 in a manner similar to Example 33: MS (m/z) 632 [MNa⁺]. mp 104.9 °C.

152

Example 254: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-methanesulfonylamino-1,3-diazabicyclo[3.3.0]octane-2,4-dione

5 The titled compound was prepared from the compound from Example 63 in a manner similar to Example 33: MS (m/z) 575 [MNa⁺]. mp 207.2 °C.

Example 255: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-
10 dichloro-4-pyridyl)-7-[(3-carbamoyl-3-aminopropanoyl)amino]-1,3-diazabicyclo[3.3.0]octane-2,4-dione

 The titled compound was prepared from Example 249 by treatment with TFA in usual manner: MS (m/z) 589 [MH⁺]. mp
15 107.8 °C.

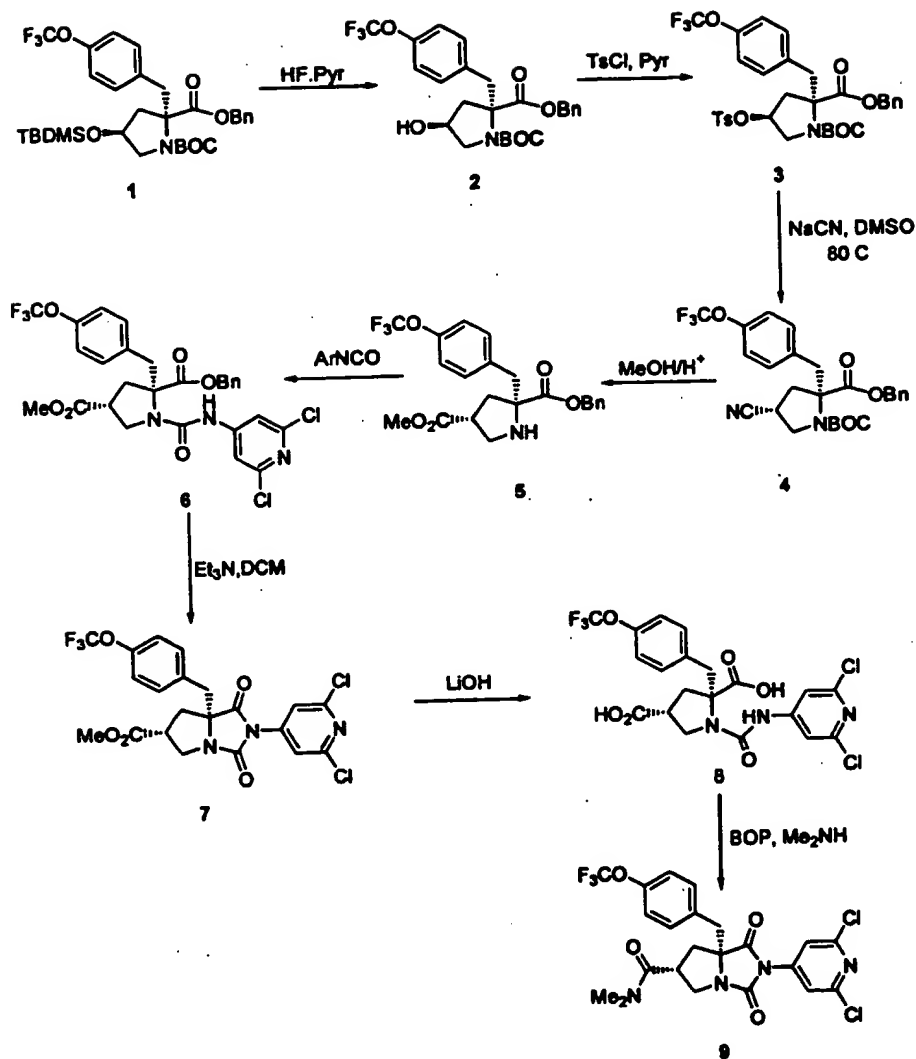
Example 256: (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-[(3-carbamoyl-3-acetylaminopropanoyl)amino]-1,3-diazabicyclo[3.3.0]octane-2,4-
20 dione

 The titled compound was prepared from Example 255 in a manner similar to Example 48. MS (m/z) 653 [MNa⁺]. mp 152.8 °C.

25

Example 257: (5R, 7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-dimethylcarbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione

153



Step 1. The mixture of diastereoisomers of structure 1 (5.5g) were dissolved in THF (150 mL) and HF pyridine (10 mL) was added. The reaction mixture was stirred at room temperature for 1 hour whereupon saturated NaHCO_3 was added until no further effervescence. The aqueous phase was then separated and extracted with EtOAc. The combined organics were washed with HCl (5%), saturated NaHCO_3 , then dried over Na_2SO_4 , filtered and concentrated in vacuo. The residue was purified

154

by liquid chromatography (SiO_2 , EtOAc/Hexane = 25/75) gave 2 as a single diastereoisomer (2.9 g). MS (m/z) 496 (MH^+).

Step 2. A mixture of the compound 2 (2.9 g), TsCl (2.23 g),
5 pyridine (1.4 mL) and DCM (10 mL) was stirred at room temperature. After 3 days, EtOAc was added and the mixture was washed with HCl (5%). The aqueous phase was then separated and extracted with EtOAc. The combined organics were washed with NaHCO_3 , then brine, dried over Na_2SO_4 , filtered and
10 concentrated in vacuo. The residue was purified by liquid chromatography (SiO_2 , EtOAc/Hexane = 1/9) to give 3 (3.5 g). MS (m/z) 650 (MH^+)

Step 3. The compound 3 (2.47 g) was dissolved in dry DMSO (8
15 mL) and powdered NaCN (340 mg) was added. The reaction mixture was heated at 80°C for 30 hours with more NaCN (2 x 100 mg) being added at 9 and 22 hours. EtOAc and brine were added and the reaction mixture was shaken. The aqueous phase was then separated and extracted with EtOAc. The combined organics were
20 dried over Na_2SO_4 , filtered and concentrated in vacuo. The residue was purified by liquid chromatography (SiO_2 , EtOAc/Hexane = 1/9) gave 4 (0.9 g). MS (m/z) 504 (MH^+).

Step 4. The compound 4 (0.9g) was dissolved in dry MeOH (6 mL)
25 and HCl (1M in Et_2O , 12 mL) was added and the reaction mixture was stirred at room temperature. After 18 hours, EtOAc and saturated NaHCO_3 were added until no further effervescence. The aqueous phase was then separated and extracted with EtOAc. Th combined organics were dried over Na_2SO_4 , filtered and
30 concentrated in vacuo. The residue was purified by liquid

chromatography (SiO_2 , EtOAc/Hexane = 3/7) to give 5 (730 mg).
MS (m/z) 438 (MH^+).

Step 5. Amine 5 (720 mg) was dissolved in DCM (10 mL) and 3,5-
5 dichloro-4-pyridyl isocyanate (343 mg) was added directly. The
mixture was stirred at room temperature for 5 hours whereupon
it was concentrated and purified by liquid chromatography
(SiO_2 , EtOAc/Hexane = 2/8) to give 6 (900 mg). MS (m/z) 626
(M^+)

10 Step 6. Urea 6 (880 mg) was dissolved in DCM (16 mL) and Et_3N
(0.59 mL) was added. The reaction mixture was then heated at
43°C for 18 hours, concentrated in vacuo and purified by
liquid chromatography (SiO_2 , EtOAc/Hexane = 2/8) to give 7
15 (508 mg). MS (m/z) 518 (M^+).

Step 7. The compound 7 (280 mg) was dissolved in THF/MeOH and
LiOH (50 mg) in H_2O (1 mL) was added. The reaction mixture was
stirred at room temperature for 24 hours. HCl (5%) was added
20 to pH=2 and the reaction mixture concentrated. The aqueous
layer was extracted with EtOAc and DCM and the combined
organic layers dried over Na_2SO_4 and concentrated to give the
desired product 8 (305 mg). MS (m/z) 522 (M^+).

25 Step 8. To a solution of the above diacid 8 (53 mg) in dry DCM
(2 mL) and diisopropylethylamine (0.044 mL) was added BOP
reagent (99 mg) and the solution stirred at room temperature
for 2.5 hours. Dimethylamine (2M in THF, 0.066 mL) was then
added. After 4 h, further BOP reagent (0.1 mmol) and
30 dimethylamine (0.05 mmol) were added. After a total of 20
hours, EtOAc and HCl (5%) were added and the reaction mixture

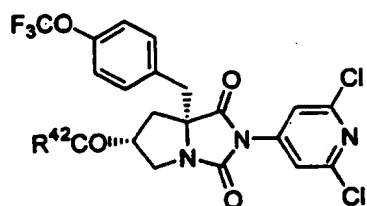
156



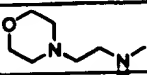


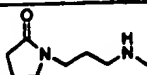
shaken. The aqueous phase was separated and extracted with EtOAc. The combined organics were washed with saturated NaHCO₃, brine, dried over Na₂SO₄, filtered and concentrated in vacuo. The residue was purified by liquid chromatography
 5 (SiO₂, EtOAc/DCM = 1/9) to give the titled compound (47 mg).
 MS (m/z) 531 (M⁺).

The following compounds were prepared in an analogous manner to Example 257.

10

Table 21

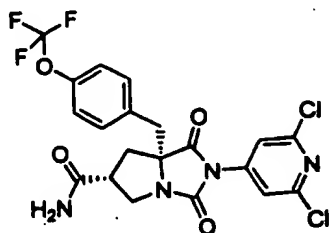


Example	diastereoisomer	R ⁴²	Physicochemical Properties
258	5R, 7R	MeNH-	MS (m/z) 517 (M ⁺) mp. 75 °C
259	5R, 7R	 -NH-	MS (m/z) 543 (M ⁺) mp. 77 °C.
260	5R, 7R	 -	MS (m/z) 573 (M ⁺)
261	5R, 7R		MS (m/z) 616 (M ⁺)
262	5R, 7R		MS (m/z) 593 (M ⁺)
263	5R, 7R		MS (m/z) 599 (M ⁺)
264	5R, 7R		MS (m/z) 626 (M ⁺)

157

Example 265. (5R, 7R) -5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-carbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione

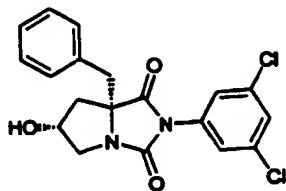
5



The title compound was prepared in a manner similar to Example 257 but replacing dimethyl amine with ammonium chloride in step 8. MS (m/z) 503 (M⁺)

10

Example 266. (5R,7R)-5-benzyl-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione



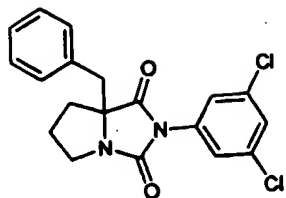
15

This compound was prepared in a manner similar to the compound described in Example 58. MS (m/z) 391 (MH⁺)

Example 267. 5-Benzyl-3-(3,5-dichlorophenyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione

20

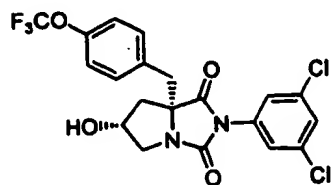
158



This compound was prepared in a manner similar to the compound described in Example 21. MS (m/z) 375 (MH⁺); mp. 173.8 °C

5

Example 268: (5R, 7R) -5-[4-(Trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione

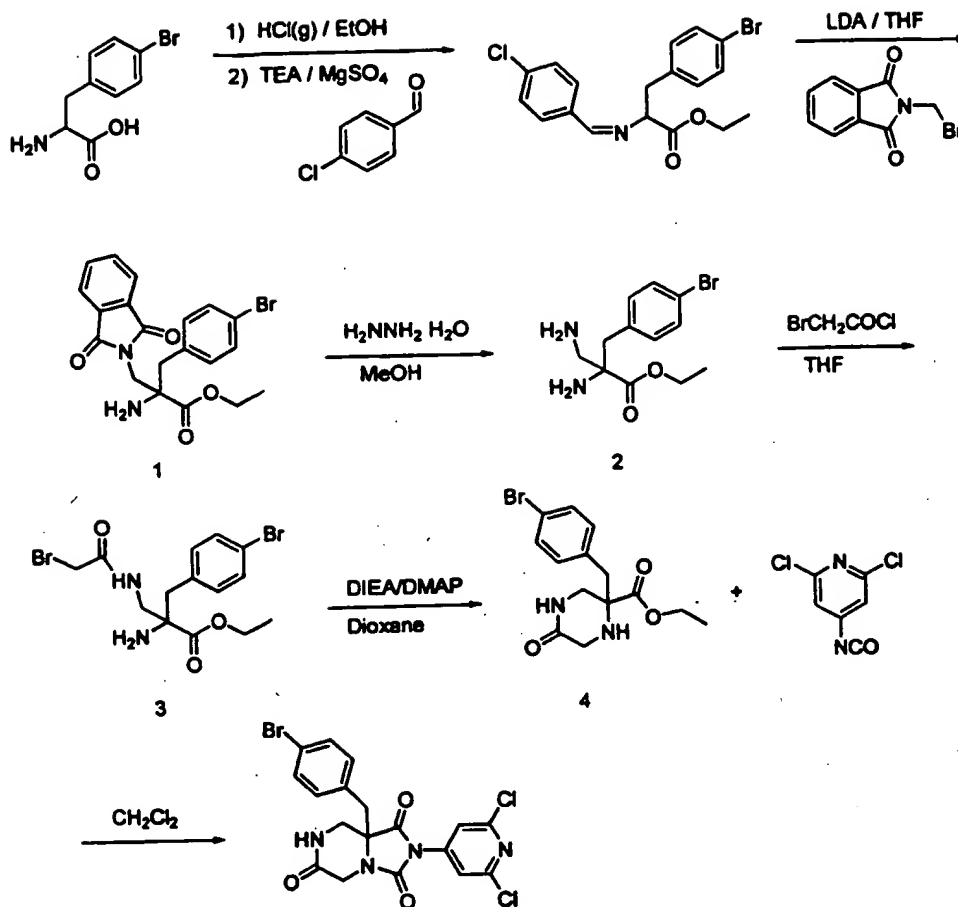


10

This compound was prepared in a manner similar to the compound described in Example 58. MS (m/z) 475 (MH⁺); mp. 50.4 °C

15 Example 269: 6-Bromobenzyl-8-(2,6-dichloro-4-pyridyl)-1,4,8-triazabicyclo[4.3.0]nonane-3,7,9-trione.

159



Steps 1 and 2. Compound 1 was prepared from 4-bromophenylalanine ethyl ester according to the methodology described in WO 98/39303. MS(m/z): 431(MH⁺).

Step 3. A mixture of the compound 1 and hydrazine hydrate in MeOH was heated under reflux for 24 hours. MeOH was evaporated and the compound was purified via chromatography to give the diamine. MS(m/z): 301(MH⁺).

Steps 4 and 5. THF (15 mL) was added to the above diamine (1.1 g) and the solution was cooled in ice. Bromoacetyl chloride (0.35 mL) was added dropwise and the solution was

160

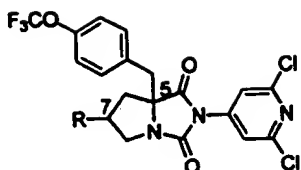
warmed slowly to room temperature. The mixture was stirred for 5 hours and concentrated to half the volume. Et₂O was added and the mixture stirred at room temperature until precipitation was complete. The solid was filtered and dissolved in EtOAc. The solution was washed with saturated NaHCO₃ followed by brine, dried (MgSO₄), filtered and evaporated. The residue (1.09 g) was used as is for the next step.

A mixture of the above compound (0.480 mg), DIEA (0.59 mL) and DMAP (7 mg) in dioxan (20 mL) was heated at 70 °C for 24 hours. The mixture was diluted with EtOAc/water and the EtOAc layer was separated. The aqueous solution was extracted with EtOAc and the combined organic layer was dried (Na₂SO₄), filtered and concentrated. The residue was purified via HPLC (AcOH 0.1M/CH₃CN 75/25 to 0/100) to give the desired compound (0.52 mg). MS(m/z): 341(MH⁺).

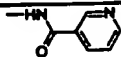
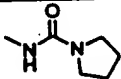
Step 6. To a solution of the above compound (50 mg) in dry DCM (2 mL) was added 2,6-dichloropyridyl-4-isocyanate (36 mg) and the solution stirred at room temperature for 5 hours. The solution was concentrated in vacuo and the residue purified by chromatography (silica gel; Chromatotron) to give the titled compound (0.47 mg). mp. 226 °C. MS(m/z): 484(MH⁺).

The following compounds were prepared in a manner similar to one of the above Examples.

Table 22.



Example	Dia-stereomer	R	Method similar to Example	MS m/z (MH ⁺)	mp (°C)
270	5R, 7S		243	580	89.1
271	5R, 7S		243	569	259
272	5R, 7S		243	569	249
273	5R, 7S		243	594	92.6
274	5R, 7S	-NHCOO (i-Pr)	250	560	146.7
275	5R, 7S	-NHCOOPh	250	560	146.7
276	5R, 7S		250	572	172.7
277	5R, 7S		65	560	146.7
278	5R, 7S		65	560	146.7
279	5R, 7S	-NH-β-Asp (N-Ac) -NH ₂	67	631	152.8
280	5R, 7S	-NH-β-AspNH ₂	67	589	107.8
281	5R, 7R	-NH ₂	63	475	123.5

Example	Dia- stereomer	R	Method similar to Example	MS m/z (MH ⁺)	mp (°C)
282	5R, 7R	-NHCO(c-Pr)	64	543	136.8
283	5R, 7R	-NHCOMe	64	517	122.7
284	5R, 7R		243	580	102.3
285	5R, 7R		250	572	86.2

Example 286. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-valeryl-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

5

Valeryl chloride (0.031g) was added to a solution of the compound from Example 63 (0.1 g) and DIEA (0.84 g) in THF (5 mL) and the reaction mixture was stirred at room temperature for 24 hours. The mixture was concentrated and the residue was purified via HPLC (CH₃CN/0.1 M AcOH) to yield 0.075 g of the titled compound. MS (m/z) 559 (MH⁺) and 581 (MNa⁺). mp 66.8 °C.

Example 287. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-ureido-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

A solution of the compound from Example 63 (0.114 g) in diethyl ether (5 mL) was added dropwise to a solution of N-chlorosulfonylisocyanate (30 μL) in diethyl ether (5 mL) at -15 °C. After 1 hour, the reaction mixture was concentrated.

163

The residue was stirred with 0.5 N HCl for 30 minutes. The reaction mixture was diluted with DMSO and purified by HPLC (CH₃CN/0.1 M AcOH). The desired fraction was collected, concentrated, neutralized, extracted with EtOAc, dried
5 (Na₂SO₄), filtered and concentrated to afford the titled compound (0.077g). MS (m/z) 518 (MH⁺). mp 141.7 °C.

Example 288. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-(2,5-dimethylpyrrolyl)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.
10

A mixture of the compound from Example 63 (0.1 g), 2,5-hexanedione (0.028 g), AcOH (5 mL) in EtOH (5 mL) was refluxed for 4 hours. The mixture was concentrated and the residue was
15 purified via HPLC (CH₃CN/0.1 M AcOH) to yield 0.065 g of the titled compound. MS (m/z) 553 (MH⁺). mp 112.4 °C.

Example 289. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(2,6-dichloro-4-pyridyl)-7-[2-(trifluoroacetyl)pyrrolyl]-1,3-diazabicyclo[3.3.0]octane-2,4-dione.
20

To a solution of the compound from Example 251 (0.078 g) in CH₂Cl₂ (10 mL) was added trifluoroacetic anhydride (0.084 g) and the mixture was stirred under N₂ overnight. The reaction
25 mixture was concentrated and the residue was purified via HPLC (CH₃CN/0.1 M AcOH) to yield 0.060 g of the titled compound.
MS (m/z) 621 (MH⁺). mp 166.6 °C.

The following compounds (5R,7S diastereomers) were
30 prepared in a manner similar to one of the above Examples.

Example 300. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-amino-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

5 Hydrogen (gas) was bubbled through a solution of the compound from Example 288 (0.274 g) in EtOAc (20 mL) in presence of Pd-C (5%, 20 mg) for 10 minutes and the mixture was stirred for 2 hours. The mixture was filtered through celite and the celite washed with additional EtOAc. The
10 combined EtOAc was evaporated and the residue was purified via chromatography (hexanes-EtOAc) to yield 0.161 g of the titled compound. MS (m/z) 474 (MH⁺). mp 43.3 °C.

Example 301. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-(N-acetyl-N-methylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione.
15

LDA (0.34 M in THF; 0.045 g) was added to a solution of the compound from Example 64 (0.18 g) in THF at -80 °C and the
20 mixture was stirred for 20 minutes at that temperature. MeI (0.65 g) was added and the reaction mixture was stirred for 10 minutes. The mixture was warmed to room temperature and stirred for additional 20 minutes. It was quenched with aqueous NH₄Cl solution and the mixture was evaporated. The
25 residue was purified via HPLC (CH₃CN/0.1 M AcOH) to yield 0.012 g of the titled compound. MS (m/z) 531 (MH⁺) and 553 (MNa⁺). mp 74.7 °C.

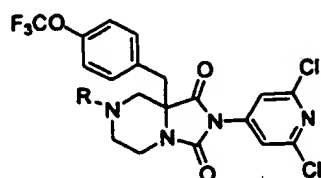
Example 302. (5R, 7S)-5-[4-(Trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-[[4-(dimethylamino)butyryl]amino]-1,3-diazabicyclo[3.3.0]octane-2,4-dione
30

166

This compound was prepared similar to Example 67. MS (m/z) 587 (MH⁺). mp 57.9 °C.

5 The following compounds were prepared in a manner similar to one of the above Examples.

Table 24.



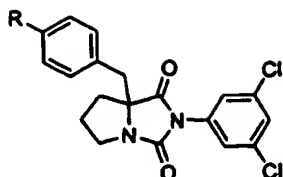
10

Example	R	Method similar to Example	MS m/z (MH ⁺)	mp (°C)
303	t-BOC	161	575	185
304	H	162	511	155.9
305		67	657	71
306		67	574	99.7
307		64	531	166.9
308	H ₂ NCH ₂ CO-	244	568	209.4
309	H ₂ N(CH ₂) ₂ CO-	244	582	196.7

The following compounds were prepared in a manner similar to Examples 189 and 190.

167

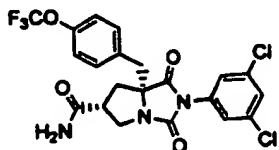
Table 25.



Example	R	MS m/z (MH ⁺)	mp (°C)
310	SOCF ₃	491	63.5
311	SO ₂ CF ₃	507	72.5

5

Example 312. (5R, 7R)-5-[4-(Trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-carbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione.



10

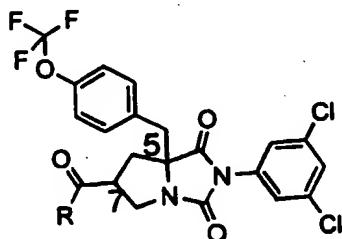
The compound from Example 257, step-7 (diacid compound 8, 0.153 g) was treated with thionyl chloride (2 mL) and heated to reflux. After 1 hour, the reaction mixture was concentrated and evaporated with toluene. The residue was dissolved in THF (3 mL) and the mixture was added to NH₄OH (0.5 mL) in THF (5 mL) chilled with an ice bath. After 15 minutes, the mixture was added to 3N HCl (10 mL). The mixture was extracted with EtOAc. The extract was washed with brine, dried (Na₂SO₄), filtered and concentrated. Purification by HPLC afforded the titled compound (0.108 g): MS (m/z) 502

168

(MH⁺); mp 122.7 °C.

The following compounds were prepared in a manner similar to the Example 257 replacing BOP reagent with SOCl₂ in step-8 as described in Example 310.

Table 26.



10

Example	Diastereomer	R	MS M/z (MH ⁺)	mp (°C)
313	5R, 7R	-NMe ₂	530	106.1
314	5R, 7R	-NHMe	516	212.6
315	5R, 7R	-N ₂ O	572	
316	5R, 7R	-HN-N ₂ O	587	174.8
317	5R, 7S	-NH ₂	502	140.3
318	5R, 7S	-N ₂ O	572	129.1
319	5R, 7S	-NHMe	516	122.7

Reference Examples

- Preparation of the substituted benzylbromide intermediate:
- 5 Prototype example.

Synthesis of 5-bromomethyl-2,2-difluorobenzodioxole.

BH₃-THF (1M, 10 mL) was added to a solution of 2,2-difluorobenzodioxole-5-carboxylic acid (0.52 g) in THF (10 mL) and the resulting mixture was stirred at room temperature for 14 hours. The reaction mixture was quenched with 2 N HCl and extracted with EtOAc. The EtOAc solution was washed with brine, dried (Na₂SO₄) and concentrated to yield the alcohol (0.42 g) that was used as is for the next step.

15 The above compound was dissolved in dry CH₂Cl₂ (10 mL) and Ph₃P (1.86 g) was added with stirring. After about 15 minutes a solution of CBr₄ (4.06 g) in CH₂Cl₂ was added dropwise with stirring. After 20 hours the reaction mixture was concentrated and the residue was purified via chromatography (silica gel; hexanes-20% EtOAc/hexanes) to 20 yield the desired bromide (0.48 g).

All benzyl bromides were prepared in an analogous manner starting from the requisite acid.

25 **Cell Adhesion Protocol**

Cell Adhesion - The recombinant protein ICAM-1•Fc was constructed from the 5 extracellular domains of human ICAM-1 and fusion with the constant region of human IgG. ICAM-1•Fc was purified by Protein A affinity chromatography and stored 30 in aliquots at -20°C. Immobilized ICAM-1•Fc was prepared by

170

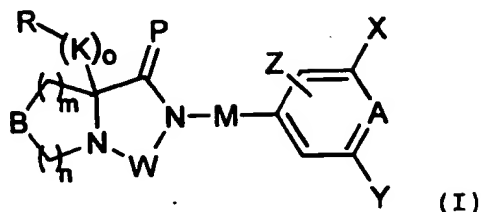
dilution of the protein in PBS pH 7.5, transfer of 100 μ l/well to Falcon Probind III plates and overnight incubation at 4°C. Wells coated with BSA served as a measure of non specific background adhesion. Washed plates were blocked with a solution of 0.25% ovalbumin in PBS for 1 h at 37°C. HBSS washed Jurkat cells were suspended to a final concentration of 2.5×10^6 /ml in TBSg adhesion buffer (24 mM Tris pH 7.4, 0.14 M NaCl, 2.7 mM KCl, 2 mM glucose, 0.1% HSA). A 100 μ l volume of cells was added to the blocked and washed ICAM-1-Fc coated plates that contained 100 μ l of plate buffer (TBSg, 10 mM $MgCl_2$, 2% DMSO). Adhesion was for 1 h at 37°C. Non adherent cells were removed using the EL404 plate washer (BioTek Instruments; Highland Park, VT). The number of adherent cells was quantified by measuring enzymatic activity of endogenous N-acetyl-hexosaminidase using the enzyme substrate p-nitrophenol-N-acetyl-b-D-glucoseaminide, pNAG. The amount of liberated p-nitrophenol was measured by reading the optical density at 405 nm using a vertical pathway spectrophotometer to quantify cell attachment (VMAX Kinetic Microplate Reader, Molecular Devices, Menlo Park, CA). For competition studies the compounds from 100% DMSO stock solutions were diluted in plate buffer at 2-fold the required testing concentration prior to transfer to the ICAM-1-Fc coated plate and serial dilution.

25 The compound of the present invention has an IC_{50} from low nM to μ M in the Jurkat/ICAM -1 adhesion assay.

171

Claims

1. A compound of the formula (I):



- 5 or a pharmaceutically acceptable salt thereof;

wherein

A is $=C(Z^1)-$, or $=N-$;

B is 1) $-C(R^1)(R^2)-$,

2) $-CH=CH-$,

10 3) $-S-$,

4) $-SO-$,

5) $-SO_2-$,

6) $-O-$,

7) $-N(R^3)-$,

15 8) $-N(COR^{41})-$,

9) $-N(CSR^{41})-$,

10) $-N(SO_2R^5)-$,

11) $-N(R^3)CO-$,

12) $-N(COR^{41})CO-$,

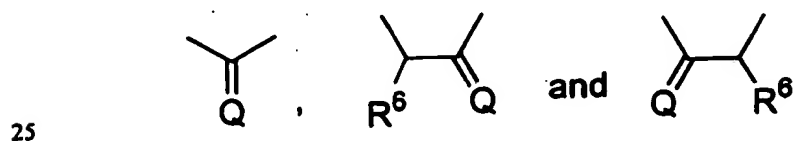
20 13) $-N(CSR^{41})CO-$, or

14) $-N(SO_2R^5)CO-$;

K is $-CH_2-$, $-CH(OH)-$, $-C(=O)-$, or $-CF_2-$;

M is a single bond, $-(CH_2)_p-$, $-C(=O)-$ or $-NH-$;

W is one of the following groups:



X and Y are independently

172

- 1) H,
- 2) halogen,
- 3) NO₂,
- 4) CN,
- 5 5) C₁₋₆ alkylthio,
- 6) NR³R⁶,
- 7) C₁₋₆ alkyl optionally substituted with halogen,
- 8) C₁₋₆ alkoxy,
- 9) COR⁴²,
- 10 10) aryl which may be substituted, or
- 11) heteroaryl which may be substituted;

Z and Z¹ are independently

- 1) H,
- 2) OH,
- 15 3) halogen,
- 4) NO₂,
- 5) CF₃,
- 6) NR³R⁶,
- 7) NHCOR⁴¹,
- 20 8) C₁₋₆ alkoxy optionally substituted with:
 - a) carboxyl,
 - b) C₁₋₆ alkoxycarbonyl, or
 - c) phenyl, or
- 9) COR⁴²;

25 P and Q are independently O or S;

R is aryl or heteroaryl, and said aryl and heteroaryl may be substituted with a group selected from:

- 1) halogen,
- 2) OH,
- 30 3) CN,
- 4) C₁₋₆ alkyl optionally substituted with a group selected

from:

- a) halogen
- b) OR^6 ,
- c) COR^{41} ,
- d) aryl which may be substituted, or
- e) NR^3R^6 ,

5) C_{1-6} alkoxy optionally substituted with a group selected from:

- a) halogen
- b) NR^3R^6 ,
- c) aryl which may be substituted,
- d) heteroaryl which may be substituted, and
- e) non-aromatic heterocyclic group,

6) NO_2 ,

7) NR^3R^6 ,

8) $NHCOR^{41}$,

9) $NHSO_2R^5$,

10) COR^{42} ,

11) $C(=NH)NH_2$,

12) $CONHOH$,

13) C_{1-6} alkylthio which may be substituted with halogen,

14) C_{1-6} alkylsulfinyl which may be substituted with halogen,

15) C_{1-6} alkylsulfonyl which may be substituted with halogen,

16) C_{1-3} alkylenedioxy optionally substituted with:

- a) C_{1-6} alkyl,

- b) halogen,

- c) aryl which may be substituted, or

- d) heteroaryl which may be substituted,

17) $-C(=O)-(natural\ \alpha\text{-amino\ acid\ residue})$

174

wherein said natural α -amino acid residue may be esterified with C_{1-6} alkyl group,

- 18) aryl which may be substituted, and
19) heteroaryl which may be substituted;

5 R^1 and R^2 are independently

- 1) H,
- 2) halogen,
- 3) OR^3 ,
- 4) $OCOR^5$,
- 10 5) SO_2R^5
- 6) NR^3R^6 ,
- 7) NR^6COR^{41} ,
- 8) NR^6CSR^{41} ,
- 9) $NR^6SO_2R^5$,
- 15 10) $CONR^3R^3$,
- 11) N_3 ,
- 12) C_{1-6} alkyl which may be substituted,
- 13) CN,
- 14) COR^{42} ,
- 20 15) aryl which may be substituted, or
- 16) heteroaryl which may be substituted;

or R^1 and R^2 combine with each other at the terminal thereof to form:

- 1) oxo,
- 25 2) methylene substituted with carboxyl, C_{2-7} alkoxy carbonyl, or $CONR^aR^b$, or
- 3) C_{2-3} alkylenedioxy;

R^a and R^b combine with each other at the terminals thereof to form a 3-7 membered ring together with the nitrogen atom to
30 which they are attached, where said 3-7 membered ring may include additional heteroatoms such as oxygen, nitrogen and

sulfur and may be substituted with C₁₋₆ alkyl, oxo, hydroxy, C₁₋₆ alkoxy or NR⁶R⁶;

R³ is

- 1) H,
- 5 2) C₁₋₆ alkyl which may be substituted,
- 3) C₃₋₆ cycloalkyl,
- 4) aryl which may be substituted,
- 5) heteroaryl which may be substituted, or
- 6) non-aromatic heterocyclic group;

10 R⁴¹ is

- 1) C₁₋₆ alkyl which may be substituted,
- 2) C₁₋₆ alkoxy which may be substituted,
- 3) aryl which may be substituted,
- 4) heteroaryl which may be substituted,
- 15 5) non-aromatic heterocyclic group which may be substituted,
- 6) C₃₋₆ cycloalkyl, or
- 7) NR³R⁶;

R⁴² is

- 20 1) H,
- 2) OH,
- 3) C₁₋₆ alkyl which may be substituted,
- 4) C₁₋₆ alkoxy which may be substituted,
- 5) aryl which may be substituted,
- 25 6) NR³R⁶, or
- 7) non-aromatic heterocyclic group which may be substituted;

R⁵ is

- 1) C₁₋₆ alkyl which may be substituted, or
- 30 2) aryl which may be substituted;

R⁶ is

- 1) H, or
 - 2) C₁₋₆ alkyl which may be substituted;
- m is 0, 1, 2 or 3; n is 0, 1 or 2; o is 1 or 2; p is 1 or 2.

5 2. The compound according to claim 1, wherein
X and Y are independently selected from:

- 1) halogen,
- 2) NO₂,
- 3) C₁₋₆ alkyl optionally substituted with halogen,
- 10 4) C₁₋₆ alkoxy group,
- 5) C₁₋₇ alkanoyl group,
- 6) CN,
- 7) carboxyl,
- 8) C₁₋₆ alkylthio,
- 15 9) NR³R⁶,
- 10) phenyl optionally substituted with:
 - a) C₁₋₆ alkyl optionally substituted with halogen,
 - b) C₁₋₆ alkoxy optionally substituted with halogen,
 - or
 - 20 c) CN,
- 11) isoxazolyl optionally substituted with C₁₋₆ alkyl,
- 12) pyrrolyl optionally substituted with C₁₋₆
alkoxycarbonyl or formyl,
- 13) pyridyl,
- 25 R is phenyl, naphthyl, pyridyl, benzofuryl or thiazolyl,
wherein said phenyl, naphthyl, pyridyl benzofuryl and
thiazolyl may be substituted with a group selected from:
 - 1) halogen,
 - 2) OH,
 - 30 3) CN,
 - 4) C₁₋₆ alkyl optionally substituted with a group selected

from:

- a) halogen,
- b) OR^6 , or
- c) COR^{41} ,
- 5 5) C_{1-6} alkoxy optionally substituted with a group selected from:
 - a) halogen,
 - b) NR^3R^6 ,
 - c) pyridyl, or
 - 10 d) piperidinyl,
- 6) NO_2 ,
- 7) NR^3R^6 ,
- 8) $NHCOR^{41}$,
- 9) $NHSO_2R^5$,
- 15 10) COR^{42} ,
- 11) $C(=NH)NH_2$,
- 12) $CONHOH$,
- 13) C_{1-6} alkylthio which may be substituted with halogen,
- 14) C_{1-6} alkylsulfinyl which may be substituted with
- 20 halogen,
- 15) C_{1-6} alkylsulfonyl which may be substituted with halogen,
- 16) C_{1-3} alkylenedioxy optionally substituted with:
 - a) C_{1-6} alkyl, or
 - 25 b) halogen,
- 17) $-C(=O)-$ (natural α -amino acid residue), wherein said natural α -amino acid is selected from aspartic acid, alanine, phenylalanine, and asparagine and said natural α -amino acid residue may be esterified with C_{1-6} alkyl
- 30 group,
- 18) phenyl optionally substituted with:

- a) C₁₋₆ alkoxy,
b) C₁₋₆ alkyl optionally substituted with OR⁶, N(C₁₋₆ alkyl)₂ or COR⁴²,
c) CN,
d) COR⁴²,
e) C₂₋₇ alkenyl optionally substituted with COOR⁵,
f) NR⁶R⁶,
g) NO₂,
h) NHCOR⁴¹,
i) NHSO₂R⁵,
j) N(SO₂R⁵)₂,
k) NHCONHR⁵,
l) N(CONHR⁵)₂,
m) NHCSNHR⁵, or
n) pyrrolidinyl which may be substituted with C₁₋₆ alkyl,
19) furyl optionally substituted with CHO,
20) thienyl optionally substituted with CHO,
21) pyrrolyl optionally substituted with CHO and C₁₋₆ alkoxy carbonyl,
21) dihydroazolyl optionally substituted with C₁₋₆ alkyl,
22) isoxazolyl optionally substituted with C₁₋₆ alkyl,
23) benzothienyl,
24) pyridyl,
25) tetrazolyl, and
26) thiazolyl which may be substituted with C₁₋₆ alkyl;

R¹ and R² are independently selected from:

- 1) H,
2) halogen,
3) OR³,
4) OCOR⁵,

- 5) NR^3R^6 ,
- 6) $\text{NR}^6\text{COR}^{41}$,
- 7) NHCSR^{41} ,
- 8) NHSO_2R^5 ,
- 9) N_3 ,
- 10) COR^{42} , or
- 11) phenyl;

or R^1 and R^2 combine with each other at the terminal thereof to form oxo;

10 R^3 is

- 1) hydrogen;
- 2) C_{1-6} alkyl optionally substituted with:
 - a) OH,
 - b) phenyl optionally substituted with halogen or C_{1-6} alkoxy,
 - c) carboxyl,
 - d) carbamoyl,
 - e) NR^6R^6 ,
 - f) C_{1-6} alkoxy carbonyl,
 - g) morpholinyl,
 - h) pyridyl,
 - i) thienyl, or
 - j) pyrrolidinyl optionally substituted with oxo,
- 3) C_{3-6} cycloalkyl,
- 4) phenyl optionally substituted with halogen,
- 5) pyridyl optionally substituted with C_{1-6} alkyl, or
- 6) morpholinyl;

R^{41} is

- 1) C_{1-6} alkyl optionally substituted with a group selected

30 from:

- a) NR^6R^6 ,

b) carboxyl,

c) $-\text{CONR}^c\text{R}^d$ where R^c and R^d are independently selected from hydrogen and C_{1-6} alkyl, or R^c and R^d combine with each other at the terminals thereof to form a 3-7 membered ring together with the nitrogen atom to which they are attached, and said 3-7 membered ring may include additional 1-3 heteroatoms such as oxygen, nitrogen and sulfur and may be substituted with C_{1-6} alkyl, oxo, hydroxy, C_{1-6} alkoxy or NR^6R^6 ,

d) C_{1-6} alkoxy carbonylamino,

e) C_{1-6} alkylsulfonylamino,

f) C_{2-7} alkanoylamino, and

g) pyridyl;

2) C_{1-6} alkoxy optionally substituted with NR^6R^6 or phenyl,

3) NR^3R^6 ,

4) phenyl optionally substituted with:

a) carboxyl,

b) C_{1-6} alkoxy carbonyl, or

c) NR^6R^6 ,

5) C_{3-6} cycloalkyl,

6) isoxazolyl optionally substituted with C_{1-6} alkyl,

7) pyridyl,

8) thienyl,

9) furyl,

10) phenoxy, or

11) NR^aR^b ;

R^{42} is

1) H

2) OH;

3) C_{1-6} alkyl optionally substituted with NR^6R^6 or phenyl,

4) C_{1-6} alkoxy optionally substituted with NR^6R^6 ,

181

- 5) NR^3R^6 ,
- 6) NR^aR^b , or
- 7) pyridyl which may be substituted with C_{1-6} alkyl;

 R^5 is

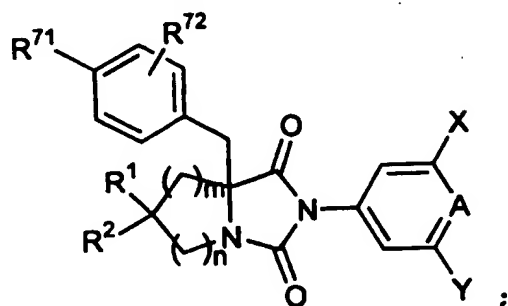
- 1) C_{1-6} alkyl optionally substituted with COR^{42} , or
- 2) aryl;

 R^6 is

- 1) hydrogen, or
- 2) C_{1-6} alkyl optionally substituted with $-\text{N}(\text{C}_{1-6} \text{ alkyl})_2$.

10

3. The compound according to claim 2, wherein the chemical structure is the following:



wherein

15 A is $=\text{C}(\text{Z}^1)-$, or $=\text{N}-$;

X and Y are independently

- 1) H,
- 2) halogen,
- 3) NO_2 ,
- 20 4) CN,
- 5) C_{1-6} alkylthio,
- 6) NR^3R^6 , or
- 7) C_{1-6} alkyl optionally substituted with halogen;

 Z^1 is selected from

- 25 1) H,
- 2) OH,

3) halogen,

4) NR^3R^6 ,

5) NHCOR^{41}

6) C_{1-6} alkoxy optionally substituted with:

- 5 a) carboxyl,
 b) C_{1-6} alkoxy carbonyl, or
 c) phenyl, and

7) COR^{42} ;

R^1 and R^2 are independently H, halogen, OR^3 , NR^3R^6 , NHCOR^{41} ,
10 NHSO_2R^5 , N_3 , COR^{42} , or phenyl;
or R^1 and R^2 combine with each other at the terminal thereof
to form oxo;

R^{71} is a group selected from:

- 1) H,
15 2) OH,
3) halogen,
4) CN,
5) C_{1-6} alkyl optionally substituted with halogen, OR^6 or
 COR^{42} ,
20 6) C_{1-6} alkoxy optionally substituted with halogen, NR^3R^6 ,
pyridyl, or piperidinyl,
7) NO_2 ,
8) NR^3R^6 ,
9) NHCOR^{41} ,
25 10) NHSO_2R^5 ,
11) COR^{42} ,
12) $\text{C}(=\text{NH})\text{NH}_2$,
13) CONHOH ,
14) C_{1-6} alkylthio,
30 15) C_{1-6} alkylsulfinyl,
16) C_{1-6} alkylsulfonyl,

- 17) phenyl which may be substituted with a group selected from a) C₂₋₇ alkenyl substituted with COOR⁵, b) COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d) C₁₋₆ alkoxy, and e) CN,
- 5 18) thienyl which may be substituted with CHO,
19) furyl which may be substituted with CHO,
20) tetrazolyl,
21) dihydroazolyl,
22) pyrrolyl which may be substituted with CHO,
10 23) isoxazolyl substituted with C₁₋₆ alkyl,
24) benzothienyl;

R⁷² is a group selected from:

- 1) hydrogen,
2) halogen,
15 3) CN,
4) C₁₋₆ alkyl optionally substituted with OR⁶ or COR⁴², or
5) NO₂;

or, R⁷¹ and R⁷² combine with each other at the terminal thereof to form C₁₋₃ alkylenedioxy optionally substituted with halogen;
20 m is 0, 1, or 2, and n is 0 or 1.

4. The compound according to claim 3, wherein

A is =CH- or =N-;

X and Y are independently

- 25 1) halogen,
2) NO₂,
3) NR³R⁶, or
4) C₁₋₆ alkyl optionally substituted with halogen;

one of R¹ and R² is H, and the other is H, OH, halogen, NR³R⁶,
30 NHCOR⁴¹, NHCSR⁴¹, NHSO₂R⁵, N₃, COR⁴², or phenyl;

or R^1 and R^2 combine with each other at the terminal thereof to form oxo;

R^{71} is a group selected from:

- 1) H,
- 5 2) halogen,
- 3) CN,
- 4) C_{1-6} alkyl optionally substituted with halogen,
- 5) C_{1-6} alkoxy optionally substituted with halogen,
- 6) COR^{42} ,
- 10 7) C_{1-6} alkylthio,
- 8) phenyl which may be substituted with a group selected from a) C_{2-7} alkenyl substituted with $COOR^5$, b) COR^{42} , c) C_{1-6} alkyl optionally substituted with OR^6 , d) C_{1-6} alkoxy, and e) CN,
- 15 9) thienyl which may be substituted with CHO,
- 10) furyl which may be substituted with CHO,
- 11) pyrrolyl which may be substituted with CHO,
- 12) isoxazolyl substituted with C_{1-6} alkyl;

R^{72} is hydrogen;

- 20 or, R^{71} and R^{72} combine with each other at the terminal thereof to form C_{1-3} alkylenedioxy substituted with halogen;
m is 1, and n is 1.

5. The compound according to claim 4, wherein
- 25 X and Y are independently halogen;
one of R^1 and R^2 is H, and the other is H, OH, NR^3R^6 , $NHCOR^{41}$, $NHCSR^{41}$, or COR^{42} ;
 R^{41} is

- 30 from:
- a) NR^6R^6 ,

- b) carboxyl,
c) carbamoyl,
d) piperazinylcarbonyl optionally substituted with
C₁₋₆ alkyl,
5 e) C₂₋₇ alkanoylamino, and
f) pyridyl;

- 2) C₁₋₆ alkoxy,
3) NR³R⁶,
4) C₃₋₆ cycloalkyl,
10 5) pyridyl,
6) thienyl,
7) furyl, or
8) pyrrolidinyl;

R⁴² is NR³R⁶ or morpholinyl;

15 R⁷¹ is

- 1) halogen,
2) CN, or
3) C₁₋₆ alkoxy optionally substituted with halogen; and

R⁷² is hydrogen.

20

6. The compound according to claim 5, wherein

X and Y are independently halogen;

one of R¹ and R² is H, and the other is OH, NHCOR⁴¹ or COR⁴²;

R⁴¹ is

- 25 a) C₁₋₆ alkyl optionally substituted with a group selected
from carboxyl, carbamoyl, and piperazinylcarbonyl substituted
with C₁₋₆ alkyl,

- b) NH₂,
c) NH(C₁₋₆ alkyl),
30 d) pyridyl, or
e) pyrrolidinyl,

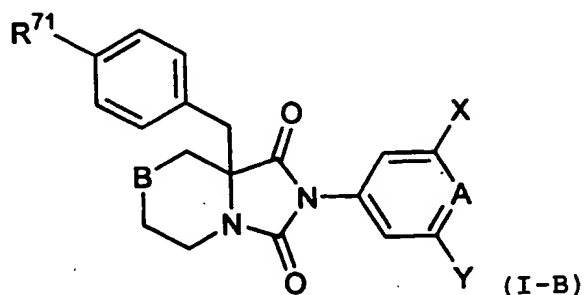
186

R^{42} is NH_2 , $NH(C_{1-6} \text{ alkyl})$ or morpholinyl;

R^{71} is C_{1-6} alkoxy substituted with halogen; and

R^{72} is hydrogen.

- 5 7. The compound according to claim 2, wherein the chemical structure is the following:



wherein A is $=CH-$ or $=N-$;

B is $-S-$, $-SO-$, $-SO_2-$, $-N(R^3)-$, $-N(COR^{41})-$, $-N(CSR^{41})-$ or
 10 $-N(SO_2R^5)-$;

X and Y are independently H, halogen, NO_2 , or C_{1-6} alkyl;

R^{71} is a group selected from:

- 1) H,
- 2) halogen,
- 15 3) CN,
- 4) C_{1-6} alkyl optionally substituted with halogen,
- 5) C_{1-6} alkoxy optionally substituted with halogen,
- 6) COR^{42} ,
- 7) C_{1-6} alkylthio,
- 20 8) phenyl,
- 9) thienyl,
- 10) furyl,
- 11) pyrrolyl,
- 12) isoxazolyl substituted with C_{1-6} alkyl,
- 25 wherein said phenyl may be substituted with a group
 selected from a) C_{2-7} alkenyl substituted with $COOR^5$, b)

187

COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d) C₁₋₆ alkoxy, and e) CN, and said thienyl, furyl and pyrrolyl may be substituted with CHO.

5 8. The compound according to claim 7, wherein

B is -N(COR⁴¹)-;

X and Y are independently halogen;

R⁴¹ is

1) C₁₋₆ alkyl optionally substituted with a group selected
10 from:

a) NR⁶R⁶,

b) carbamoyl, and

c) piperazinylcarbonyl optionally substituted with
C₁₋₆ alkyl;

15 2) C₁₋₆ alkoxy, or

3) NR³R⁶;

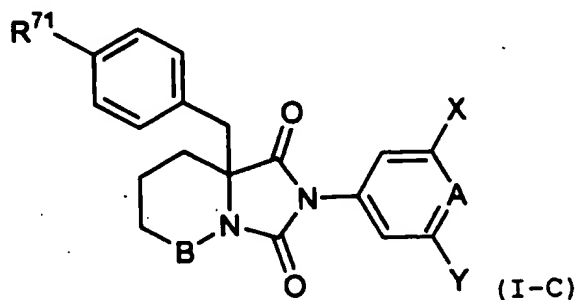
R⁷¹ is

1) halogen, or

2) C₁₋₆ alkoxy optionally substituted with halogen.

20

9. The compound according to claim 2, wherein the chemical structure is the following:



wherein A is =CH- or =N-;

25 B is -N(R³)-, -N(COR⁴¹)-, -N(CSR⁴¹)- or -N(SO₂R⁵)-;

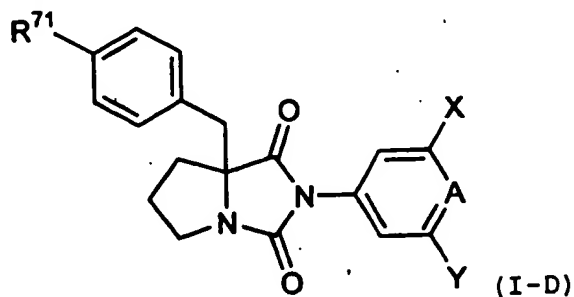
X and Y are independently H, halogen, NO₂, or C₁₋₆ alkyl;

188

R⁷¹ is a group selected from:

- 1) H,
 - 2) halogen,
 - 3) CN,
 - 5 4) C₁₋₆ alkyl optionally substituted with halogen,
 - 5) C₁₋₆ alkoxy optionally substituted with halogen,
 - 6) COR⁴²,
 - 7) C₁₋₆ alkylthio,
 - 8) phenyl,
 - 10 9) thienyl,
 - 10) furyl,
 - 11) pyrrolyl,
 - 12) isoxazolyl substituted with C₁₋₆ alkyl,
- wherein said phenyl may be substituted with a group
 15 selected from a) C₂₋₇ alkenyl substituted with COOR⁵, b)
 COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d).
 C₁₋₆ alkoxy, and e) CN, and said thienyl, furyl and
 pyrrolyl may be substituted with CHO.

- 20 10. The compound according to claim 2, wherein the chemical
 structure is the following:



wherein

A is =CH-, or =N-

25 X is H or halogen;

Y is 1) pyrrolyl optionally substituted with formyl,

2) phenyl optionally substituted with a) CN, b) C₁₋₆ alkyl optionally substituted with halogen, c) C₁₋₆ alkoxy optionally substituted with halogen, or

3) isoxazolyl optionally substituted with C₁₋₆ alkyl;

5 R⁷¹ is a group selected from:

- 1) H,
- 2) halogen,
- 3) CN,
- 4) C₁₋₆ alkyl optionally substituted with halogen,
- 10 5) C₁₋₆ alkoxy optionally substituted with halogen,
- 6) COR⁴²,
- 7) C₁₋₆ alkylthio,
- 8) phenyl,
- 9) thienyl,
- 15 10) furyl,
- 11) pyrrolyl,
- 12) isoxazolyl substituted with C₁₋₆ alkyl,

wherein said phenyl may be substituted with a group selected from a) C₂₋₇ alkenyl substituted with COOR⁵, b) COR⁴², c) C₁₋₆ alkyl optionally substituted with OR⁶, d) C₁₋₆ alkoxy, and e) CN, and said thienyl, furyl and pyrrolyl may be substituted with CHO.

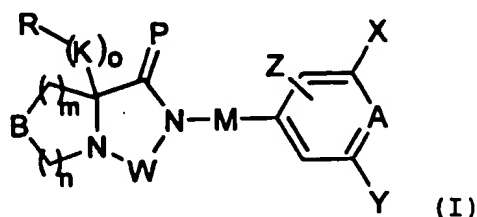
11. The compound according to claim 1, wherein the compound
25 is selected from the group consisting of:

- (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-hydroxy-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-acetylamino-1,3-diazabicyclo[3.3.0]octane-
30 2,4-dione;

- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-(3-carbamoylpropionylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-[3-(4-methyl-1-piperazinylcarbonyl)propionylamino]-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-nicotinoylamino-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7S)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-(1-pyrrolidinylcarbonylamino)-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-carbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-morpholinocarbonyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-dimethylcarbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione;
- (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-methylcarbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione; and
- (5R, 7R)-5-[4-(trifluoromethoxy)benzyl]-3-(3,5-dichlorophenyl)-7-morpholinocarbamoyl-1,3-diazabicyclo[3.3.0]octane-2,4-dione.

25

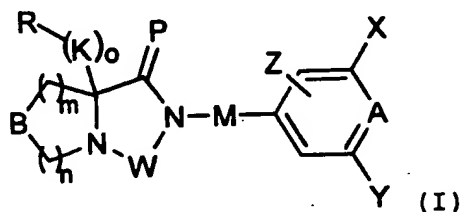
12. A process for preparing a compound of the formula (I):



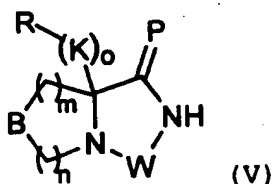
192

wherein L is a leaving group and the other symbols are the same as defined in claim 1, and optionally converting into the pharmaceutically acceptable salt, if necessary.

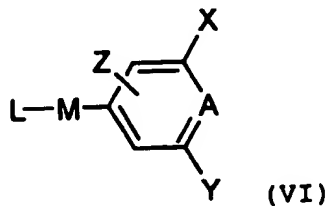
14. A process for preparing a compound of the formula (I):



wherein the symbols are the same as defined in claim 1, or a pharmaceutically acceptable salt thereof, which comprises reacting the compound of the formula (V):



wherein the symbols are the same as defined in claim 1, with the compound of the formula (VI):



- wherein L is a leaving group and the other symbols are the same as defined in claim 1 and converting the resulting compound into a pharmaceutically acceptable salt if necessary.

15. A pharmaceutical composition which comprises a therapeutically effective amount of the compound as set forth in claim 1 in admixture with a therapeutically acceptable carrier or diluent.

16. A method for treatment or prevention of $\alpha_L\beta_2$ adhesion mediated condition in a mammal comprising administering a therapeutically effective amount of the compound as set forth
5 in claim 1.

17. The method according to claim 16, said condition is selected from rheumatoid arthritis, asthma, allergy conditions, adult respiratory distress syndrome, AIDS,
10 cardiovascular diseases, thrombosis or harmful platelet aggregation, reocclusion following thrombolysis, allograft rejection, reperfusion injury, stroke, psoriasis, eczema, skin inflammatory diseases such as contact dermatitis and atopic dermatitis, osteoporosis, osteoarthritis, atherosclerosis
15 (including graft arteriosclerosis after transplantation), neoplastic diseases including metastasis of neoplastic or cancerous growth, wound healing enhancement, eye diseases such as detaching retina, Type I diabetes, multiple sclerosis, systemic lupus erythematosus (SLE), inflammatory and
20 immunoinflammatory conditions including ophthalmic inflammatory conditions and inflammatory bowel diseases (Crohn's disease, ulcerative colitis), regional enteritis, Sjogren's Syndrome, and other autoimmune diseases, pancreatitis, delayed graft function, intimal hyperplasia;
25 myocardial reinfarction or restenosis after surgery such as percutaneous transluminal coronary angioplasty (PTCA), rejection after transplantation (chronic rejection and acute rejection), host vs. graft or graft vs. host diseases, and cancer.

30

18. The method according to claim 17, wherein said diseases

is selected from psoriasis, rheumatoid arthritis, inflammatory bowel diseases (Crohn's disease, ulcerative colitis), systemic lupus erythematosus, atopic dermatitis, Sjogren's Syndrome, rejection after transplantation (chronic rejection, acute rejection), and graft vs. host disease.